

# INDEX TO SECTIONS

For Descriptive Index see page iv

## MODEL ABBREVIATIONS

CAL — HILLMAN CALIFORNIAN  
 SPORT — SUNBEAM IMP SPORT  
 SPORT — SINGER CHAMOIS SPORT  
 COUPE — SINGER CHAMOIS COUPE  
 HUSKY — HILLMAN HUSKY  
 STIL — SUNBEAM STILETTO COUPE

ENGINE (Motor) UNIT and ENGINE (Motor) AUXILIARIES	A
PETROL (Fuel) PUMP	B
CARBURETTORS	C
CARBURETTOR CONTROLS	D
CLUTCH and CONTROLS	E
TRANSAXLE (Transmission) UNIT, GEAR CHANGE CONTROL and ROAD WHEELS	F
SUSPENSION — FRONT	G
BRAKES and CONTROLS	H
STEERING and CONTROLS	J
SUSPENSION — REAR	K
RADIATOR	L
PETROL (Fuel) SYSTEM	M
EXHAUST SYSTEM	N
ELECTRICAL EQUIPMENT	P
BODY PANELS and FITTINGS (Cal) and (Coupe)	Q
BODY PANELS and FITTINGS (Sport)	QA
BODY PANELS and FITTINGS (Husky)	QB
BODY PANELS and FITTINGS (Stil)	QC
SPECIAL ACCESSORIES	R
TOOLS	S
REPLACEMENT SERVICE UNITS	T
PARTS and SERVICE LITERATURE	U
NUMERICAL INDEX	W

# INDEX

	Page No.		Page No.
<b>BODY PANELS AND FITTINGS — SECTION Q</b>		<b>CLUTCH AND CONTROLS</b> ... .. E	
Badges ... ..	Q16	<b>ENGINE (MOTOR) UNIT</b>	
Body Panels ... ..	Q1-Q3	Camschaft ... ..	A4
Door Glass and Fittings ... ..	Q4-Q5	Cylinder Block ... ..	A1
Engine Compartment Lid ... ..	Q3, Q10-Q11	Cylinder Head ... ..	A3
Exterior Fittings ... ..	Q16	Exhaust Valve ... ..	A3
Facia Fittings ... ..	Q6-Q8	Inlet Valve ... ..	A3
Front Seat and Fittings ... ..	Q8	Oil Filter Unit ... ..	A2
Miscellaneous Trim ... ..	Q14-Q15	Oil Pump ... ..	A1
Mouldings ... ..	Q17	Pistons ... ..	A1
Paint ... ..	Q15	Tappet Block ... ..	A4
Rear Seat and Fittings ... ..	Q9	<b>ENGINE (MOTOR) AUXILIARIES</b>	
Soft Trim ... ..	Q11-Q14	Air Cleaner ... ..	A6-A7
Underframe ... ..	Q1	Dynamo Fixings ... ..	A8
Windscreen (Windshield) ... ..	Q6	Fan Belt ... ..	A9
<b>BODY PANELS AND FITTINGS — SECTION QA</b> QA1-QA8		Manifolds ... ..	A5
<b>BODY PANELS AND FITTINGS — SECTION QB</b>		Oil Cooler ... ..	A7
Badges ... ..	QB12	Suction Pipe, Distributor Auto Control ... ..	A8
Body Panels ... ..	QB1-QB3	Top Overhaul Gasket Set ... ..	A5
Door Glass and Fittings ... ..	QB4-QB5	Water Pump ... ..	A8-A9
Engine Inspection Covers ... ..	QB2	<b>ELECTRICAL EQUIPMENT</b>	
Exterior Fittings ... ..	QB12	Cables, Grommets and Clips... ..	P6-P7
Front Seat and Fittings ... ..	QB7	Distributor ... ..	P5
Miscellaneous Trim ... ..	QB11-QB12	Horn ... ..	P6
Mouldings ... ..	QB13	Instruments ... ..	P1
Paint ... ..	QB12	Lamps ... ..	P1-P4
Rear Seat and Fittings ... ..	QB8	Switches ... ..	P4
Soft Trim ... ..	QB9-QB11	Windshield (Windscreen) Wiper ... ..	P5-P6
Sliding Quarterlight ... ..	QB6	<b>EXHAUST SYSTEM</b> ... .. N	
Tailgate ... ..	QB7	<b>NUMERICAL INDEX</b> ... .. W	
Underframe ... ..	QB1	<b>LITERATURE SECTION</b> ... .. U	
Windscreen (Windshield) ... ..	QB6	<b>PETROL (Fuel) PUMP</b> ... .. B	
<b>BODY PANELS AND FITTINGS — SECTION QC</b>		<b>PETROL (Fuel) SYSTEM</b> ... .. M	
Badges ... ..	QC14	<b>RADIATOR</b> ... .. L1-L2	
Body Panels ... ..	QC1-QC2	<b>REPLACEMENT UNITS</b> ... .. T	
Door Glass and Fittings ... ..	QC4-QC5	<b>SPECIAL ACCESSORIES</b> ... .. R	
Engine Compartment Lid ... ..	QC3-QC9	<b>STEERING AND CONTROLS</b> ... .. J	
Exterior Fittings ... ..	QC14	<b>SUSPENSION — FRONT</b> ... .. G	
Facia Fittings ... ..	QC7	<b>SUSPENSION — REAR</b> ... .. K	
Front Seat and Fittings ... ..	QC7	<b>TOOLS</b> ... .. S	
Miscellaneous Trim ... ..	QC12-QC13	<b>TRANSAXLE (Transmission) UNIT</b> ... .. F	
Mouldings ... ..	QC15	This includes Final Drive, Gearchange Mechanism, and Road Wheels.	
Paint ... ..	QC13-QC14	Road Wheels ... .. F1	
Rear Seat and Fittings ... ..	QC8		
Soft Trim ... ..	QC10-QC12		
Underframe ... ..	QC1		
Windscreen (Windshield) ... ..	QC6		
<b>BRAKES AND CONTROLS</b>			
Brake Pipes ... ..	H3-H4		
Brake Shoes ... ..	H1		
Master Cylinder ... ..	H1		
Servo Unit ... ..	H2-H3		
Wheel Cylinder ... ..	H1		
<b>CARBURETTORS</b> ... .. C1-C2			
<b>CARBURETTOR CONTROLS</b> ... .. D1-D2			

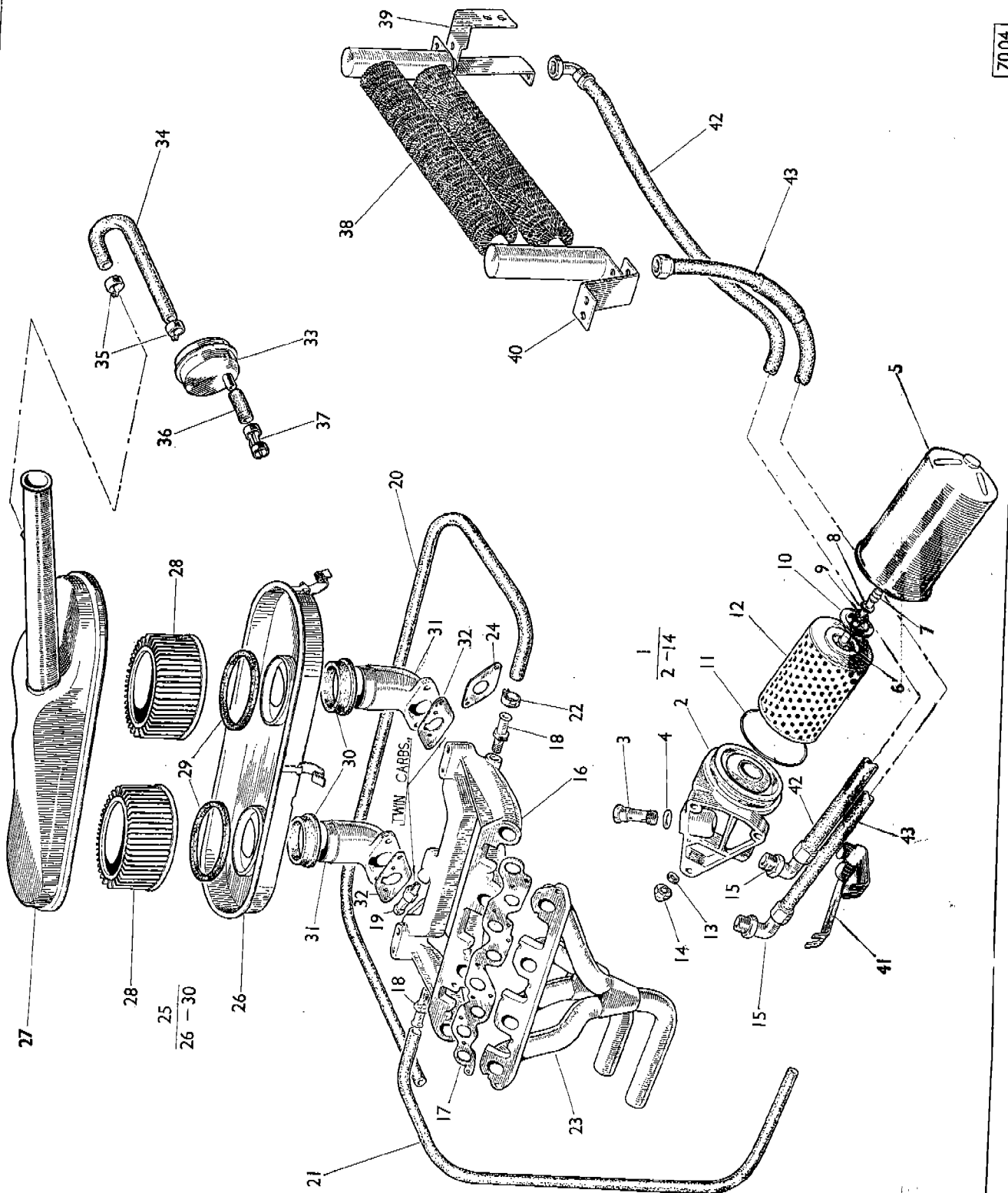
**Publication No. 6601455**

**SECTION A**

**ENGINE (MOTOR) UNIT  
AND  
ENGINE (MOTOR) AUXILIARIES**

# ENGINE (MOTOR) AND AUXILIARIES

7004



SECTION A

ENGINE (MOTOR) UNIT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		Note. Californian, Coupe, Sport, Stiletto, all items other than those listed in this section are as Imp and Chamois Mk. II. Husky, all items other than those listed in this section are as Van.		
	7050081	SHORT ENGINE (Motor) UNIT ... ..	1	Cal., Coupe, Husky
	7050168	SHORT ENGINE (Motor) UNIT ... ..	1	Sport, Stiletto
	7050000	CYLINDER BLOCK } Complete with	1	Cal., Coupe, Husky
	7050111	CYLINDER BLOCK } bearing caps ... ..	1	Sport, Stiletto
	7100037	Seal } Rear main ... ..	2	Cal., Coupe, Husky
	7054193	Seal } bearing caps ... ..	2	Sport, Stiletto
	7054156	Piston complete (Standard grade 'A')	4	Cal., Coupe, Husky
	7054157	Piston complete (Standard grade 'B')	4	
	7054158	Piston complete (Standard grade 'C')	4	
	7054159	Piston complete (Standard grade 'D')	4	
	7054120	Piston complete (Standard grade 'A')	4	Sport, Stiletto
	7054121	Piston complete (Standard grade 'B')	4	
	7054122	Piston complete (Standard grade 'C')	4	Cal., Coupe, Husky
	7054160	Piston complete (-015" O/S)	4	
	7054161	Piston complete (-030" O/S)	4	
	7054124	Piston complete (-015" O/S)	4	
	7054125	Piston complete (-030" O/S)	4	Sport, Stiletto
	7054030	Compression ring (Standard)	4	
	7054031	Compression ring (-015" O/S)	4	Cal., Coupe, Husky
	7054032	Compression ring (-030" O/S)	4	
	7054128	Compression ring (Standard) } Top groove ... ..	4	
	7054129	Compression ring (-015" O/S)	4	
	7054130	Compression ring (-030" O/S)	4	Sport, Stiletto
	7054033	Compression ring (Standard) } Second groove	4	
	7054034	Compression ring (-015" O/S)	4	
	7054035	Compression ring (-030" O/S)	4	
	7054136	Scraper ring (Standard) ... }	4	Cal., Coupe, Husky
	7054137	Scraper ring (-015" O/S) } Third groove ... ..	4	
	7054138	Scraper ring (-030" O/S)	4	
	7054040	Gudgeon pin (Standard)	4	Sport, Stiletto
	7054140	Gudgeon pin (Standard)	4	Cal., Coupe, Husky
	7095018	Drive gear set ... ..	1	Sport, Stiletto
	7050137	Drive gear set ... ..	1	
	7100102	s/d by 7100869 Lock plate — Flywheel to crankshaft	2	
	9067010	Washer, 1/4" plain—Damper fixing	2	
	9067010	Washer, 1/4" plain } Runner ... ..	2	
	9572043	Nut, 1/2" U.N.F. } fixing ... ..	2	
	29605223	Stud, 1/8" U.N.C./U.N.F. x 2 1/4" } Timing cover to	1	
	9067023	Washer, 1/8" plain ... ..	8	cylinder block
	7100860	Dowel—Bell Housing...	2	
	7095021	OIL PUMP ... ..	1	
	7100681	Cover and filter unit ... ..	1	
	7095018	Driving pinion and gear distributor	1	Cal., Coupe, Husky
	7050137	Driving pinion and gear distributor...	1	Sport, Stiletto
	9068010	Washer, 1/4" plain—Oil pump to timing cover	3	
	7100669	DIPSTICK—Sump oil pan ... ..	1	Cal., Coupe, Sport, Stiletto
	7100357	Seal—Dipstick ... ..	1	
	7100164	Tube—Dipstick ... ..	1	

ENGINE (MOTOR) UNIT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	7100558	<b>DIPSTICK—Sump oil pan</b> ... ..		
	7100357	Seal—Dipstick ... ..	1	
	7100663	Dipstick tube ... ..	1	
	7210235	Rubber plug—Dipstick aperture ... ..	1	
	7210246	Strap—Plug ... ..	1	
	9068003	Rivet ... } Strap ... .. Not supplied		
		Washer, plain ... } fixing ... ..	1	
	7100552	Cover—Oil filler and Dipstick housing—See Body panels		
	9788091	Hose ... ..	1	
	7100627	Clip—Hose ... ..	2	Husky
	9661163	Bracket—Dipstick tube to cylinder head ... ..	1	
	9510041	Washer, 3/4" spring ... } Dipstick tube bracket	2	
	7100665	Nut, 1/4" U.N.F. ... } to cylinder head	2	
	19503041	Bracket—Dipstick tube to dynamo bracket ... ..	1	
	9663122	Screw, No. 10 U.N.F. x 1/2" ... } Dipstick tube	2	
	5220700	Washer, 1/8" shakeproof ... } to ... ..	2	
	7100431	Nut, No. 10 U.N.F. ... } dynamo bracket	2	
		<b>OIL FILTER UNIT</b> ... ..	1	
	5040540	Filter base ... .. Not supplied		
	9122127	Relief valve assembly ... ..	1	
	7080249	Washer—Relief valve ... ..	1	
	7080251	Container c/w centre stud ... ..	1	
	7080250	Circlip—Centre stud ... ..	1	
	7080139	Spring centre stud ... ..	1	
	7080140	Washer, special—Spring ... } Centre stud	1	Cal., Coupe, Husky
	7080141	Felt washer ... }	1	
	7080142	Pressure plate ... }	1	
	7100092	Sealing ring 1/8" thick—Container to base ... ..	1	
	7080143	Element pack ... ..	1	
	7080144	Sealing washer } Container ... ..	1	
	7100444	Domed nut ... } fixing ... ..	1	
1		<b>OIL FILTER UNIT</b> ... ..	1	
2		Filter base ... .. (Not supplied)		
3	5040540	Relief valve assembly ... ..	1	
4	9122127	Washer—Valve ... ..	1	
5	7080249	Container c/w centre stud ... ..	1	
6	7080251	Circlip—Centre stud ... ..	1	
7	7080250	Spring—Centre stud ... ..	1	
8	7080139	Washer, special—Spring ... } Centre stud	1	Sport, Stiletto
9	7080140	Felt washer ... }	1	
10	7080141	Pressure plate ... }	1	
11	7080142	Sealing ring 1/8" thick—Container to base ... ..	1	
12	7100092	Element pack ... ..	1	
13	7080143	Sealing washer } Container ... ..	1	
14	7080144	Domed nut ... } fixing ... ..	1	
	29605163	Stud, 1/8" U.N.C./U.N.F. x 2" ... } Oil filter	3	Cal., Coupe, Husky
	29605163	Stud, 1/8" U.N.C./U.N.F. x 2" ... } to ... ..	2	
	29605343	Stud, 1/8" U.N.C./U.N.F. x 4 1/4" ... } cylinder block	1	Sport, Stiletto
15	7100704	Elbow assembly—Oil pipes to filter ... ..	2	Sport, Stiletto

ENGINE (MOTOR) UNIT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CYLINDER HEAD</b> ... ..	1	} Cal., Coupe, Husky
	7050119	Plug—Oil way ... ..	1	
	9804410	Dowel ... ..	2	
	7100325	Plug, $\frac{1}{4}$ " U.N.F. ... ..	1	
	9801640	Washer—Plug ... ..	1	
	9077039	Sealing cup } Alternatives ... ..	3	
	9101822	Sealing cup } ... ..	3	
	9101824	Valve guide (Standard) ... ..	4	
	7054090	Valve guide (.001" O/S) ... ..	4	
	7054092	Valve guide (.003" O/S) ... ..	4	
	7054093	Valve guide (Standard) ... ..	4	
	7054091	Valve guide (.001" O/S) ... ..	4	
	7054094	Valve guide (.003" O/S) ... ..	4	
	7054095	Circlip—Valve guide retaining ... ..	8	
	9207019	Valve seat insert (Standard) ... ..	4	
	7054151	Valve seat insert (.002" O/S) ... ..	4	
	7054152	Valve seat insert (.005" O/S) ... ..	4	
	7054153	Valve seat insert (Standard) ... ..	4	
	7054147	Valve seat insert (.002" O/S) ... ..	4	
	7054148	Valve seat insert (.005" O/S) ... ..	4	
	7054149	Valve seat insert (.005" O/S) ... ..	1	
	7050112	<b>CYLINDER HEAD</b> ... ..	1	
	9804033	Plug, $\frac{3}{8}$ " B.S.P. ... ..	2	
	7100325	Dowel ... ..	3	
	9101822	Sealing cup } Alternatives ... ..	3	
	9101824	Sealing cup } ... ..	8	
	7054091	Valve guide (Standard) ... ..	8	
	7054094	Valve guide (.001" O/S) ... ..	8	
	7054095	Valve guide (.003" O/S) ... ..	4	
	7100042	Valve seat insert (Standard) ... ..	4	
	7054112	Valve seat insert (.002" O/S) ... ..	4	
	7054113	Valve seat insert (.005" O/S) ... ..	4	
	7054143	Valve seat insert (Standard) ... ..	4	
	7054144	Valve seat insert (.002" O/S) ... ..	4	
	7054145	Valve seat insert (.005" O/S) ... ..	4	
	7100643	Connector—By-pass hose ... ..	1	
	9169030	Connector—Heater hose ... ..	1	
	7100644	Hose connector } Cylinder ... ..	1	
	7100645	Banjo connector } head ... ..	1	
	9077102	Washer (Large) } Banjo ... ..	1	
	9077074	Washer (Small) } bolt ... ..	1	
	7100458	Union—Drain pipe ... ..	1	
	9077674	Sealing washer—Drain pipe union ... ..	1	
	7100628	<b>PIPE ASSEMBLY—Cylinder Head Drain</b> ... ..	1	
	7100457	Bolt—Drain pipe ... ..	2	
	9077675	Sealing washer—Drain pipe bolt ... ..	1	
	9804033	Screwed plug, $\frac{1}{4}$ " B.S.P. ... ..	4	
	7100465	<b>INLET VALVE</b> ... ..	4	
	7100449	<b>EXHAUST VALVE</b> ... ..	8	
	7100049	Valve spring ... ..	4	
	7100308	Clip—Inlet (Intake) valve ... ..	4	
	7100331	Sealing gasket—Inlet (Intake) valve cap ... ..	4	
	7100318	Seal—Valve stem inlet (Intake) valve ... ..	4	
	7100047	Clip—Exhaust valve spring ... ..	8	
	7100324	Collar—Valve spring ... ..	2	
	7100051	Cotter—Valve retaining ... .. (1 set 8 halves)		

ENGINE (MOTOR) UNIT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	7100448	INLET VALVE		
	7100854	EXHAUST VALVE	4	Sport, Stiletto
	7050151	Valve spring set (Inner and outer)	4	
	7100452	Cup—Valve spring	8	
	7100324	Collar—Valve spring	8	
	7100051	Cotter—Valve retaining	8	
	7050004	TAPPET BLOCK } Complete with (1 set 8 halves)	2	
	7050113	TAPPET BLOCK } bearing caps	1	
			1	
	7100411	CAMSHAFT		
	7100423	CAMSHAFT	1	Cal., Coupe, Husky Sport, Stiletto
	7100598	OIL FILLER	1	
	19605071	Screw, $\frac{5}{16}$ " U.N.C. $\times$ $\frac{3}{8}$ "	1	Husky
	9661203	Washer, $\frac{5}{16}$ " spring	2	
	5200482	Washer, $\frac{5}{16}$ " plain	2	
	7100599	Hose—Oil filler to filler tube	2	
	7100614	Filler tube	1	
	9782281	Clip—Filler hose	1	
	39213081	Screw, No. 10 U.N.F. $\times$ $\frac{1}{2}$ "—Filler tube securing	2	
	7100671	CAP—Oil filler	1	



ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	7050109	TOP OVERHAUL SET	1	Cal., Coupe, Husky Sport, Stiletto Note. Inlet (Intake) valve seals not supplied with 7054189
	7054189	TOP OVERHAUL SET Note. Top overhaul gasket sets include, cylinder head, manifold, inlet (intake) valve seals, cam box cover, petrol pump, carburettor, water outlet pipe, 'O' ring—Cylinder head to block.	1	
	7100312	INDUCTION MANIFOLD	1	Cal., Coupe, Husky Sport, Stiletto
	9803167	Plug, 1" mild steel	2	
16	7100471	INDUCTION MANIFOLD	1	Cal., Coupe, Husky Sport, Stiletto
	7100313	Gasket	1	
17	7100492	Gasket	1	Sport, Stiletto
18	9169030	Connector—By-pass } Manifold (See also Brakes and Controls)	2	
19	7100503	Connector—Servo } (Up to 7103712)	1	From † Note
20	7100493	Hose—Cylinder head to manifold	1	
	7103712	Hose—Cylinder head to manifold †Note. 1st production Stiletto, B492002025 Imp Sport, B792000860 Chamois Sport	1	
21	7100494	Hose—Manifold to water pump	1	Sport, Stiletto
22	9787141	Clip—Hose	4	
	9178138	Clip—Hose to longitudinal member and water shield	3	
	49351062	Screw—Clip to longitudinal member	2	
	5220709	Spire nut } Clip to ...	1	
	5220721	Tapping screw } water shield	1	
	7100022	EXHAUST MANIFOLD	1	
	7050124	EXHAUST MANIFOLD	1	
23	7100678	EXHAUST MANIFOLD EXHAUST SYSTEM—See Exhaust System Section CARBURETTOR—See Carburettor Section	1	
	7100118	Gasket	1	
	29604131	Stud, 1/4" U.N.F./U.N.C. } Carburettor and abutment	3	
	9067015	Washer, 1/4" plain } bracket to manifold	3	
	9510040	Nut, 1/4" U.N.F. }	3	
24	7100453	Gasket	2	Sport, Stiletto
	29805113	Stud, 1/8" U.N.F./U.N.C. × 1 1/2" carburettor to manifold	4	
	29804083	Stud, 1/8" U.N.F./U.N.C. × 1" cable abutment bracket to manifold	4	
	5200482	Washer, 1/8" plain } Carburettor	2	
	5220701	Nut, 1/8" U.N.F. } to manifold	4	
			4	

ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>AIR CLEANER</b>		
		Note. Sunbeam Californian as Imp and Chamois Mk. II		
	7100588	<b>AIR CLEANER</b>	1	
		Main body ...		} Not supplied
		Elbow assembly ...		
	7080037	Element ...	1	
	7080036	Gasket—Element seating ...	2	
	9023007	Wing nut ...	1	} Elbow to
	9078077	Fibre washer ...	1	
	7100239	Rubber insulator ...	1	} main body
	9782321	Clip ...	1	
	7100653	Bracket—Air cleaner ...	1	
	5220692	Screw, $\frac{1}{8}$ " U.N.F. $\times \frac{7}{8}$ "	1	} Bracket
	9661202	Washer, $\frac{1}{8}$ " spring	1	
	5220701	Nut, $\frac{1}{8}$ " U.N.F.	1	} to inlet manifold
	9003041	Screw, $\frac{1}{8}$ " U.N.F.	1	
	9661202	Washer, $\frac{1}{8}$ " spring	1	} Bracket to
	1228004	FLAME TRAP	1	
	7100720	Breather hose ...	1	} air cleaner
	9788121	Clip—Hose ...	1	
	39313081	Screw, No. 10 U.N.F.	1	} Hose connector
	9557337	Nut, No. 10 U.N.F.	3	
	7100592	Breather tube ...	3	
	9166275	Hose ...	1	
	7100591	Bracket—Breather	2	
	9510041	Nut, $\frac{1}{4}$ " U.N.F.	1	} Bracket to
	9661163	Washer, $\frac{1}{4}$ " spring	1	
	1235108	Support sleeve	1	} air cleaner
	7100588	<b>AIR CLEANER</b>	3	
		Main body ...	1	} Not supplied
		Elbow assembly ...		
	7080037	Element ...	1	
	7080036	Gasket—Element seating ...	2	
	9023007	Wing nut ...	1	} Elbow to
	9078077	Washer (Fibre)	1	
	7100239	Rubber insulator ...	1	} main body
	9782321	Clip ...	1	
	7100653	Bracket—Air cleaner ...	1	
	5220692	Screw, $\frac{1}{8}$ " U.N.F. $\times \frac{7}{8}$ "	1	} Bracket to inlet manifold
	9661202	Washer, $\frac{1}{8}$ " spring	1	
	5220703	Nut, $\frac{1}{8}$ " U.N.F.	1	} Bracket to
	9003041	Screw, $\frac{1}{8}$ "	1	
	9661202	Washer, $\frac{1}{8}$ " spring	1	} air cleaner
	1228004	FLAME TRAP	1	
	7100661	Support clip—Flame trap	1	
	7100720	Breather hose ...	1	
	9788121	Clip—Hose ...	1	
	39313121	Screw, No. 10 U.N.F. Pan Hd.	1	} Hose
	9557337	Nut, No. 10 U.N.F.	3	
	7100603	Breather tube ...	3	} connector
	9166275	Hose ...	1	
	7100591	Bracket—Breather hose	1	
	9510041	Nut, $\frac{1}{4}$ " U.N.F.	1	} Bracket to
	9661163	Washer, $\frac{1}{4}$ " spring	1	
	1235108	Support sleeve	1	} air cleaner
	7100602	Hose—Oil filler to flame trap	2	
			1	

Cal, Coupe

Hucky

ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
25	7100569	AIR CLEANER	1	Sport, Stiletto
26		Shell assembly		
27		Cover assembly		
28	5044639	Element	2	
29	5044641	Seating gasket	2	
30	7100582	Rubber insulator	2	
31	7100672	Intake elbow	2	
32	7100479	Gasket—Carburettor to air cleaner	2	
	29805113	Stud, $\frac{1}{8}$ " U.N.F./U.N.C. $\times 1\frac{1}{8}$ "	4	
	5200482	Washer, $\frac{5}{16}$ " plain	4	
	5220701	Nut, $\frac{1}{8}$ " U.N.F.	4	
	39313081	Screw, No. 10 U.N.F. $\times \frac{1}{2}$ "	1	
	9557337	Nut, No. 10 U.N.F.	1	
33	1228004	FLAME TRAP	1	
34	7100581	Hose—Flame trap to air cleaner	1	
35	9788121	Clip—Hose	2	
36	9166275	Hose—Filler neck to flame trap	2	
37	1235108	Support sleeve	1	
	7100929	AIR CLEANER	1	
		Shell assembly		
		Cover assembly		
	5044639	Element	2	
	7080426	Cover—Gasket	1	
	5044641	Seating gasket	2	
	7100582	Rubber insulator	2	
	7100672	Intake elbow	2	
	7100479	Gasket—Carburettor to air cleaner	2	
	29805113	Stud, $\frac{1}{8}$ " U.N.F./U.N.C. $\times 1\frac{1}{8}$ "	4	
	5220482	Washer, $\frac{5}{16}$ " plain	4	
	5220701	Nut, $\frac{1}{8}$ " U.N.F.	4	
	7103544	Adaptor	1	
	9786331	Clip	1	
	39313081	Screw, No. 10 U.N.F. $\times \frac{1}{2}$ "	1	
	9557337	Nut, No. 10 U.N.F.	1	
	1228004	FLAME TRAP	1	
	7100930	Hose—Flame trap to air cleaner	1	
	9788121	Clip—Hose	2	
	9166275	Hose—Filler neck to flame trap	2	
	1235108	Support sleeve	1	
		OIL COOLER		
38	7100573	OIL COOLER	1	
39	7100574	Bracket—Oil cooler to rear longitudinal member	1	
	5220690	Screw, $\frac{1}{4}$ " U.N.F.	4	
	9661163	Washer, $\frac{1}{4}$ " spring	4	
	19805061	Screw, $\frac{1}{8}$ " U.N.F.	1	
	5200482	Washer, $\frac{1}{8}$ " plain	1	
	5200487	Washer, $\frac{5}{16}$ " spring	1	
	5220701	Nut, $\frac{1}{8}$ " U.N.F.	1	
40	7100575	Bracket—Oil cooler to rear engine mounting	1	
	7100576	Packing—Rear engine mounting	1	
		Elbow assembly—See oil filter		
41	7100623	Clip—Oil pipes to sump	1	
42	7100578	OIL COOLER PIPE 24" LONG—Cooler to filter	1	
43	7100579	OIL COOLER PIPE 19" LONG—Filter to cooler	1	

ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>DYNAMO (GENERATOR)</b>				
<b>DYNAMO (GENERATOR)—See Electrical section</b>				
7100298		Adjusting strap	1	Cal., Coupe, Husky
7100525		Adjusting strap	1	Sport Stiletto
7100121		<b>SUPPORT BRACKET (Rear)</b>	1	Cal., Coupe, Husky, Sport
7100830		<b>SUPPORT BRACKET (Rear)</b>	1	Stiletto
7100163		Mounting bracket (Front)	1	Cal., Coupe, Husky
7100508		Mounting bracket (Front)	1	Sport, Stiletto
7100931		Mounting bracket (Rear)	1	Stiletto
7100179		Mounting bracket (Rear)	1	Cal., Coupe, Husky, Sport
9087087		Spacer	1	Cal., Coupe, Husky, Sport
19105251		Bolt, $\frac{5}{16}$ " U.N.F. $\times$ $3\frac{1}{8}$ "	1	Cal., Coupe, Husky
5200487		Washer, $\frac{5}{16}$ " spring	1	Husky
19105251		Bolt, $\frac{5}{16}$ " U.N.F. $\times$ $3\frac{1}{8}$ "	1	Sport
5200487		Washer, $\frac{5}{16}$ " spring	1	Sport
7100509		Stud, $\frac{5}{16}$ " U.N.C./U.N.F.	1	Sport, Stiletto
5200487		Washer, $\frac{5}{16}$ " spring	1	Sport, Stiletto
5220701		Nut, $\frac{5}{16}$ " U.N.F.	1	Sport, Stiletto
7100340		Pulley c/w ventilating fan	1	Cal., Coupe, Husky
7100567		Pulley c/w ventilating fan	1	Sport, Stiletto
<b>DISTRIBUTOR</b>				
<b>DISTRIBUTOR—See Electrical Section</b>				
7100218		<b>SUCTION PIPE</b> } Distributor	1	Cal., Coupe, Husky
7100454		<b>SUCTION PIPE</b> } auto control	1	Sport, Stiletto
7100619		Connector—Suction pipe to distributor/carburettor	2	Cal., Coupe, Husky
7100619		Connector—Suction pipe to distributor	1	Sport, Stiletto
1218538		Sleeve—Suction pipe to carburettor	1	Sport, Stiletto
<b>WATER PUMP AND COOLING FAN</b>				
<b>WATER PUMP UNIT—Less fan and cowl</b>				
7050153		Body—Inlet	1	
7100754		Body—Outlet	1	
7100755		*Gasket—Water pump body	1	
7100136		*Bearing	1	
9198018		*Water seal	2	
7054190		*Thrower	1	
7100750	s/d by 7100861	*Abutment washer	1	
7100861		Shaft and impellor assembly	1	
7100825		*Key—Shaft	1	
7100829		*Circlip—Internal	1	
9204021		Fan centre	1	
7100828		Fan pulley	1	
7100826		Washer, $\frac{3}{8}$ " plain	2	
9067039		Nut, $\frac{3}{8}$ " U.N.F. Cleaveloc	2	
9572063		Bolt, $\frac{1}{8}$ " U.N.F. $\times$ $3\frac{1}{8}$ "	2	
19105252		Bolt, $\frac{1}{8}$ " U.N.F. $\times$ $2\frac{1}{2}$ "	2	
19105202		Washer, $\frac{1}{8}$ " plain	4	
9067027		Washer, $\frac{1}{8}$ " shakeproof	4	
9075016		Nut, $\frac{1}{8}$ " U.N.F.	4	
9034042				

ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	7050154	<b>WATER PUMP REPAIR KIT</b> ... ..	1	Comprises items *
	9787283	Clip—Hose to water pump ... ..	1	
	9088046	Distance piece—Fan ... ..	2	
	19505062	Screw, $\frac{1}{8}$ " $\times$ $\frac{1}{2}$ " ... ..	3	
	7100163	Mounting bracket } Front } Dynamo (Generator) and	1	
	7100508	Mounting bracket } water pump mounting ... ..	1	
	7100127	BELT } Fan and dynamo (Generator) ... ..	1	
	7100859	BELT } ... ..	1	
	7100743	BELT } ... ..	1	
		<b>ENGINE REAR CROSSMEMBER</b>		
		<b>ENGINE REAR CROSSMEMBER—See Body Fittings</b>		
	5220692	Bolt, $\frac{5}{16}$ " U.N.F. $\times$ $\frac{3}{8}$ " } Engine (Motor) mounting ... ..	4	Cal., Coupe, Sport, Stiletto Husky
	49505162	Bolt, $\frac{5}{16}$ " U.N.F. $\times$ 1" } to body ... ..	4	

ENGINE (MOTOR) AUXILIARIES

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION B**

### **PETROL (FUEL) PUMP**

**NOTE.** All items in this section are as Imp & Chamois Mk. II



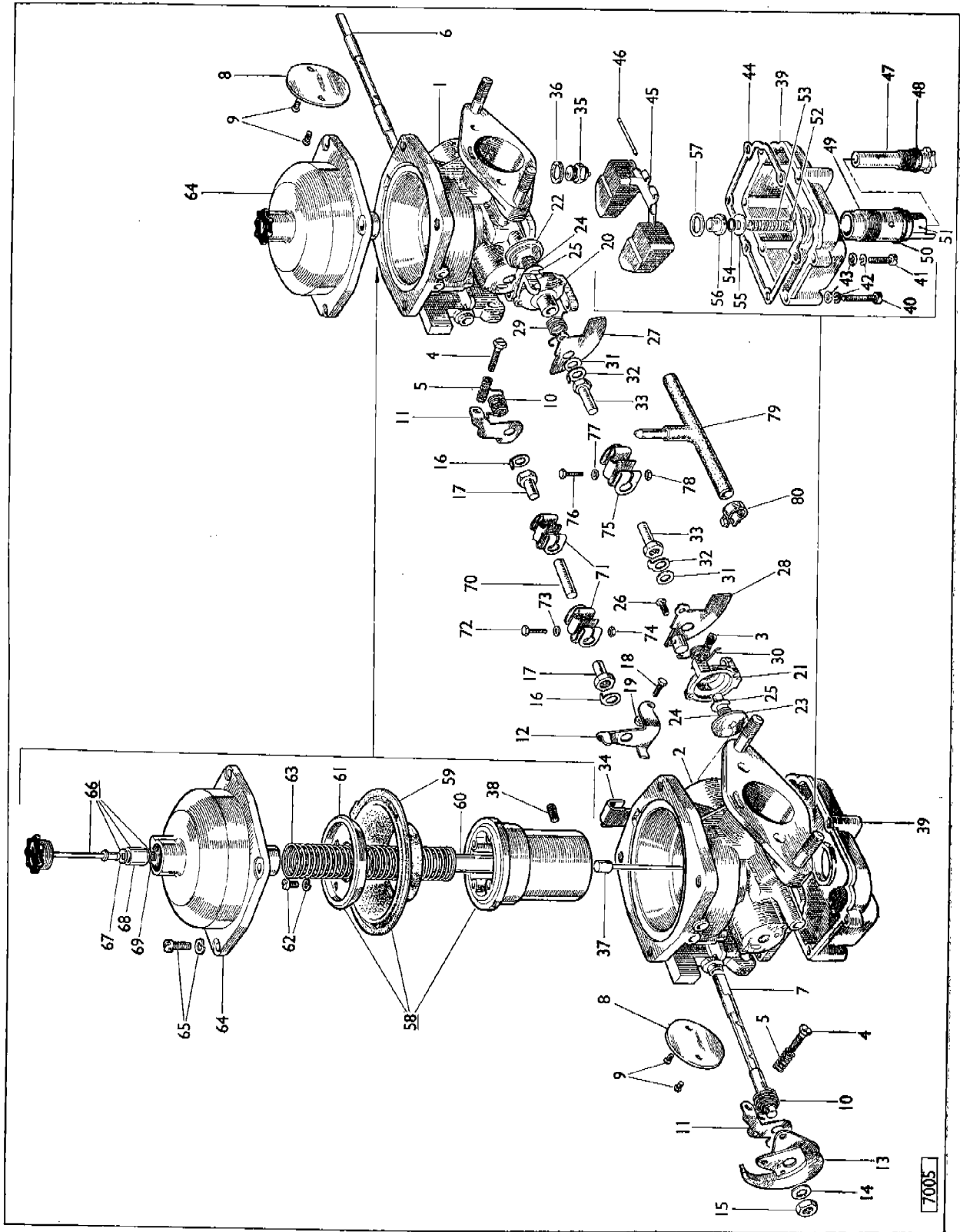


**Publication No. 6601455**

## **SECTION C**

## **CARBURETTORS**

CARBURETTORS



SECTION C

**CARBURETTOR**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>Note.</b> Californian, Chamois Coupe, Husky, all items in this section are as Imp and Chamois Mk. II. Sunbeam Imp Sport, Singer Chamois Sport, Sunbeam Stiletto, all items in this section are as listed.		
	7100564	<b>CARBURETTOR—Type 125 C.D.S. (Front)</b> ... .. 3061	1	
	7100563	<b>CARBURETTOR—Type 125 C.D.S. (Rear)</b> ... .. 3061	1	
1		Main body (Front carburettor) ... ..		Not supplied
2		Main body (Rear carburettor) ... ..		Not supplied
3		Plunger c/w spring and pin—Rear carburettor ... ..		Not supplied
4	5043248	Screw—Throttle stop ... ..	2	
5	5043249	Spring—Throttle stop screw ... ..	2	
6	5044241	Throttle spindle ... ..	1	Front carburettor
7	7080323	Throttle spindle ... ..	1	Rear carburettor
8	7080324	Throttle butterfly ... ..	2	
9	5043198	Screw—Butterfly to spindle ... ..	4	
10	5043199	Spring—Throttle return ... ..	2	
11	7080347	Throttle stop ... ..	2	
12	7080325	Throttle stop and fast idler lever ... ..	1	
13	7103160	Throttle lever ... ..	1	Rear carburettor
14	9661181	Washer } Throttle ... ..	1	
15	9029005	Nut } lever ... ..	1	
16	5038548	Tab washer } Throttle ... ..	2	
17	5044643	Extension nut } spindle ... ..	2	
18	5043206	Fast idler screw ... ..	1	Rear carburettor
19	5043207	Locknut—Fast idler screw ... ..	1	
20	7080327	Starter cover ... ..	1	Front carburettor
21	7080328	Starter cover ... ..	1	Rear carburettor
22	7080329	Starter spindle ... ..	1	Front carburettor
23	7080330	Starter spindle ... ..	1	Rear carburettor
24	7080331	Starter spring ... ..	2	
25	7080332	'C' washer ... ..	2	
26	9003016	Screw—Swivel ... ..	1	Rear carburettor
27	7080333	Cam lever ... ..	1	Front carburettor
28	7080334	Cam lever assembly ... ..	1	Rear carburettor
29	7080335	Return spring ... ..	1	Front carburettor
30	7080336	Return spring } Starter ... ..	1	Rear carburettor
31	7080337	Spacing washer ... ..	2	
32	5038548	Tab washer ... ..	2	
33	5044244	Extension nut ... ..	2	
	7080338	Screw—Starter to main body ... ..	4	
34		Bracket and clip ... .. (Not supplied)		
	5043889	Clip—Starter bracket ... ..	1	Rear carburettor
	7080270	Screw—Clip to starter bracket ... ..	1	
35	K.24608	Needle valve (1.5 MM) ... ..	2	
36	5057814	Washer—Needle valve ... ..	2	For use with rubber float
	9077071	Washer—Needle valve ... ..	2	For use with nylon float
37	7080339	Metering needle (5N) ... ..	2	Check type required
	7080427	Metering needle (6K) ... ..	2	
	5058885	Metering needle (5U) ... ..	2	For altitudes 5,000 - 10,000
	5058886	Metering needle (5V) ... ..	2	For altitudes over 10,000

**CARBURETTOR**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CARBURETTOR—continued</b>		
38	5043236	Locking screw—Metering needle ...	2	
39	7080340	Float chamber	2	
40	5044281	Screw (Long)	8	
41	5044282	Screw (Short)	4	
42	9660113	Washer, spring	12	
43	5043222	Washer, plain	12	
44	7080341	Gasket—Float chamber	2	
45	7080342	Float—Rubber	2	
	5057815	Float—Nylon	2	
46	7080343	Pivot—Float	2	
47	5043224	Screw complete with 'O' ring—Orifice adjusting	2	
48	K.26381	'O' ring—Orifice adjusting screw	2	
49	5044646	Bushing retaining screw c/w clip and 'O' ring	2	
50	5043226	'O' ring—Bushing retaining screw	2	
51	7080326	Locking clip	2	
52	5044253	Jet orifice	2	
53	5043228	Spring	2	
54	5043230	'O' ring	2	
55	5043229	Retaining washer—'O' ring	2	
56	5043231	Bushing—Jet orifice	2	
57	5043232	Washer—Jet orifice bushing	2	
58	7080344	Air valve, shaft and diaphragm assembly	2	
59	5044647	Diaphragm	2	
60		Shaft	(Not supplied)	
61	5044260	Retaining washer—Diaphragm...	2	
62	5043239	Screw and washer—Retainer	8	
63	5044271	Air valve return spring	2	
64	7080345	Suction chamber cover	2	
65	5043243	Screw and washer—Suction chamber cover	8	
66	7080346	Damper assembly	2	
67	5043245	Washer	2	
68	5043246	Bushing	2	
69	5043247	Retaining ring	2	
	5044273	Gasket set	1	
70	7100820	<b>THROTTLE COUPLING SPINDLE</b>	1	
71	5043254	Coupling assembly—Throttle spindle	2	
72	5044277	Bolt	4	
73	9067091	Washer, plain	4	
74	9600541	Nut, 4 B.A.	4	
75	5043254	<b>STARTER COUPLING</b>	1	
	7100878	<b>STARTER COUPLING</b>	1	
76	5044277	Bolt	2	
77	9067091	Washer, plain	2	
78	9600541	Nut, 4 B.A.	2	
79	7100544	<b>TEE PIECE</b>	1	
80	9784073	Clip—Tee piece to petrol (Gasolene) pipes	2	

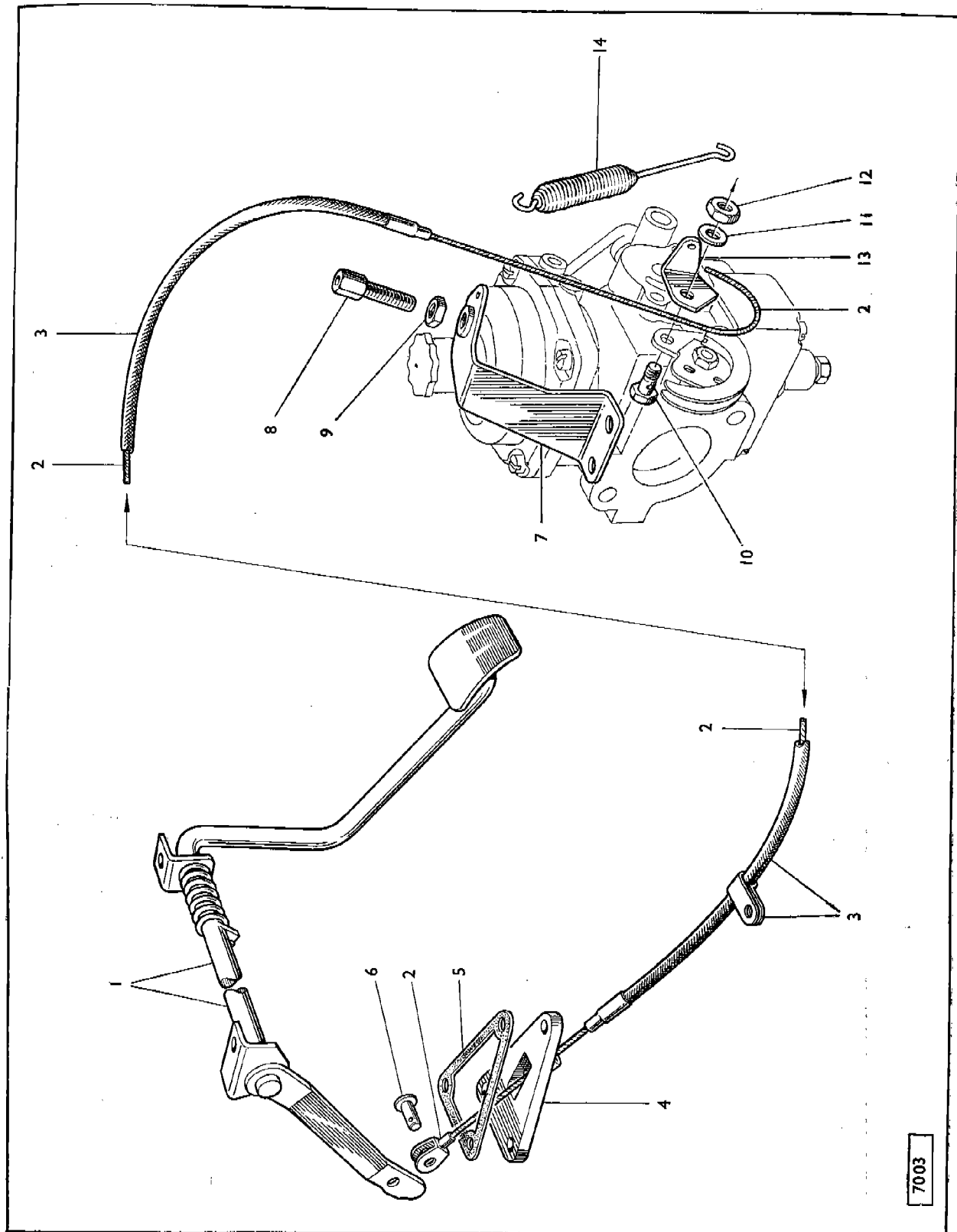
Use 7100878

**Publication No. 6601455**

## **SECTION D**

# **CARBURETTOR CONTROLS**

### CARBURETTOR CONTROLS



SECTION D

**CARBURETTOR CONTROLS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN, CHAMOIS COUPE, HUSKY</b>		
		Note. All items other than those listed in this section are as Imp and Chamois Mk. II.		
7103084		ACCELERATOR PEDAL (R.H.D.) } Complete with ...	1	California up to the intro. of 7050165
7103085		ACCELERATOR PEDAL (L.H.D.) } brackets...	1	
9510040		Nut, 1/2" U.N.F. ... } Brackets to ...	2	
5220722		Washer, 1/4" spring ... } body ...	2	
7050097		RETAINER KIT ... } ... (Not supplied)	1	
9075017		Retainer ... } ... (Not supplied)	1	
9067236		Washer, 1/8" waved ... } Cable clamp ...	2	
9068010		Washer, 1/8" plain ... } ...	1	
9520040		Washer, 1/4" plain ... } ...	1	
7050165	s/d by 7050169	Locknut, 1/2" U.N.F. ... } ...	1	
7050169		RETAINER KIT ... } ...	1	California from B40100023 Coupe and Husky
9075017		RETAINER KIT ... } ... (Not supplied)	1	
9067236		Retainer ... } ... (Not supplied)	1	
7103408		Washer, 1/8" waved ... } Cable clamp ...	1	
7103407		Washer, 1/8" plain ... } ...	1	
9520040		Washer, 1/4" plain barrelled... } ...	1	
19503031		Clamping washer ... } ...	1	
9144086		Locknut, 1/2" U.N.F. ... } ...	1	
9207112		Screw, No. 10 x 3/8"—Cable retaining ...	1	
7103090		Clevis pin } Cable to ...	1	
7103091		Circlip } operating lever ...	1	
19503051		Abutment—Cable ... } ...	1	
19703041		Gasket ... } ...	1	
9663123		Screw, No. 10 U.N.F. x 3/8" ... } ...	2	
9067088		Screw, No. 10 U.N.F. ... } Abutment to body ...	1	
7096098		Washer, No. 10 shakeproof ... } ...	3	
7096097		Washer, No. 10 plain ... } ...	1	
9020041		Outer cable complete ... } Accelerator ...	1	
9773063		Inner cable ... } ...	1	
9122188		Spire nut ... } Cable clip ...	1	
7102575		Screw, No. 8J x 1/2" ... } to bracket ...	1	
7103435		Grommet—Cable through outer shield ...	1	
		Gaiter } Cable ... (Supplied with 7050169)	1	California up to 7103435 California from B.40100023. Coupe and Husky
		Gaiter } ...	1	
7102561		RELAY LEVER ...	1	
7102719		Pivot pin ... } Relay lever ...	1	
7102726		Abutment bracket ... } ...	1	
7102723		Return spring—Throttle cable ...	1	
9067216		Washer, plain—Spring to bracket ...	1	
9552043		Nut, 1/2" nyloc—Pivot pin to abutment bracket ...	1	
7102564		EXTENDABLE CONNECTING ROD—Accelerator cable to carburettor lever ...	1	
5220700		Nut, No. 10 U.N.F. ... } Connecting rod to ...	2	
9663123		Washer, 3/8" shakeproof ... } carburettor lever ...	2	
7102565		Throttle lever ... } ...	1	
5220697		Bolt, 1/8" U.N.F. ... } Abutment bracket to ...	2	
9068013		Washer, 1/8" plain ... } cam box cover ...	2	
		<b>MANUAL CHOKE CONTROL</b>		Husky
		Note. Husky Manual Choke Control as Van		

**CARBURETTOR CONTROLS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SUNBEAM IMP SPORT, SINGER CHAMOIS SPORT, SUNBEAM STILETTO</b>		
		Note. All items other than those listed in this section are as Imp and Chamois Mk. II.		
1	7103084	ACCELERATOR PEDAL (R.H.D.)	1	
	7103085	ACCELERATOR PEDAL (L.H.D.)	1	
	5220722	Washer, 1/2" spring	2	
	9510040	Nut, 1/2" U.N.F.	2	
2	7096099	Inner cable	1	
3	7096100	Outer cable complete	1	
4	7103090	Abutment—Accelerator cable	1	
5	7103091	Gasket	1	
	19503051	Screw, No. 10 U.N.F. x 3/8"	2	
	39813081	Screw, No. 10 U.N.C. x 1/2" pan hd.	1	
	9663122	Washer, No. 10 shakeproof	3	
	9067095	Washer, No. 10 plain	1	
6	7103164 s/d by 9144086	Clevis pin	1	
	9144086	Clevis pin	1	
	9207112	Circlip—Clevis pin	1	
	9020041	Spire nut	1	
	9773083	Screw, No. 8 x 1/2"	1	
7	7100608	Mounting bracket—Accelerator cable to manifold	1	
	9664163	Washer, 1/2" shakeproof	2	
	9510040	Nut, 1/2" U.N.F.	2	
8	7100612	Cable retainer	1	
9	9520050	Locknut, 5/8" U.N.F.—Cable retainer	1	
	9122188	Grommet—Cable through outer shield	1	
10	7103159	Clamp bolt—Accelerator cable/return spring plate	1	
11	9068010	Washer, 1/2" plain	1	
12	9520040	Nut, 1/2" U.N.F.	1	
13	7103093	Return spring plate	1	
14	7103094	Return spring	1	



**Publication No. 6601455**

## **SECTION E**

# **CLUTCH AND CONTROLS**

CLUTCH AND CONTROLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<p>Note. All items other than those listed in this section are as Imp and Chamois Mk. II.</p>		
	7102253 s/d by 7103499	Rubber pad } Pedal ... ..	1	Up to 7103499
	7103499	Rubber pad } Pedal ... ..	1	From Note
		<p>Note. From B401004192 Californian, B721000239 Coupe, B492007799 Imp Sport, B792000989 Chamois Sport, 1st production Husky, 1st production Stiletto.</p>		
	9163454	Clutch pipe (Line)—R.H.D. } Reservoir to clutch ... ..	1	} Stiletto
	9163452	Clutch pipe (Line)—L.H.D. } master cylinder ... ..	1	

CLUTCH AND CONTROLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION F**

# **TRANSAXLE (TRANSMISSION) UNIT**

**TRANSAXLE (TRANSMISSION) UNIT**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS											
		<p>Note. All items other than those listed in this section are as Imp and Chamois Mk. II.</p>													
		<p><b>TRANSAXLE (Transmission) UNIT</b></p>													
	7050018	Casings—Transmission unit ... (Set of 3)	1	Cal., Sport, up to 7050167											
	7050167	Casings—Transmission unit ... (Set of 3) From B401000722 Cal., B492001220 Imp Sport, B792000683 Chamois Sport, Coupe, Husky, Stiletto	1												
	19405101	<table border="0"> <tr> <td>Bolt, <math>\frac{5}{16}</math>" U.N.C. × 1<math>\frac{1}{4}</math>"</td> <td rowspan="4">} Gearbox casing ...</td> <td>2</td> <td rowspan="4">} For use with spring washer</td> </tr> <tr> <td>Bolt, <math>\frac{5}{16}</math>" U.N.C. × 2<math>\frac{1}{4}</math>"</td> <td>5</td> </tr> <tr> <td>Bolt, <math>\frac{5}{16}</math>" U.N.C. × 1<math>\frac{1}{2}</math>"</td> <td>2</td> <td rowspan="2">} For use without spring washer</td> </tr> <tr> <td>Bolt, <math>\frac{5}{16}</math>" U.N.C. × 2<math>\frac{3}{8}</math>"</td> <td>5</td> </tr> </table>	Bolt, $\frac{5}{16}$ " U.N.C. × 1 $\frac{1}{4}$ "	} Gearbox casing ...	2	} For use with spring washer	Bolt, $\frac{5}{16}$ " U.N.C. × 2 $\frac{1}{4}$ "	5	Bolt, $\frac{5}{16}$ " U.N.C. × 1 $\frac{1}{2}$ "	2	} For use without spring washer	Bolt, $\frac{5}{16}$ " U.N.C. × 2 $\frac{3}{8}$ "	5		
Bolt, $\frac{5}{16}$ " U.N.C. × 1 $\frac{1}{4}$ "	} Gearbox casing ...		2		} For use with spring washer										
Bolt, $\frac{5}{16}$ " U.N.C. × 2 $\frac{1}{4}$ "			5												
Bolt, $\frac{5}{16}$ " U.N.C. × 1 $\frac{1}{2}$ "			2				} For use without spring washer								
Bolt, $\frac{5}{16}$ " U.N.C. × 2 $\frac{3}{8}$ "		5													
	19405181														
	19405091														
	19405171														
	9102030	Oil seal } Clutch ...	1	Cal., Sport, up to 9102031											
	9102031	Oil seal } housing ...	1												
		From B401000148 Cal., B492000719 Imp Sport, B792000431 Chamois Sport, Coupe, Husky, Stiletto													
	7104361	Cover } Gearbox mounting complete ...	1	Cal., Sport, up to 7104364											
	7104364	Cover } with detent tube...	1												
		From B401000722 Cal., B492001220 Imp Sport, B792000683 Chamois Sport, Coupe, Husky													
		<p><b>GEARBOX CONTROLS</b></p>													
	5220692	<table border="0"> <tr> <td>Screw, <math>\frac{5}{16}</math>" U.N.F. × <math>\frac{7}{8}</math>"</td> <td rowspan="3">} Rear bearing bracket ...</td> <td>2</td> <td rowspan="3">} Up to 19505051</td> </tr> <tr> <td>Distance piece ...</td> <td>2</td> </tr> <tr> <td>Screw, <math>\frac{5}{16}</math>" U.N.F. × <math>\frac{5}{8}</math>"</td> <td>2</td> <td rowspan="2">} From † Note</td> </tr> </table>	Screw, $\frac{5}{16}$ " U.N.F. × $\frac{7}{8}$ "	} Rear bearing bracket ...	2	} Up to 19505051	Distance piece ...	2	Screw, $\frac{5}{16}$ " U.N.F. × $\frac{5}{8}$ "	2	} From † Note				
Screw, $\frac{5}{16}$ " U.N.F. × $\frac{7}{8}$ "	} Rear bearing bracket ...		2		} Up to 19505051										
Distance piece ...			2												
Screw, $\frac{5}{16}$ " U.N.F. × $\frac{5}{8}$ "		2	} From † Note												
	9088050														
	19505051														
		†Note. From B401004214 Cal, B721000275 Coupe, B481000102 Husky, B492002372 Imp Sport, B792000991 Chamois Sport, 1st production Stiletto.													
		<p><b>ROAD WHEELS</b></p>													
	7102606	<b>RIM FINISHER</b> ...	4												
	7103402	<b>WHEEL TRIM</b> ...	4												

**TRANSAXLE (TRANSMISSION) UNIT**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION G**

**SUSPENSION—FRONT**

SUSPENSION — FRONT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>Note.</b> Cal., Coupe, Sport, Stiletto, all items other than those listed in this section are as Imp and Chamois Mk. II. Husky, all items other than those listed in this section are as Van.		
	7103111	SUSPENSION MEMBER ... ..	1	Sport, up to 7103494 Cal., Coupe, Husky, Stiletto, Sport from *Note
	7103494	SUSPENSION MEMBER ... ..	1	
	19504041 s/d by 5220683	Screw, 1/8" U.N.F. x 1/2" ... } Suspension member ... ..	8	Sport up to 7103494
	9664203	Washer, 1/8" shakeproof ... } to ... ..	8	
	9067023	Washer, 1/8" plain ... } body ... ..	8	
	5220684	Screw, 1/8" U.N.F. x 3/8" ... } Suspension member ... ..	4	
	9664203	Washer, 1/8" shakeproof ... } to ... ..	4	
	9067023	Washer, 1/8" plain ... } main floor ... ..	4	
	5220683	Screw, 1/8" U.N.F. x 1/2" ... } Suspension member to ... ..	4	
	9664203	Washer, 1/8" shakeproof ... } spare wheel floor ... ..	4	
	7102059	SUSPENSION BRACKET ... ..	3	
	7103496	SUSPENSION BRACKET (Rear) ... ..	1	
	7103495	SUSPENSION BRACKET (Front) ... ..	1	
	7103497	Distance piece ... ..	1	
	7102885	SHOCK ABSORBER ... ..	2	Sport up to 7103700 Cal., Coupe, Husky, Stiletto, Sport from * Note
	7102887	SHOCK ABSORBER (Heavy Duty Special Export) ... ..	2	
	7103700	SHOCK ABSORBER (Heavy Duty Special Export) ... ..	2	
	5038876	Retaining washer ... } ... ..	4	Sport up to 7103330/1 Cal., Coupe, Husky, Stiletto, Sport from * Note Sport up to 7103330/1 Cal., Coupe, Husky, Stiletto, Sport from * Note
	5038875	Cushion—Rubber ... } ... ..	4	
	K.25676	Guide washer ... } Upper stem fixings ... ..	2	
	5220703	Nut, 3/8" U.N.F. ... } ... ..	2	
	9520060	Locknut, 3/8" U.N.F. ... } ... ..	2	
	7102493	COIL SPRING ... ..	2	
	7102066	SUSPENSION ARM, O/S (R.H.) ... ..	1	
	7102067	SUSPENSION ARM, N/S (L.H.) ... ..	1	
	7102068	Bush ... ..	4	
	7103330	SUSPENSION ARM, O/S (R.H.) ... ..	1	
	7103331	SUSPENSION ARM, N/S (L.H.) ... ..	1	
	7103329	Bush ... ..	4	
	19106223	Bolt, 3/8" U.N.F. x 2 1/8" ... } Suspension arms to suspension ... ..	4	
	9572064	Nut, 3/8" U.N.F. ... } member and bracket ... ..	4	
	19106223	Bolt, 3/8" U.N.F. x 2 1/8" ... } Suspension arms to ... ..	2	
	9572064	Nut, 3/8" U.N.F. ... } suspension member ... ..	2	
	19106191	Bolt, 3/8" U.N.F. ... } Front suspension arm to ... ..	2	
	9572064	Nut, 3/8" U.N.F. ... } front suspension bracket ... ..	2	
		*Note. Imp Sport from B492002663 B492002686-B492002709; B492002712 onwards. Chamois Sport from B792001182-B792001203; B792001228 onwards.		
	7103543	Bush—Swivel pin ... ..	4	From † Note
	7050170	SWIVEL PIN KIT ... ..	2	
		†Note. From B401004932, Cal. B721000777, Coupe B481000431, Husky B492002545, Imp Sport B792001152, Chamois Sport 1st production Stiletto. Up to condition as Imp and Chamois Mk. II.		



SUSPENSION — FRONT

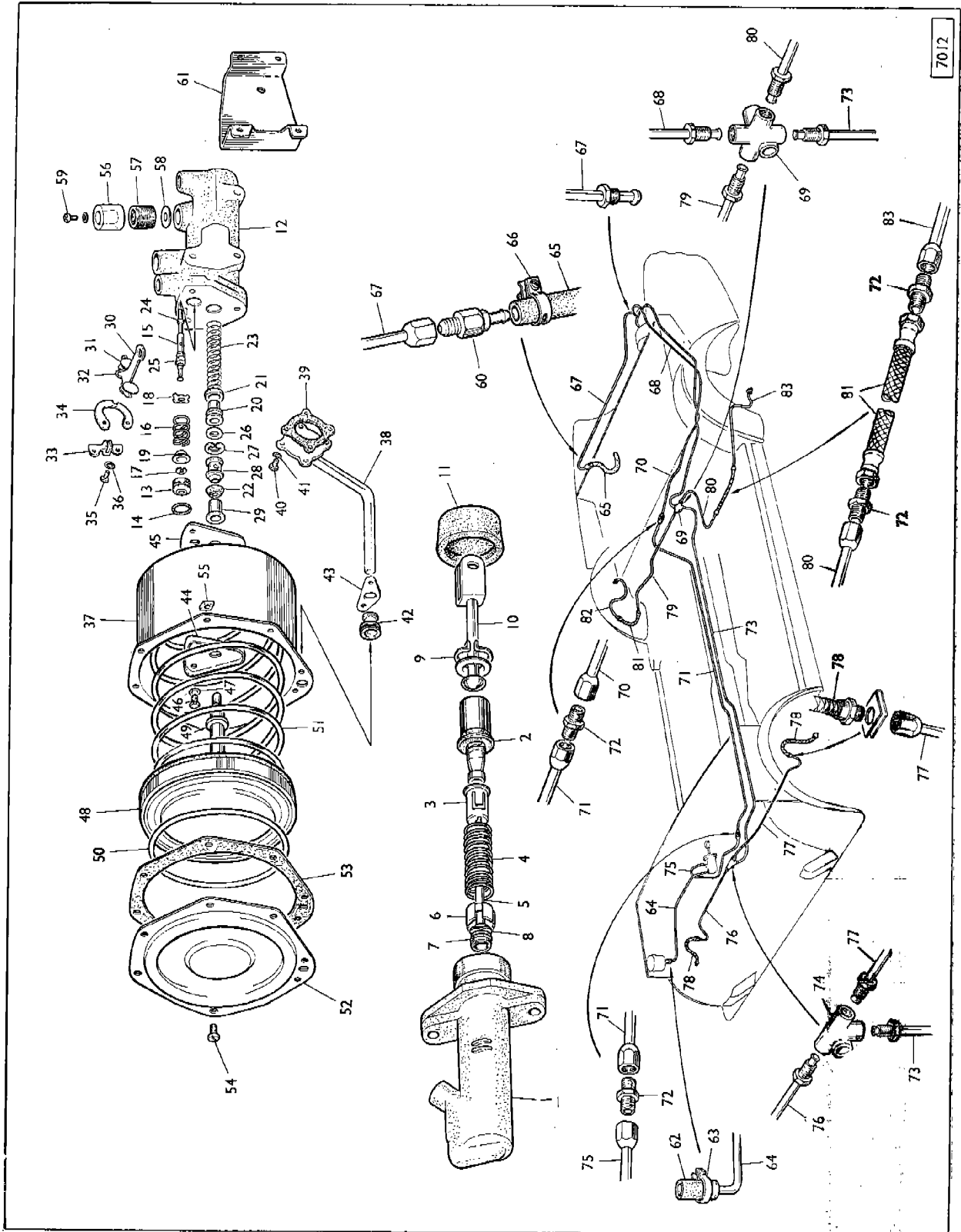
Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION H**

# **BRAKES AND CONTROLS**

BRAKES AND CONTROLS



7012

SECTION H

**BRAKES AND CONTROLS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>Note.</b> Cal., Coupe, Sport, Stiletto, all items other than those listed in this section are as Imp and Chamois Mk. II. Husky, all items other than those listed in this section are as Van.		
		<b>BRAKE UNIT—Front</b> ... .. (Not supplied)		
	7080357	Brake shoe c/w lining (M22) ... .. (Pair)	2 prs.	} U.S.A. Sport Stiletto and Canada } Cal., Coupe from † Note
	7080359	Lining (M22) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
	7080383	Brake shoe c/w lining (M22) ... .. (Pair)	2 prs.	
	7080385	Lining (M22) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
	7080392	Brake shoe c/w lining (M79) ... .. (Pair)	2 prs.	
	7080394	Lining (M79) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
		†Note. from B401004659, Cal. B721000448, Coupe For up to condition see Imp and Chamois Mk. II.		
		<b>BRAKE UNIT—Rear</b> ... .. (Not supplied)		
	7080358	Brake shoe c/w lining (M22) ... .. (Pair)	2 prs.	} U.S.A. Sport, Stiletto and Canada } Cal., Coupe from † Note
	7080359	Lining (M22) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
	7080384	Brake shoe c/w lining (M22) ... .. (Pair)	2 prs.	
	7080385	Lining (M22) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
	7080393	Brake shoe c/w lining (M79) ... .. (Pair)	2 prs.	
	7080394	Lining (M79) ... .. (Set of 4)	1	
	5037550	Rivet ... ..	48	
		†Note. from B401004659, Cal. B721000448, Coupe For up to condition see Imp and Chamois Mk. II.		
	7080018	<b>WHEEL CYLINDER, O/S (R.H.)</b> } Front ... ..	2	} Cal., Coupe, Sport, Husky, Stiletto } Cal., Coupe, Husky
	7080019	<b>WHEEL CYLINDER, N/S (L.H.)</b> } ... ..	2	
		Body ... .. (Not supplied)		
	7080022 s/d by 7080286	Spring ... ..	4	
	7080286	Spring ... ..	4	
		Piston ... .. (Not supplied)		
		†Gland seal ... .. (Not supplied, part of 7080020)		
	7080191	†Dust cover ... ..	4	
	K.28714	Bleeder screw ... .. } Front wheel ... ..	4	
	K.21836	†Dust cap—Bleeder screw ... } cylinder ... ..	4	
	7080020	<b>WHEEL CYLINDER REPAIR KIT (Front) (Comprises items †)</b>	A/R	
	7102178	<b>MASTER CYLINDER</b> ... ..	1	
		Cylinder ... .. (Not supplied)		
	5030688 s/d by 9075130	Spring ... ..	1	
	9075130	Spring ... ..	1	
1	7080032	<b>MASTER CYLINDER REPAIR KIT</b> ... ..	1	
	7102177	<b>MASTER CYLINDER</b> ... ..	1	
		Body ... .. (Not supplied)		
		Plunger ... .. (Not supplied)		
2	5043477	*Gland seal ... ..	1	
3	5038424	Spring retainer ... ..	1	
4	5038500	*Spring ... ..	1	
5	5030669	Valve stem ... ..	1	
6	5030671	Valve spacer ... ..	1	
7	5030670	*Valve seal ... ..	1	
8	5030672	*Spring washer ... ..	1	
9	9207208	*Circlip ... ..	1	
10	7080169	Push rod assembly ... ..	1	
11	5039061	*Dust cover ... ..	1	
	5039058	<b>MASTER CYLINDER REPAIR KIT</b> ... (Includes items *)	1	

**BRAKES AND CONTROLS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
12	1228657	SERVO UNIT	1	Sport, Stiletto
13	5039388	Body ... (Not supplied)	1	
14	9122226	††Plug ...	1	
15	5039332	†Seal—Plug ...	1	
16	5039332	††Piston—Valve operating—Servo	1	
17	9206014	††Spring ... (Not supplied)	1	
18	5039329	††Circlip ... } Operating piston	1	
19	5039330	††Abutment ... }	1	
20	5039330	††Retainer ... }	1	
21	5030686	†Piston—Output ... (Not supplied)	1	
22	9109007	†Seal—Output piston	1	
23	9109007	†Gland seal—Piston rod	1	
24	5041204	Spring ... (Not supplied)	1	
25	5040288	†Seal (Small) ... } Piston	1	
26	5040288	†Seal (Large) ... }	1	
27	5040279	Stop washer ... (Not supplied)	1	
28	5040279	†Circlip—Piston abutment	1	
29	5040279	Spacer—Seal ... (Not supplied)	1	
30	5040279	Bush ... (Not supplied)	1	
31	5040279	Rocking lever ... } Servo (Not supplied)	1	
31	5040279	Pitot valve ... } (Not supplied)	1	
32	5042421	Coil spring—Servo plate spring	1	
33	5039335	Clip—Valve ...	2	
34	5039336	Guide rocking lever ... (Not supplied)	1	
35	39413061	Spring—Valve ...	1	
36	9077070	Screw, No. 10 U.N.F. × $\frac{3}{8}$ " } Rocking lever	2	
37	9077070	Washer, 2 B.A. (Copper) } guide	2	
38	5042971	Vacuum cylinder ... (Not supplied)	1	
39	5039385	Vacuum pipe assembly	1	
40	39413061	†Gasket ... } Vacuum pipe to cylinder	4	
41	9663123	Screw, $\frac{1}{8}$ " U.N.F. × $\frac{3}{8}$ " ... }	4	
42	9119530	Washer, $\frac{1}{8}$ " shakeproof ... }	4	
43	5037758	†Rubber grommet—Vacuum pipe	1	
44	5039344	Retaining plate—Grommet	1	
45	5037760	Clamping plate—Servo	1	
46	5220167	†Gasket—Clamping plate	1	
47	9077015	Screw, $\frac{3}{8}$ " U.N.F. × $\frac{1}{2}$ "	3	
48	9077015	†Washer, $\frac{1}{8}$ " (Copper)	3	
49	9079100	Vacuum piston and rod ... (Not supplied)	1	
50	5041113	Nylon washer—Piston	1	
51	5042972	†Locking ring—Vacuum piston seal	1	
52	5041115	Return spring—Vacuum piston	1	
53	5041116	End cover—Vacuum cylinder	1	
54	39413061	†Gasket ... } End cover to cylinder body	7	
55	9564031	Screw, No. 10 U.N.F. × $\frac{3}{8}$ " ... }	7	
56	5042423	Nut, No. 10 U.N.F. (Square) ... }	7	
57	5042424	Cover—Element ... } Servo	1	
58	5042970	Element ... }	1	
59	39413061	Seal—Cover ... }	1	
		Screw, No. 10 U.N.F. × $\frac{3}{8}$ "	1	
		Washer ... (Not supplied)	1	
		Plugs—Servo body ... (Not supplied)	1	
		Note. A replacement Servo unit is available in part exchange for the original.		
	5042973	SERVO REPAIR KIT ... Includes items † (Less Element)	1	
	5041117	SERVO PISTON REPAIR KIT ... Includes items ††	1	

BRAKES AND CONTROLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	5044734	NON-RETURN VALVE KIT	1	Sport up to 1801192
	1800539	Non-return valve assembly	1	
	9159540	Banjo bolt	1	
	9077040	Gasket	1	
60	1801192	NON-RETURN VALVE	1	Stiletto. Sport, from *Note
	7102858	Mounting bracket	1	
61	7103436	Mounting bracket } Servo	1	Sport up to 7103436
	19506071	Screw, 3/8" U.N.F. x 3/4"	3	
	9664242	Washer, 3/8" shakeproof } Servo to bracket	3	Stiletto. Sport, from *Note
	9067036	Washer, 3/8" plain	3	
	5220686	Screw, 3/8" U.N.F. x 1/2"	4	Sport up to * Note
	9661242	Washer, 3/8" spring } Servo bracket	4	
	9096077	Washer, 3/8" plain } to wheelarch	4	Sport up to * Note
	5220703	Nut, 3/8" U.N.F.	4	
	9166239	Flexible pipe—Vacuum pipe to manifold	1	Sport up to * Note
	9118502	Grommet—Flexible pipe to water shield	1	
	9787103	Clip—Flexible pipe to Engine (Motor) Unit	1	Sport up to * Note
	9787103	Clip—Flexible pipe to vacuum pipe	1	
	1801093	Vacuum pipe—Engine flexible pipe to servo flexible pipe	1	Sport up to * Note
	9176034	Clip—Vacuum pipe to servo	1	
	9166248	Flexible pipe—Vacuum pipe to servo	1	Sport up to * Note
	9787103	Clip—Flexible pipe to servo	1	
	9787103	Clip—Flexible pipe to vacuum pipe	1	Sport up to * Note
	7100503	Connector—Servo pipe to manifold (See also Engine Motor Aux.)	1	
	9163388	Pipe—Brake line—Servo to front 4-way	1	Sport up to * Note
	9155022	Four-way connector—Front	1	
	5220723	Washer, 1/2" spring } Connector	1	Sport up to * Note
	9510043	Nut, 1/2" U.N.F.	1	
	9163387	BRAKE PIPE (Line)—R.H.D. } Master cylinder	1	Sport up to * Note
	9163403	BRAKE PIPE (Line)—L.H.D. } to servo	1	
	9163308	Brake pipe (Line)—Four-way to O/S (R.H.) } Front	1	Sport up to * Note
	9163309	Brake pipe (Line)—Four-way to N/S (L.H.) } hose	1	
	9664242	Washer, 3/8" shakeproof } Hose	2	Sport up to * Note
	9520060	Nut, 3/8" U.N.F. } to clip	2	
	9163367	Brake pipe (Line)—Front four-way to rear four-way	1	Sport up to * Note
	9155022	Four-way connector—Rear	1	
	5220693	Bolt, 1/2" U.N.F. x 1 1/4" } Connector	1	Sport up to * Note
	5220723	Washer, 1/2" spring	1	
	19506071	Screw, 3/8" U.N.F. x 3/4"	3	Sport up to * Note
	9664242	Washer, 3/8" shakeproof } Servo to bracket	3	
	9067036	Washer, 3/8" plain	3	Sport up to * Note
	19505062	Screw, 3/8" U.N.F. x 1/2"	4	
	5200487	Washer, 3/8" shakeproof } to body	4	Sport up to * Note
	9166011	HOSE—Reservoir to pipe	1	
62	9166011	HOSE—Reservoir to pipe	1	Sport up to * Note
63	9784093	Clip—Hose	2	
64	9163314	Brake pipe (Line) R.H.D. } Reservoir to	1	Sport up to * Note
	7080123	Brake pipe (Line) L.H.D. } master cylinder	1	
65	9166035	FLEXIBLE PIPE—Vacuum pipe (Line) to manifold	1	Sport up to * Note
66	9787103	Clip—Flexible pipe (Line)	A/R	
67	1801314	Vacuum pipe—Engine flexible pipe (Line) to servo	1	Sport up to * Note
	7100503	Connector—Servo pipe (Line) to manifold (See also Eng. Aux.)	1	
68	9163453	Brake pipe (Line)—Servo to 5-way	1	Sport up to * Note
69	9155023	Adaptor 5-way	1	
	5220693	Bolt, 1/2" U.N.F. x 1 1/4" } 5-way	1	Sport up to * Note
	5220723	Washer, 1/2" spring } adaptor	1	

\*Note. From B.492001759 Imp Sport;  
 B.792000757 Chamois Sport.  
 1st production Stiletto.

**BRAKES AND CONTROLS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STOP LIGHT SWITCH—See Electrical section</b>		
70	9163448	Brake pipe (Line)—Servo to rear D/E union ... ..	1	from B492001759 Imp Sport B792000757 Chamois Sport 1st production Stiletto
71	9163449	Brake pipe (Line)—Rear D/E to front D/E ... ..	1	
72	9152302	Double ended union ... ..	2	
73	9163367	Brake pipe (Line)—5-way to 3-way ... ..	1	
74	9155016	Adaptor 3-way ... ..	1	
	9510043	Nut, 3/4" U.N.F. ... ..	1	
	5220723	Washer, 1/4" spring ... ..	1	
75	9163446	Brake pipe (Line)—R.H.D. } Master cylinder ... ..	1	
	9163447	Brake pipe (Line)—L.H.D. } to D/E union ... ..	1	
76	9163308	Brake pipe (Line) O/S (R.H.) } 3-way to ... ..	1	
77	9163309	Brake pipe (Line) N/S (L.H.) } front hose ... ..	1	
78	9168612	<b>HOSE—Brake pipe (Line) to front brake</b> ... ..	2	
	9664242	Washer, 3/8" shakeproof ... ..	2	
	9520060	Nut, 3/8" lock ... ..	2	
79	9163368	Brake pipe (Line) O/S (R.H.) } 5-way to ... ..	1	
80	9163366	Brake pipe (Line) N/S (L.H.) } rear hose ... ..	1	
81	9168601	<b>HOSE—Rear</b> ... ..	2	
82	9163312	Brake pipe (Line) O/S (R.H.) } Hose to ... ..	1	
83	9163313	Brake pipe (Line) N/S (L.H.) } rear brake ... ..	1	
	7102253 s/d by 7103499	Rubber pad ... ..	1	Up to 7103499 From † Note
	7103499	Rubber pad ... ..	1	
Note. From B401004192 Cal., B721000239 Coupe, B492007799 Imp Sport, B792000989 Chamois Sport, 1st production Husky, 1st production Stiletto.				

**Publication No. 6601455**

## **SECTION J**

# **STEERING AND CONTROLS**



STEERING AND CONTROLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>Note.</b> Items other than those listed in this section are as Imp and Chamois Mk. II, but for the sake of clarity some items are repeated.		
		<b>RACK AND PINION UNIT (R.H.D.)</b> ... ..	1	
		<b>RACK AND PINION UNIT (L.H.D.)</b> ... ..	1	
7103132		Sealing cup—Rack unit ... ..	1	
7103133		Dust cover—Convolute ... ..	2	
7080170		Dust cover—Rack ends ... ..	2	
7080006		Clip—End dust cover ... ..	2	
7080007		Clip—Convolute dust cover ... ..	1	
9784261		Upper bearing } Housing	1	
9784311		Lower bearing }	1	
7080306		SHIM KIT—STEERING UNIT ... ..	1	
7080307		DAMPER REPAIR KIT—STEERING UNIT ... ..	1	
7080304		STEERING COLUMN (Not supplied)	1	
7080305		Outer tube c/w bush ... ..	1	
		Inner column kit ... ..	1	Sport up to 7080352
7080068		Striker—Indicator switch ... ..	1	
7050099		Bolt, $\frac{5}{16}$ " U.N.F. (Special) } Steering column	1	
7102184		Washer, $\frac{5}{16}$ " shakeproof... } to ... ..	1	
7102729		Nut, $\frac{5}{16}$ " U.N.F. ... } rack unit ... ..	1	
9664203		STEERING COLUMN (Not supplied)	1	
9034042		Outer tube c/w bush ... ..	1	
		Inner column kit ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7080352		Bolt, $\frac{5}{16}$ " U.N.F. (Special) } Steering column	1	
7050166		Washer, $\frac{5}{16}$ " shakeproof } to ... ..	1	
7102729		Nut, $\frac{5}{16}$ " U.N.F. ... } rack unit ... ..	1	
9664203		Striker—Indicator switch ... ..	1	
9034042		<b>HANDWHEEL</b> ... ..	1	Stiletto
7102184		Cap and motif "Hillman" ... ..	1	Cal., Husky
7103622		Cap and motif "Singer" ... ..	1	Chamois Sport, Coupe
7103040		Cap and motif "Sunbeam" ... ..	1	Imp Sport, Sunbeam Cal
7103041		Centre pad—Handwheel ... ..	2	Stiletto
7103043		Clip—Centre pad to handwheel ... ..	1	
7103623		Support bracket ... ..	1	Sport up to 7210539
7103626		Support bracket ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7210124		Adjustable tie rod, inner ... ..	1	Sport up to 7080350
7210539		Adjustable tie rod, inner ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7080171		Adjustable tie rod, inner (Heavy duty) ... ..	1	Sport up to 7080425
7080350		Adjustable tie rod, inner (Heavy duty) ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7080240		Fixed tie rod assembly ... ..	1	Sport up to 7103347
7080425		Fixed tie rod assembly ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7080298		Fixed tie rod assembly (Heavy duty) ... ..	1	Sport up to 7103354
7103347		Fixed tie rod assembly (Heavy duty) ... ..	1	Cal., Coupe, Husky, Stiletto. Sport from * Note
7080299				
7103354				
		*Note. From Imp Sport B492002663. B492002663; B492002686-B492002709; B492002712 onwards. Chamois Sport B792001182-B792001203; B792001228 onwards.		

STEERING AND CONTROLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION K**

**SUSPENSION — REAR**

SUSPENSION — REAR

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		Note. All items other than those listed in this section are as Imp and Chamois Mk. II.		
7102001		REAR CROSSMEMBER	1	Cal., Coupe, Sport Stil. Husky
7103013		REAR CROSSMEMBER	1	
7103374		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103375		REAR SUSPENSION ARM, N/S (L.H.)	1	
7103258		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103259		REAR SUSPENSION ARM, N/S (L.H.)	1	
7103448		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103449		REAR SUSPENSION ARM, N/S (L.H.)	1	
7103456		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103457		REAR SUSPENSION ARM, N/S (L.H.)	1	
7103456		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103457		REAR SUSPENSION ARM, N/S (L.H.)	1	
7103464		REAR SUSPENSION ARM, O/S (R.H.)	1	
7103465		REAR SUSPENSION ARM, N/S (L.H.)	1	
		†Note. From Californian B401004884 and B401004887-B401004900, B401004905 onwards; Coupe B721000718-B721000733, B721000739-B721000742, B721000749-B721000753, B721000763-B721000768, B721000774-B721000782, B721000785 onwards; Husky B481000366-B481000369, B481000380-B481000395, B481000402-B481000426, B481000428-B481000457, B481000459 onwards; Sunbeam Imp Sport B492002500 onwards; Singer Chamois Sport B792001132-B792001154 onwards; Stiletto 1st production.		
19107223		Bolt, $\frac{7}{16}$ " U.N.F. × $2\frac{3}{4}$ "	4	Up to † Note
9034044		Nut, $\frac{7}{16}$ " U.N.F.	4	
19107223		Bolt, $\frac{7}{16}$ " U.N.F. × $2\frac{3}{4}$ "	2	From † Note
19107233		Bolt, $\frac{7}{16}$ " U.N.F. × $2\frac{3}{8}$ "	2	
9572074		Nut, $\frac{7}{16}$ " U.N.F.	4	
		†Note. From B401000573; Cal. B492001165; Imp Sport B792000672; Chamois Sport, Coupe and Stiletto 1st production.		
19107243		Bolt, $\frac{7}{16}$ " U.N.F. × 3"	4	Husky
9034044		Nut, $\frac{7}{16}$ " U.N.F.	4	
7102489		COIL SPRING	2	Cal., Coupe Sport, Stiletto Cal., Coupe, Sport, Stiletto Heavy Duty
7102897		COIL SPRING	2	
7102517		COIL SPRING	2	
7102517		COIL SPRING	2	Husky
7103011		Insulator	2	
7103010		Mounting pan—Bump rubber	2	
7103169		Bump rubber	2	
7103022		Platform—Bump rubber	2	
5200485		Washer, $\frac{5}{16}$ " spring	2	
5220701		Nut, $\frac{5}{16}$ " U.N.F.	2	
7103021		Packer—Rear spring (Heavy Duty models)	2	
7102502		SHOCK ABSORBER	2	
7103565		SHOCK ABSORBER	2	
7102553		SHOCK ABSORBER (Heavy Duty)	2	

SUSPENSION — REAR

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION L**

**RADIATOR**

RADIATOR

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>Note.</b> All items other than those listed in this section are as Imp and Chamois Mk. II.		
	7050142	<b>RADIATOR BLOCK (Core)</b> (Superseded by 7050157 Data Sheet 2E/149) ... ..	1	} Sport up to 7050157
	7050143	Top tank ... ..	1	
	7102285	Neck and overflow tube... ..	1	
	7102844	Bottom tank ... ..	1	
	1216238	Drain tap boss ... ..	1	
	7103080	Core ... ..	1	
	7102850	Side strap, O/S (R.H.) ... ..	1	
	7102851	Side strap, N/S (L.H.) ... ..	1	
	7050157	<b>RADIATOR BLOCK (Core)</b> ... ..	1	
	7050078	Top tank ... ..	1	
	7102285	Neck and overflow tube... ..	1	
	7103381	Bottom tank ... ..	1	
	1217376	Drain tap boss ... ..	1	
	7103383	Core ... ..	1	
	7103385	Side strap, O/S (R.H.) ... ..	1	
	7103386	Side strap, N/S (L.H.) ... ..	1	
	7050156	<b>RADIATOR BLOCK (Core)</b> ... ..	1	
	7050078	Top tank ... ..	1	
	7102285	Neck and overflow tube... ..	1	
	7103381	Bottom tank ... ..	1	
	7103384	Core ... ..	1	
	7103385	Side strap, O/S (R.H.) ... ..	1	
	7103386	Side strap, N/S (L.H.) ... ..	1	
	7050164	<b>RADIATOR BLOCK (Core)</b> ... ..	1	
	7050126	Top tank ... ..	1	
	7103381	Bottom tank ... ..	1	
	7103239	Core ... ..	1	
	7103242	Side strap, O/S (R.H.) ... ..	1	
	7103241	Side strap, N/S (L.H.) ... ..	1	
	7102492	Filler cap ... ..	1	
	7102990	Filler cap ... ..	1	
	9214001	Drain tap ... ..	1	
	1217377	Drain tap ... ..	1	
	1217376	Adaptor—Drain tap ... ..	1	
	9122204	Washer—Drain tap ... ..	1	
		*Note. From B492001314 Imp Sport, B792000692 Chamois Sport, Californian, Coupe, Husky, Stiletto.		
	7103120	Inlet cowl ... ..	1	} Cal., Coupe, Husky Sport up to 7103286 From * Note
	7103378	Outlet cowl ... ..	1	
	7103121	Outlet cowl ... ..	1	
	7103286	Outlet cowl ... ..	1	
		*Note. From B492001314 Imp Sport, B792000692 Chamois Sport, Stiletto.		
	7102819	Anti-drum pad—Side } Outlet ... ..	2	} Except Husky Up to 7103287 From * Note
	7102820	Anti-drum pad—Top } cowl ... ..	1	
	7102977	Stoneguard ... ..	1	
	7103287	Stoneguard ... ..	1	
		*Note. From B492001314 Imp Sport, B792000692 Chamois Sport, Californian, Coupe, Husky, Stiletto.		

RADIATOR

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	7102219	BOTTOM WATER HOSE	1	Up to 7103230
	7103230	BOTTOM WATER HOSE	1	From * Note
		*Note. From B492001314 Imp Sport, B792000692 Chamois Sport, Californian, Coupe, Husky, Stiletto.		
	9176039	Clip } Overflow	2	Cal., Coupe, Sport, Stiletto
	9785061	Clip } pipe	2	
	5220684	Setscrew, $\frac{1}{8}$ " x $\frac{3}{8}$ "	3	Husky
	9067027	Washer, $\frac{1}{8}$ " plain	2	
	9067029	Washer, $\frac{1}{8}$ " plain	1	Cal., Coupe, Sport, Stiletto
	9664203	Washer, $\frac{1}{8}$ " shakeproof	3	
	5220711	Nut, $\frac{1}{8}$ " U.N.F. grip	3	Radiator to body
	5220684	Setscrew, $\frac{1}{8}$ " x $\frac{3}{8}$ "	5	
	9067027	Washer, $\frac{1}{8}$ " plain	3	Husky
	9067029	Washer, $\frac{1}{8}$ " plain	2	
	9664203	Washer, $\frac{1}{8}$ " shakeproof	5	Except Husky
	5220711	Nut, $\frac{1}{8}$ " U.N.F. grip	2	
	7102816	Anti-drum pad—Nearside	1	Cal., Coupe, Husky
	7102817	Anti-drum pad—Offside	1	
	7102236	Water shield—Upper, O/S (R.H.)	1	Sport, Stiletto
	7103004	Water shield—Upper	1	
	7102856	Water shield—Lower	1	Husky
	9020048	Nut, No. 10 spire	4	
	9774083	Screw, No. 10	4	Upper shield to body
	9096073	Washer, $\frac{1}{8}$ " plain	4	
	7102511	Undershield—Silencer	1	Upper shield to
	9020048	Nut, No. 10 spire	3	
	9774083	Screw, No. 10	3	lower shield
	9096073	Washer, $\frac{1}{8}$ " plain	3	
	19503042	Screw, No. 10 U.N.F.	4	Undershield to
	9096073	Washer, $\frac{1}{8}$ " plain	4	
	49313082	Screw, No. 10	2	rear lower crossmember
	9096073	Washer, $\frac{1}{8}$ " plain	2	
	9774106	Screw, No. 10 x $\frac{3}{8}$ "	3	Water shield upper to
	9096073	Washer, No. 10 plain	3	
	9020047	Spire nut	3	water shield lower
	19503042	Screw, No. 10 U.N.F. x $\frac{1}{2}$ "	4	
	9096073	Washer, No. 10 plain	4	Lower shield to body
	49313082	Screw, No. 10 U.N.F.	2	
	9096073	Washer, No. 10 plain	2	Water shield to rear crossmember
	7103235	SHIELD—Bottom Tank	1	
	19505052	Screw, $\frac{1}{8}$ " U.N.F.	2	Shield to radiator
	9067026	Washer, $\frac{1}{8}$ " plain	2	
	5200485	Washer, $\frac{1}{8}$ " spring	2	Sport
	9510051	Nut, $\frac{1}{8}$ " U.N.F.	2	
	39313081	Screw, No. 10 U.N.F. x $\frac{1}{2}$ "	4	Shield to body
	9660122	Washer, $\frac{1}{8}$ " spring	4	
	9510031	Nut, No. 10 U.N.F.	4	OVERFLOW BOTTLE
	7102995	Cap	1	
	7102997	Tube	1	Overflow bottle
	7102998	Bracket	1	
	7102999	Clip	1	Husky
	7103002	Screw, $\frac{1}{4}$ " U.N.F. x $\frac{1}{2}$ "	2	
	5220690	Washer, $\frac{1}{4}$ " shakeproof	2	Clip—Overflow pipe to bracket
	9664162	Washer, $\frac{1}{4}$ " shakeproof	2	
	9785061	Clip—Overflow pipe to bracket	1	



**Publication No. 6601455**

## **SECTION M**

### **PETROL (Fuel) SYSTEM**

**PETROL (Fuel) SYSTEM**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		Note. All items other than those listed in this section are as Imp and Chamois Mk. II.		
	7102232	<b>PETROL (Fuel) PIPE—Tank to flexible connection</b> ... ..	1	} Up to 7103613
	9157106 s/d by 5220717	Olive } Petrol (Fuel) ... ..	1	
	9156522	Nut } pipe ... ..	1	
	7103613	<b>PETROL (Fuel) PIPE—Tank to flexible connection</b> ... ..	1	From † Note
	9166009	Flexible pipe connection } Petrol pipe to ... ..	1	Up to 7103614
	7103614	Flexible pipe connection } petrol pump ... ..	1	From † Note
		†Note. from B401004926; Cal. B721000774; Coupe B481000429; Husky B492002540; Imp Sport B792001152; Chamois Sport 1st production Stiletto.		

PETROL (Fuel) SYSTEM

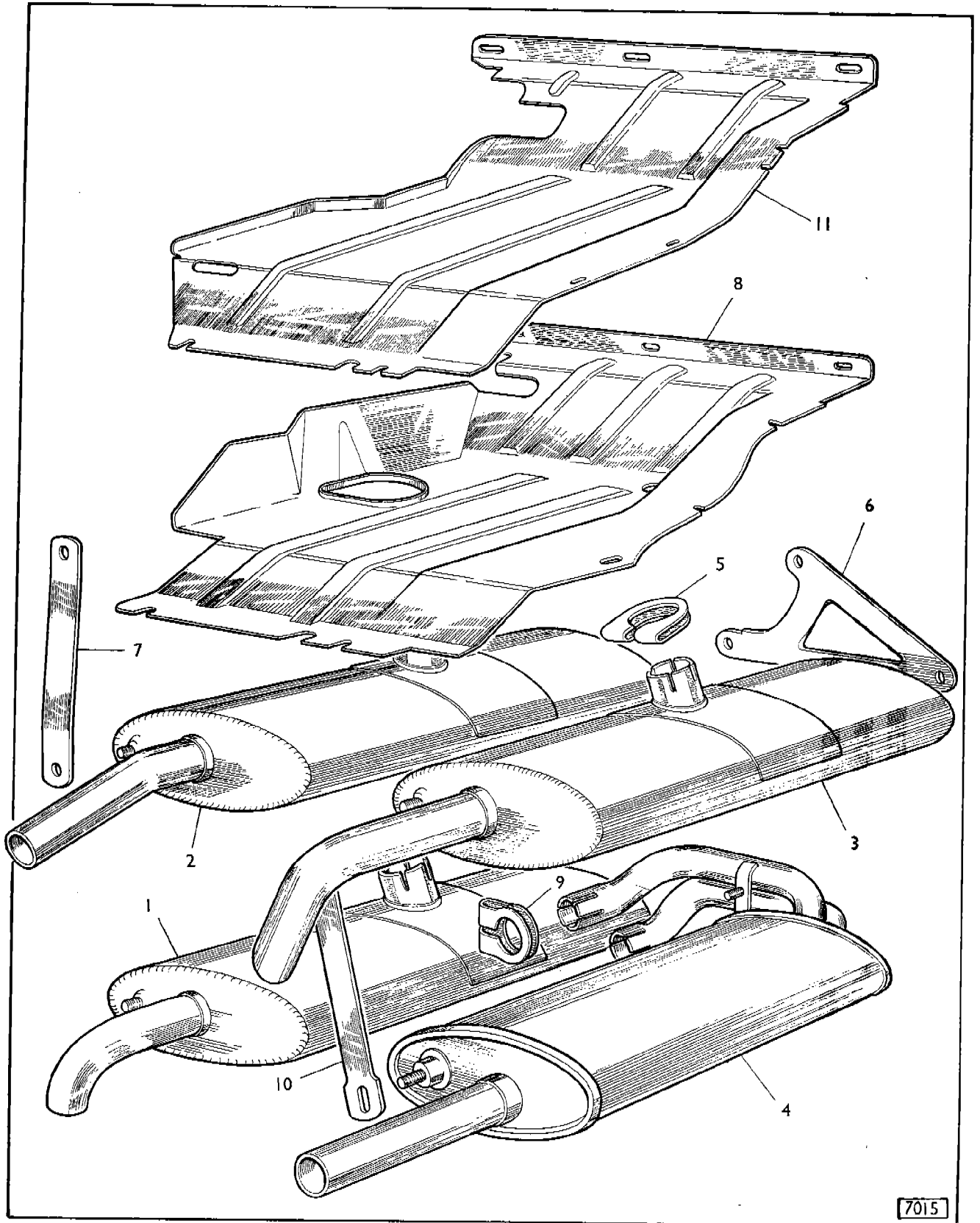
Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION N**

### **EXHAUST SYSTEM**

### EXHAUST SYSTEM



7015

SECTION N

EXHAUST SYSTEM

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
1	7054187	SILENCER (Muffler)	1	Cal. Coupe (Home)
2	7054188	SILENCER (Muffler)	1	Cal., Sunbeam Cal Export
3	7100778	SILENCER (Muffler)	1	Husky
4	7100679	SILENCER (Muffler)	1	Sport
	7103619	SILENCER (Muffler)	1	Stiletto
	7103618	SILENCER (Muffler)	1	Stiletto, West Germany, Italy and Switzerland
5	7100329	Clip	1	} Cal., Coupe, Husky
	19105221	Bolt, $\frac{5}{16}$ " U.N.F. $\times$ $2\frac{3}{4}$ "	1	
	5220701	Nut, $\frac{5}{16}$ " U.N.F.	1	
	5220487	Washer, $\frac{5}{16}$ " spring	1	
	5200482	Washer, $\frac{5}{16}$ " plain	1	
	7100116	Support bracket	1	
6	7100266	Strap	1	} Sport, Stiletto
7	9029135	Nut, $\frac{5}{16}$ " U.N.F.	2	
	9067023	Washer, $\frac{5}{16}$ " plain	2	
8	7102511	Undershield—Silencer (Muffler)	1	
9	7100497	Clip	2	
	19105183	Bolt, $\frac{5}{16}$ " U.N.F. $\times$ $2\frac{1}{2}$ "	2	
	5220701	Nut, $\frac{5}{16}$ " U.N.F.	2	
	5200487	Washer, $\frac{5}{16}$ " spring	2	
	5200482	Washer, $\frac{5}{16}$ " plain	2	
10	7100719	Strap—Silencer (Muffler)	1	
	9029135	Nut, $\frac{5}{16}$ " U.N.F.	2	
	9067023 s/d by 5200482	Washer, $\frac{5}{16}$ " plain	2	
11	7102856	Shield—Lower O/S (R.H.)	1	

**EXHAUST SYSTEM**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

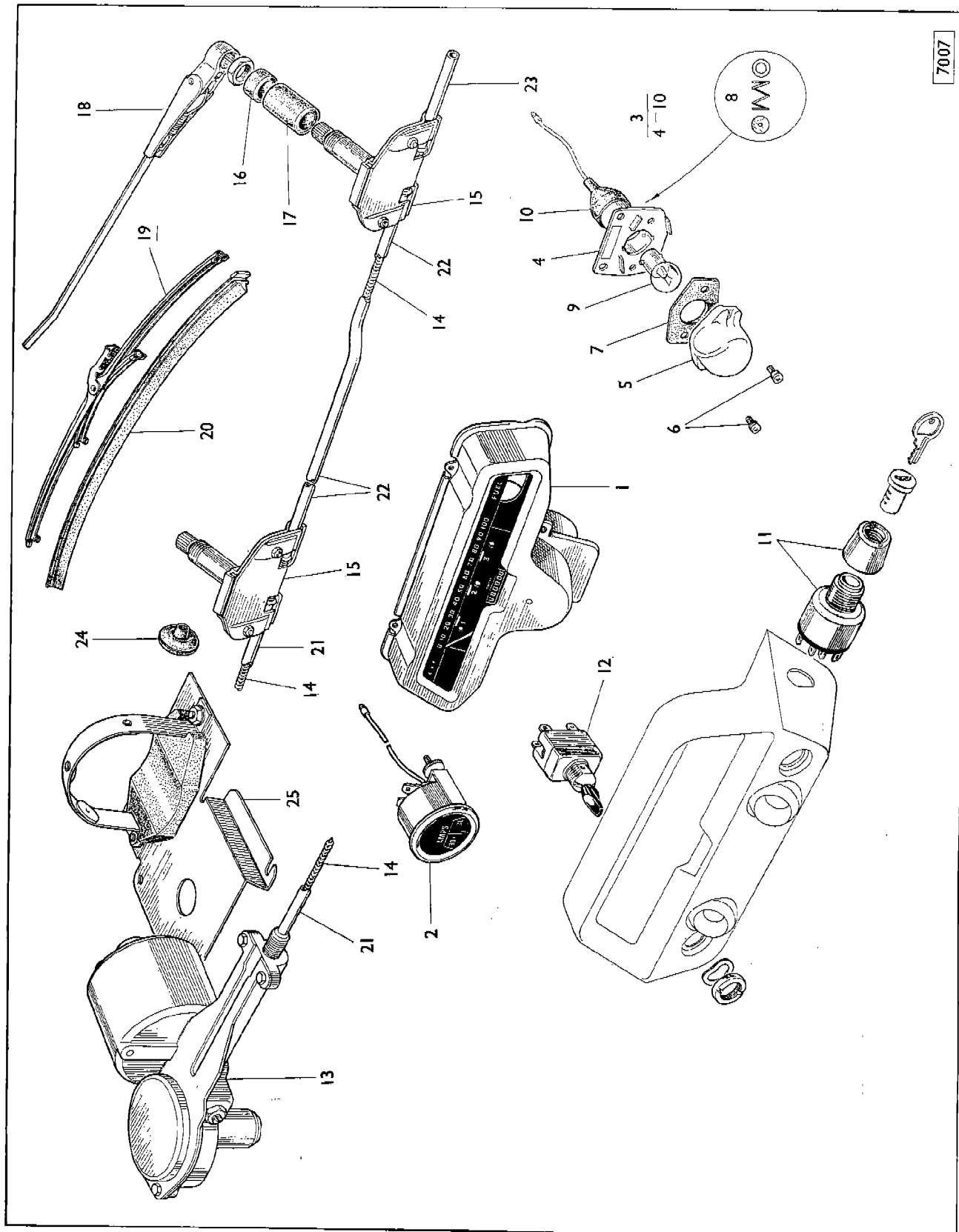
**Publication No. 6601455**

## **SECTION P**

# **ELECTRICAL EQUIPMENT**



ELECTRICAL EQUIPMENT



7007

SECTION P

ELECTRICAL EQUIPMENT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
		<b>Note.</b> Californian, Coupe, Sport, Stiletto—All items other than those listed in this section are as Imp and Chamois, Mk. II. Husky—All items other than those listed in this section are as Van. For the sake of clarity, some items that appear in Publication No. 6601249 are repeated in this section.			
		<b>INSTRUMENTS</b>			
1	7080320	SPEEDOMETER (M.P.H.) ... .. SN 9818/32	1	} Cal., Coupe, Husky	
	7080321	SPEEDOMETER (K.P.H.) ... .. SN 9818/33	1		
	7080349	SPEEDOMETER (M.P.H.) ... .. SN 9818/36	1		
		7080360	SPEEDOMETER (K.P.H.) ... .. SN 9818/37	1	} Sport
		7105331	SPEEDOMETER (M.P.H.) ... .. SN 5225/00	1	
		7105332	SPEEDOMETER (K.P.H.) ... .. SN 5225/01	1	} Stiletto
		7102108	Speedometer cable ... .. DF 1157/00	1	
		7080092	Inner cable ... .. DI 1110/10	1	
		9117521	Grommet—Cable to front suspension member ... ..	1	
		7105198	TEMPERATURE GAUGE ... .. BT 8105/02	1	
		7105329	TEMPERATURE GAUGE ... ..	1	Stiletto
		1801197	VOLTAGE REGULATOR (Instrument unit) ... BR 1307/00	1	
	9772066	Screw, No. 6 × 3/8" } Voltage regulator ... ..	1	} Stiletto	
	9020036	Spire clip ... } fixing ... ..	1		
2	1801130	OIL PRESSURE GAUGE ... ..	1		
	1801128	AMMETER ... .. AM 2302/2	1		
	7080041	PETROL (Fuel) GAUGE ... .. BF 8106/00	1	} Cal., Coupe, Husky, Sport	
	7105328	PETROL (Fuel) GAUGE ... ..	1		
	7105330	REVOLUTION COUNTER ... ..	1	} Stiletto	
	1223840	Ignition warning light (Red) ... .. 54361268	1		
	1223841	Headlamp warning light (Blue) ... .. 54361269	1	} Stiletto	
	1223842	Flasher warning light (Green) ... .. 54361270	1		
	1228388	Oil warning light (Amber) ... .. 54361272	1		
	5220069	Bulb holder ... } Warning ... ..	4	} lights	
	K.26644	Bulb, 12 volt, 2 watt } lights ... ..	4		
			<b>LAMPS</b>		
	1800481	HEADLAMP—INNER } Type } R.H.D. ... 58990	2	} Stiletto	
	1800482	HEADLAMP—OUTER } 575 } ... 58997	2		
	1800510	Light unit, sealed beam—Inner ... .. 54521805	2		
	1800511	Light unit, sealed beam—Outer ... .. 54521806	2		
	5037061	Adaptor—Light unit (Less cable)... .. 553738	4		
	5038272	Rim, light unit retaining ... .. 54520356	4		
	5059107	Rim, light unit seating (Inner) ... .. 54523537	2		
	5058442	Rim, light unit seating (Outer) ... .. 54523538	2		
	5038928	Screw, light unit fixing ... .. 186137	12		
	5040256	Trimmer screw set ... .. 54520384	4		
	5038283	Sleeve, sealing ... .. 54520216	8		
	5038852	Gasket—Lamp seating ... ..	4		
	1800481	HEADLAMP—INNER } Type } L.H.D. ... 58990	2		
	1205508	HEADLAMP—OUTER } 575 } ... 58915	2		
	1800510	Light unit, sealed beam—Inner ... .. 54521805	2		
	1800113	Light unit ... } Outer ... .. 556306	2		
	5038281	Spring—Bulb retaining } ... .. 556304	2		
	5037063	Bulb—Outer ... .. L 410	2		
	5037061	Adaptor—Light unit (Less cable)... .. 553738	4		

ELECTRICAL EQUIPMENT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>LAMPS—continued</b>		
		<b>HEADLAMPS—INNER AND OUTER—continued</b>		
5038272		Rim, light unit retaining ... .. 54520356	4	} Stiletto
5059107		Rim, light unit seating (Inner) ... .. 54523537	2	
5058442		Rim, light unit seating (Outer) ... .. 54523538	2	
5038928		Screw, light unit fixing ... .. 186137	12	
5040256		Trimmer screw set ... .. 54520384	4	
5038283		Sleeve, sealing ... .. 54520216	8	
5038852		Gasket—Lamp seating ... .. 54520217	4	
		Bezel—See Headlamp mountings.		
1800147		Light unit—Inner ... .. 54520931	2	} France
1800113		Light unit ... .. 556306	2	
5038281		Spring—Retaining bulb } Outer ... .. 54522993	2	
1046741		Bulb, 12 volt, 45/41 watt (Yellow) ... .. L 411	2	
1800510		Light unit—Inner ... .. 54521805	2	} Europe & Sweden
5038281		Spring,—Retaining bulb } Outer ... .. 54522993	2	
1800113		Light unit ... .. 556306	2	} Italy } Not supplied
5038281		Spring,—Retaining bulb } Outer ... .. 54522993	2	
		Light unit—Inner ... .. 54521613	2	
		Light unit ... .. 54521614	2	
		Spring—Retaining bulb ... .. 54522993	2	
		Bulb, 12 volt, 45/40 watt ... .. 410	2	
		Note. The above items to be used in conjunction with Headlamps 1800481, 1800482 and 1205508, i.e., R.H.D. or L.H.D., as appropriate.		
9179275		Clip } Headlamp earth ... .. 860015	2	} Stiletto
9179275		Clip } ... .. 860015	3	
7105022		<b>SIDE AND FLASHER LAMP, O/S (R.H.) } Type 52596</b>	1	} Cal., Coupe, Sport, up to 7105199/200
7105023		<b>SIDE AND FLASHER LAMP, N/S (L.H.) } L717 52597</b>	1	
7080047		Lens (Clear)—O/S (R.H.) } Side ... .. 54573636	1	
7080053		Lens (Clear)—N/S (L.H.) } lamp ... .. 54573644	1	
7080048		Lens (Amber)—O/S (R.H.) } ... .. 54573892	1	
7080054		Lens (Amber)—N/S (L.H.) } Flasher ... .. 54573891	1	
7080049		Screw—Lens fixing ... .. 54102060	4	
9122009		Washer—Screw ... .. 161385	4	
7080050		Gasket—Lens seating ... .. 54573637	2	
K.26171		Bulb holder—Side lamp ... .. 553780	2	
K.26068		Bulb holder—Flasher ... .. 573832	2	
K.26780		Bulb, 12 volt, 4 watt—Side lamp ... .. L 222	2	
K.26796		Bulb, 12 volt, 21 watt—Flasher ... .. L 382	2	
		Bulb, 12 volt, 5 watt—Side lamp ... .. L 234	2	
		Bulb, 12 volt, 18 watt—Flasher ... .. L 232	2	
7105200		<b>SIDE AND FLASHER LAMP, O/S (R.H.) } Type 52827</b>	1	
7105199		<b>SIDE AND FLASHER LAMP, N/S (L.H.) } L792 52828</b>	1	
5058605		Lens, O/S (R.H.) } Side ... .. 54578224	1	} From † Note
5058606		Lens, N/S (L.H.) } flasher ... .. 54578524	1	
		Screw—Lens fixing ... .. 54103150	4	
9122009		Washer—Fixing screw ... .. 161385	4	
5058241		Gasket—Lens seating ... .. 54576308	2	
K.26171		Bulb holder—Side ... .. 553780	2	
5040911		Interior bulb holder—Flasher ... .. 573828	2	
5037599		Bulb, 12 volt, 6 watt—Side ... .. L 989	2	
K.26796		Bulb, 12 volt, 21 watt—Flasher ... .. L 382	2	
5058240		Gasket—Lamp seating ... .. 54576307	2	
		†Note. From B401003878 Californian, B721000119 Coupe, B492007600 Imp Sport, B792000942 Chamois Sport, 1st Production Husky, 1st Production Stiletto.		

ELECTRICAL EQUIPMENT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>LAMPS—continued</b>		
	7105076	<b>SIDE AND FLASHER LAMP, O/S (R.H.)</b> ...	52692	1
	7105077	<b>SIDE AND FLASHER LAMP, N/S (L.H.)</b> ...	52693	1
	7080196	Lens (Clear) c/w mask, O/S (R.H.) } Side	54575434	1
	7080198	Lens (Clear) c/w mask, N/S (L.H.) } lamp	54575433	1
	7080197	Lens (Amber) c/w mask, O/S (R.H.) } Flasher	54575424	1
	7080199	Lens (Amber) c/w mask, N/S (L.H.) }	54575423	1
	7080049	Screw—Lens fixing ...	54102060	4
	9122009	Washer, screw ...	161385	4
	7080050	Gasket—Lens seating ...	54573637	2
	K.26171	Bulb holder—Side lamp ...	553780	2
	K.26068	Bulb holder—Flasher ...	573832	2
	K.26780	Bulb, 12 volt, 4 watt—Side lamp ...	L 222	2
	K.26796	Bulb, 12 volt, 21 watt—Flasher ...	L 232	2
	7080051	Gasket—Lamp seating ...	54573638	2
	9020034	Spire nut ...	...	4
	7105204	<b>SIDE AND FLASHER LAMP, O/S (R.H.)</b> ...	52831	1
	7105203	<b>SIDE AND FLASHER LAMP, N/S (L.H.)</b> ...	52832	1
	5058607	Lens, O/S (R.H.) } Side and	54578223	1
	5058605	Lens, N/S (L.H.) } flasher	54578222	1
		Screw, lens fixing ...	54103150	
		Washer—Fixing screw ...	161385	4
	9122009	Gasket—Lens seating ...	54576308	2
	5058241	Bulb holder—Side ...	553780	2
	K.26171	Interior bulb holder—Flasher ...	573828	2
	5040911	Bulb, 12 volt, 6 watt—Side ...	L 989	2
	5037599	Bulb, 12 volt, 21 watt—Flasher ...	L 382	2
	K.26796	Gasket—Lamp seating ...	54576307	2
	5058240			
		*Note. From B401003878 Californian, B72100119 Coupe, B492007600 Imp Sport, B792000942 Chamois Sport, 1st Production Husky, 1st Production Stiletto.		
	7105128	<b>REAR NUMBER PLATE LAMP</b> ...	54136D	1
		Body (Not supplied) ...	54574219	
	7080056	Lens (Glass) ...	54574220	1
	7080057	Screw—Lens fixing ...	54111356	2
	7080058	Gasket—Lens seating ...	54574221	1
	K.26068	Bulb holder ...	573832	1
	K.26784	Bulb, 12 volt, 6 watt ...	L 207	1
		Bulb, 12 volt, 5 watt (Germany) ...	L 234	
3	7105128	<b>REAR NUMBER PLATE LAMP</b> ...	54136D	2
4		Body (Not supplied) ...	54574219	
5	7080056	Lens (Glass) ...	54574220	2
6	7080057	Screw—Lens fixing ...	54111356	4
7	7080058	Gasket—Lens seating ...	54574221	2
8	K.26066	Bulb holder ...	573832	2
9	K.26784	Bulb, 12 volt, 6 watt ...	L 207	2
		Bulb, 12 volt, 5 watt (Germany) ...	L 234	
10		Grommet (Not supplied) ...	54574222	2
	7105254	<b>REAR NUMBER PLATE LAMP—Type L534</b> ...	...	2
	K.26168	Lens (Glass) ...	573915	2
	K.26169	Cover ...	574825	2
	K.26170	Gasket—Lens seating ...	573916	2
	K.26171	Bulb holder ...	553780	2
	5037599	Bulb, 12 volt, 6 watt ...	L 989	2
	5042415	Grommet ...	574049	2
	1800439	Terminal sleeve ...	555910	2

Cal., Coupe, Sport,  
Masked lens type,  
up to 7105203/204

Italy only  
from \* Note

Cal., Coupe

Sport, Husky

Stiletto

ELECTRICAL EQUIPMENT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
		<b>LAMPS—continued</b>			
	19503041	Screw, No. 10 U.N.F. } ... ..	2	} Cal., Coupe Sport } Husky } Stiletto } Cal., Coupe, Sport } Husky } Stiletto	
	19503041	Screw, No. 10 U.N.F. } ... ..	4		
	39313041	Screw, No. 10 U.N.F. } Rear number plate lamp to body ... ..	4		
	9661123	Washer, $\frac{3}{16}$ " spring ... ..	2		
	9753086	Screw, No. 8 $\times \frac{1}{2}$ " ... ..	4		
	9178666	Clip } ... ..	2		
	9132538	Clip } Rear number plate cable ... ..	1		
	9178539	Clip } ... ..	2		
	9116144	Grommet—Cable through rear lower panel ... ..	4		
		<b>SWITCHES</b>			
11	1046630	<b>IGNITION AND STARTER SWITCH</b> } ... 31912	1	} Husky } Cal., Coupe, Sport } Stiletto	
	7105236	<b>IGNITION AND STARTER SWITCH</b> } Type 47SA 35728A	1		
	1205479	<b>IGNITION AND STARTER SWITCH</b> } ... 34284	1		
	1235818	Bezel—Front ... ..	1		
	5240380	Locking nut (Not supplied) ... .. 156570			
	5220977	Ignition lock barrel c/w keys } RL Series 801-815, 831-845,...	1		
	7102487	Key ... .. 816-875, 906-912 ... ..	A/R		
	1800176	Washer—Ignition lock barrel ... ..	1		
	1800381	<b>LIGHTING SWITCH—Type 57SA</b> ... .. 31956	1		
12	7105235	<b>SCREEN (Windshield) WIPER SWITCH—Type 65SA</b> ... 31828	1	} Husky } Cal., Coupe, Sport, Stiletto } Stiletto } Stiletto	
	7105357	<b>SCREEN (Windshield) WIPER SWITCH—Type 65SA</b> ... 34889	1		
	7105358	Identity plate—Lights ... ..	1		
	7105244	Identity plate—Wiper ... ..	1		
	7105245	<b>DIRECTION INDICATOR AND HORN SWITCH (R.H.D.)</b> 1055A	1	} Stiletto	
		<b>DIRECTION INDICATOR AND HORN SWITCH (L.H.D.)</b> 1055A	1		
	9510031	Nut, No. 10 U.N.F. } Direction indicator, horn switch, ... ..	4	} Stiletto	
	9660122	Washer, $\frac{3}{16}$ " spring } flasher, dip switch fixing ... ..	4		
		<b>DYNAMO (Generator)</b>			
		Note. A replacement Dynamo (Generator) is obtainable from Messrs. J. Lucas Ltd. in part exchange for the original.			
	1205501	<b>DYNAMO (Generator)—Type C40L</b> ... .. 22716	1	} Stiletto	
	5037543	Brush set ... .. 54213117	1		
	5037544	Brush spring set ... .. 227542	1		
	9188002	Bearing—Driving end ... .. 189307	1		
	9200034	Bush—C.E. bracket ... .. 227818	1		
	5039250	Oiler—C.E. bracket ... .. 54211097	1		
	5038807	Terminal set—Lucas ... .. 54211890	1		
	5030868	Nut } Armature shaft ... .. 198800	1		
	9213004	Key } driving end ... ..	1		
		<b>CONTROL BOX</b>			
		Note. A replacement Control Box is available from Messrs. J. Lucas Ltd. in part exchange for the original.			
		<b>CONTROL BOX</b> } Type } Not ... .. 37344		} Cal., Coupe, Sport, Husky } Stiletto	
		<b>CONTROL BOX</b> } RB340 } supplied ... .. 37342			
	5044134	Cover ... .. 54383303	1		
	7080136	Screw—Cover ... .. 1860088	2		
	5038920	Resistance—Swamp—55 ohms. ... .. 54380438	1		
	5040241	Resistance—Field—60 ohms. ... .. 54380084	1		
	39303180	Screw, $\frac{3}{16}$ " U.N.F. $\times 1\frac{1}{2}$ " Pan hd. } Control box ... ..	3		
	39313181	Screw, No. 10 U.N.F. $\times 1\frac{1}{2}$ " } to body ... ..	3		

**ELECTRICAL EQUIPMENT**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>IGNITION</b>		
		Note. A replacement Distributor is obtainable from Messrs. J. Lucas Ltd. in part exchange for the original.		
	7080301	<b>DISTRIBUTOR—Type 25D4</b> ... ..	41122	} Cal., Coupe, Husky
	7080052	Cover—Moulded ... ..	54412472	
	K.22438	Brush and spring ... ..	418856	
	K.24988	Rotor arm ... ..	400051	
	K.25986	Contact set ... ..	423153	
	K.25987	Condenser ... ..	423871	
	7080303	Vacuum unit ... ..	54418074	
	5037524	Clip—Cover retaining ... ..	421824	
	5040609	Terminal bush and lead ... ..	54413549	
	K.25506	Clamping plate ... ..	421191	
	5037985	Driving dog ... ..	420620	
	7100487	<b>DISTRIBUTOR—Type 25D4</b> ... ..	41132	
	7080052	Cover—Moulded ... ..	54412472	
	K.22438	Brush and spring ... ..	418856	
	K.24988	Rotor arm ... ..	400051	
	K.25986	Contact set ... ..	423153	
	K.25987	Condenser ... ..	423871	
	5044637	Vacuum unit ... ..	54416354	
	5037524	Clip—Cover retaining ... ..	421824	
	5040609	Terminal bush and lead ... ..	54413549	
	K.25506	Clamping plate ... ..	421191	
	5037985	Driving dog ... ..	420620	
	1801294 s/d by 1801188	<b>IGNITION COIL—Type 11C12</b> ... ..	45185	
	1801188	<b>IGNITION COIL</b> ... ..	45191	} Sunbeam, Cal., N.A.S.
	5220690	<b>IGNITION COIL—Type BA7</b> ... ..	45180	
	9067018	Screw, 1/4" U.N.F. x 1/2" } Coil to ... ..	...	
	7100774	Washer, 1/4" plain } body ... ..	...	
	7100775	High tension cable No. 1 } Sparking ... ..	54949266	
	7100776	High tension cable No. 2 } plugs ... ..	54949267	
	7100777	High tension cable No. 3 } ... ..	54949268	
	7100777	High tension cable No. 4 } ... ..	54949269	
	7100816	High tension cable } Coil to ... ..	54950100	
	7100817	High tension cable } distributor ... ..	54950117	
	7105033	<b>BATTERY—32 AMP./HR.</b> ... ..	54028965	} Cal., Coupe, Sport, Stiletto Husky
	7105034	<b>BATTERY</b> ... ..	54028553	
		<b>SCREEN (Windshield) WIPER</b>		
		Note. A replacement Wiper Motor is obtainable from Messrs. J. Lucas Ltd. in part exchange for the original.		
	7080067	<b>MOTOR UNIT</b> ... ..	75450	} Husky
	5041121	Parking limit switch ... ..	54712982	
	K.28491	Brush set ... ..	729367	
	7080062	Brush spring ... ..	735631	
13	7080364	<b>MOTOR UNIT (R.H.D.)</b> ... ..	75621	} Cal., Coupe, Sport, Stiletto
	7080365	<b>MOTOR UNIT (L.H.D.)</b> ... ..	75622	
	5041121	Parking limit switch ... ..	54712982	
	7080366	Brush set ... ..	54719221	
	7080367	Brush spring ... ..	54711990	
	K.24062	Inner cable (Crosshead and rack) ... ..	743235	
14	K.24062	Inner cable (Crosshead and rack)—R.H.D. } Cut to suit	743235	} Husky Cal., Coupe, Sport, Stiletto
	5042945	Inner cable (Crosshead and rack)—L.H.D. }	743221	

**ELECTRICAL EQUIPMENT**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SCREEN (Windshield) WIPER—continued</b>		
	7105005	Wheelbox ... ..	2	Husky Cal., Coupe, Sport, Stiletto
15	7105237	Wheelbox ... ..	2	
16	5039515	Grommet—Front ... ..	2	Husky Cal., Coupe, Sport, Stiletto
17	7080064	Grommet—Rear ... ..	2	
	P.45645	Nut ... ..	2	
	5042613	Nut ... ..	2	
	5040634	Nut—Wheelbox cover ... ..	4	
	7080065	Arm—R.H.D. ... ..	2	
	7080161	Arm—L.H.D. ... ..	2	
	5037429	Blade ... ..	2	
	5038202	Rubber and spring ... ..	2	
	5220189	Cap—Blade retaining ... ..	4	
	7105006	Tube—R.H.D. } Motor to ... ..	1	Husky
	7105007	Tube—L.H.D. } wheelbox... ..	1	
	7105026	Tube—Wheelbox to wheelbox ... ..	1	
	1044930	Tube—Extension ... ..	1	
	1045489	Grommet—Screen wiper tube ... ..	1	
	7202511	Wiper mounting bracket ... ..	1	
18	7080362	Arm—R.H.D. ... ..	2	
	7080361	Arm—L.H.D. ... ..	2	
19	7080363	Blade ... ..	2	
20	7080368	Rubber and spring ... ..	2	
21	7105266	Tube—R.H.D. } Motor to ... ..	1	Cal., Coupe, Sport, Stiletto
	7105267	Tube—L.H.D. } wheelbox... ..	1	
22	7105268	Tube—Wheelbox to wheelbox ... ..	1	
23	1044930	Tube—Extension ... ..	1	
24	1045489	Grommet—Screen wiper tube ... ..	1	
25	7105271	Mounting bracket—Wiper motor ... ..	1	
		<b>HORNS</b>		
	1801114	<b>HORN</b> } High note ... ..	1	Husky Cal., Coupe, Sport, Stiletto
	7105264	<b>HORN</b> } ... ..	1	
	7105265	<b>HORN—Low note</b> ... ..	1	
	19504041 s/d by 5220690	Screw, 1/4" U.N.F. x 1/2" ... ..	2	
	9664163	Washer, 1/4" shakeproof ... ..	4	
	9510040	Nut, 1/4" U.N.F. ... ..	2	
	9664163	Washer, 1/4" shakeproof ... ..	4	
	9510040	Nut, 1/4" U.N.F. ... ..	2	
		<b>CABLES, GROMMETS, CONNECTORS AND CLIPS</b>		
	7105216	<b>MAIN HARNESS—R.H.D.</b> ... ..	1	Husky
	7105217	<b>MAIN HARNESS—L.H.D.</b> ... ..	1	
	7105226	<b>MAIN HARNESS—R.H.D.</b> ... ..	1	Californian
	7105227	<b>MAIN HARNESS—L.H.D.</b> ... ..	1	
	7105258	<b>MAIN HARNESS—R.H.D.</b> ... ..	1	Sport
	7105259	<b>MAIN HARNESS—L.H.D.</b> ... ..	1	
	7105344	<b>MAIN HARNESS—R.H.D.</b> ... ..	1	Coupe Stiletto
	7105348	<b>MAIN HARNESS—R.H.D.</b> ... ..	1	
	7105347	<b>MAIN HARNESS—L.H.D.</b> ... ..	1	

ELECTRICAL EQUIPMENT

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CABLES, GROMMETS, CONNECTORS AND CLIPS—cont.</b>		
	7105223	REAR HARNESS ... ..	1	Husky
	7105159	REAR HARNESS ... .. 54939168	1	Cal., Coupe, Sport, Stiletto
	7105155	Cable—Battery positive to starter solenoid ... ..	1	} Husky
	7105152	Cable—Battery negative to earth ... ..	1	
	7105143	Cable—Starter solenoid to starter motor ... ..	1	} Cal., Coupe, Sport, Stiletto
	7105153	Cable—Battery positive to starter solenoid ... ..	1	
	7105152	Cable—Battery negative to earth ... ..	1	
	7105042	Cable—Starter solenoid to starter motor ... .. 54932344	1	
	7105174	Cable—Engine (Motor) to earth ... ..	1	} Husky
	9117544	Grommet—Stop and tail lamp cables ... ..	1	
	9116144	Grommet—Rear lamp cable through rear crossmember ... ..	4	} Stiletto
	9116134	Grommet—Attachment plate to water shield ... ..	1	
	9178539	Clip—Rear number plate cable to bumper bracket ... ..	2	



**ELECTRICAL EQUIPMENT**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION Q**

### **BODY PANELS AND BODY FITTINGS**

### BODY PANELS AND FITTINGS

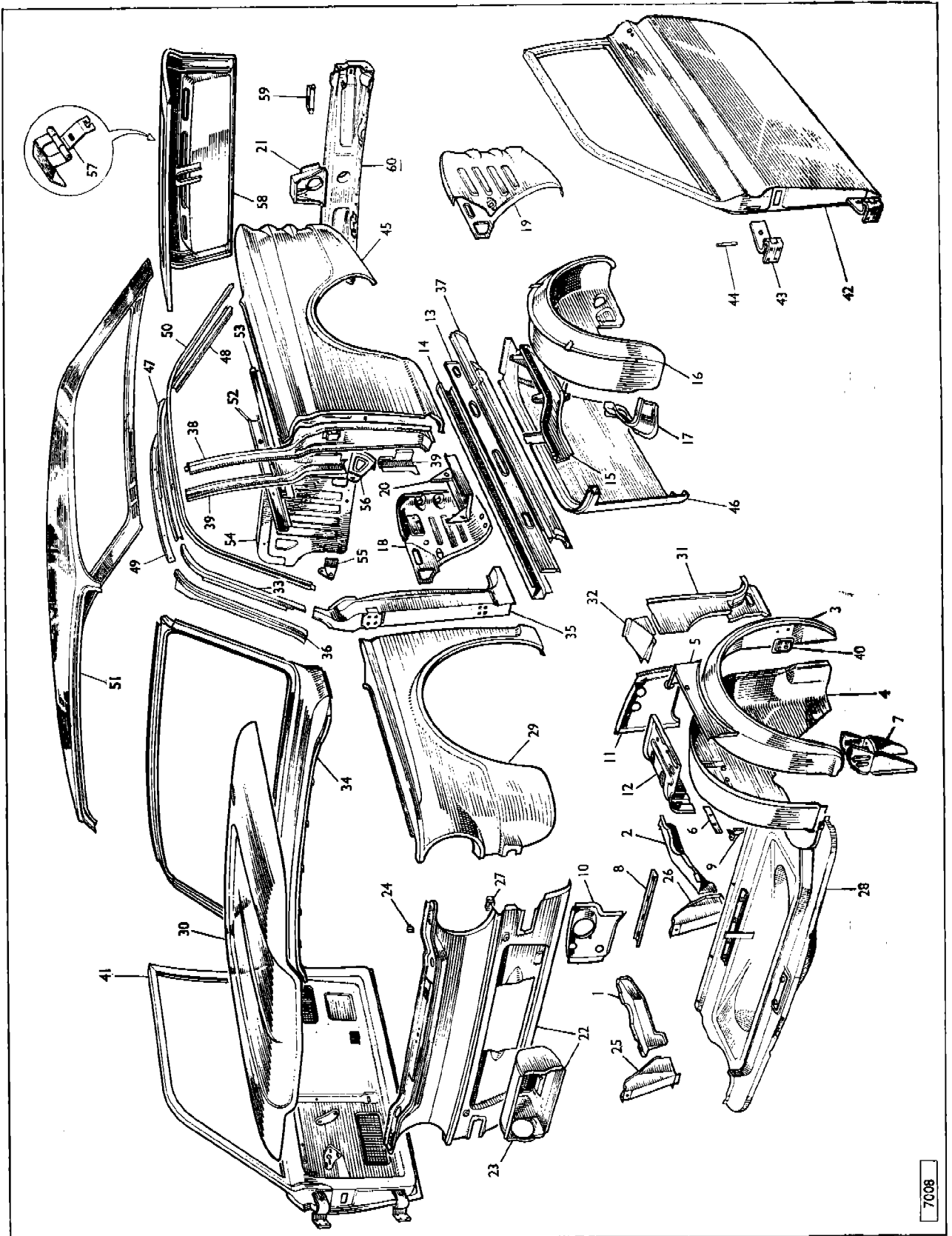


PLATE A — SECTION Q

BODY PANELS AND FITTINGS

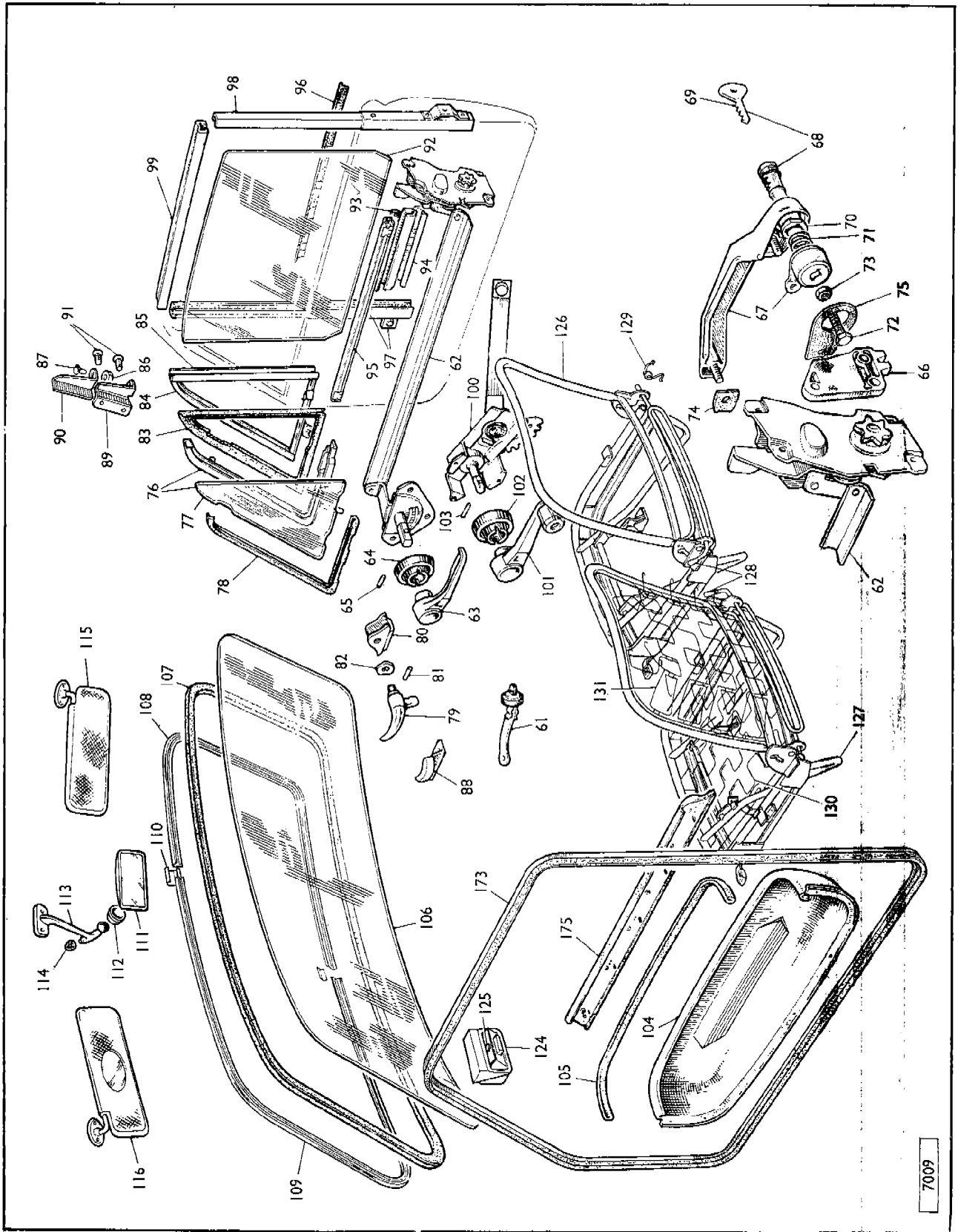


PLATE B — SECTION Q

BODY PANELS AND FITTINGS

7010

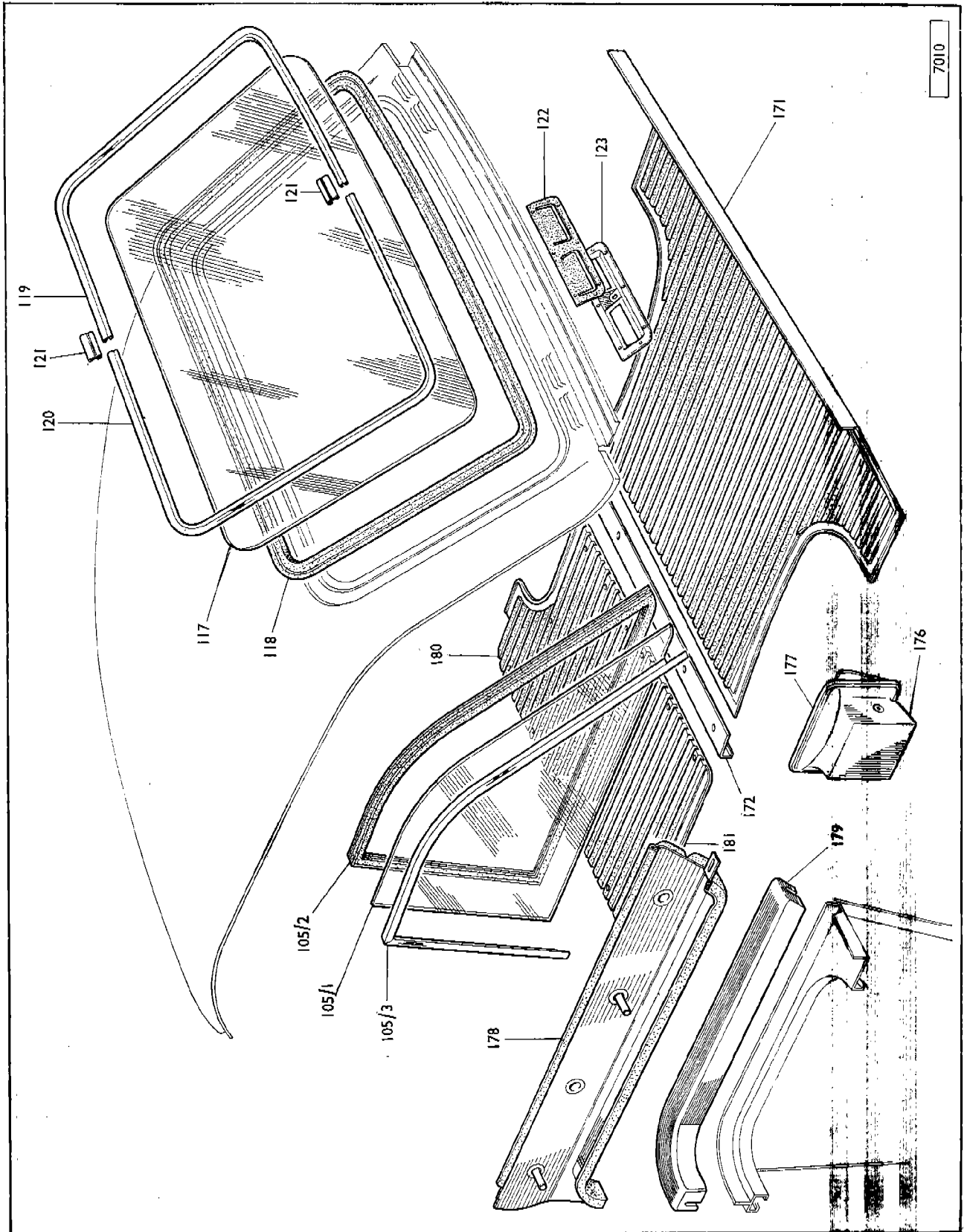


PLATE C — SECTION Q

BODY PANELS AND FITTINGS

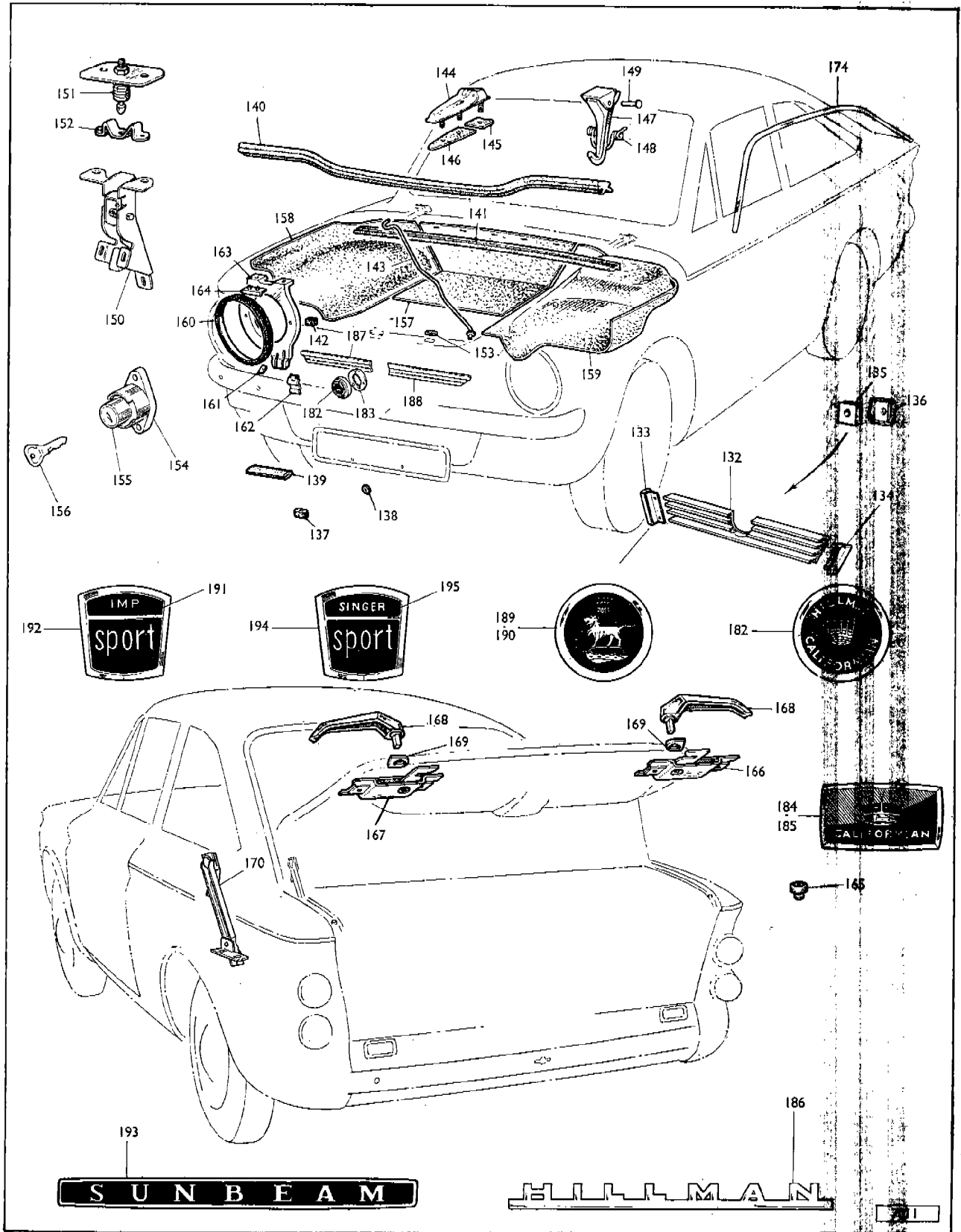


PLATE D — SECTION Q

BODY PANELS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE</b>		
		<b>Note.</b> Items other than those listed are as Super Imp. For the sake of clarity some items that appear in Publication 6601249 are repeated in this section.		
	7096120	<b>BODY SHELL</b> ... .. 1	1	
		<b>Note.</b> Body Shell supplied less the following: Bonnet, Doors, Engine compartment lid, Rear lower crossmember and Rear squab panel.		
		<b>UNDERFRAME SECTION</b>		
A1	7205056	Longitudinal member c/w mounting bracket, O/S (R.H.) ...	1	
A2	7205057	Longitudinal member c/w mounting bracket, N/S (L.H.) ...	1	
	7201390	Wheelarch outer panel, O/S (R.H.) ...	1	
A3	7201391	Wheelarch outer panel, N/S (L.H.) ...	1	
	7201392	Wheelarch inner panel, O/S (R.H.) ...	1	
A4	7201393	Wheelarch inner panel, N/S (L.H.) ...	1	
	7201410	Closing panel, O/S (R.H.) ...	1	
A5	7201411	Closing panel, N/S (L.H.) ...	1	
A6	7201466	Reinforcement plate—Front suspension ...	2	
A7	7203320	Front spring reinforcement panel ...	2	
A8	7203306	Reinforcement channel—Front suspension member ...	1	
	7203370	Petrol tank support bracket, O/S (R.H.) ...	1	
A9	7203371	Petrol tank support bracket, N/S (L.H.) ...	1	
A10	7201326	Outer panel, O/S (R.H.) ...	1	
A11	7201327	Outer panel, N/S (L.H.) ...	1	
	7201412	Doubling panel, O/S (R.H.) ...	1	
A12	7203343	Doubling panel, N/S (L.H.) ...	1	
	7201484	Sill inner panel, O/S (R.H.) ...	1	
A13	7201485	Sill inner panel, N/S (L.H.) ...	1	
	7201310	Sill ducting panel, O/S (R.H.) ...	1	
A14	7201311	Sill ducting panel, N/S (L.H.) ...	1	
	7203304	Longitudinal member, O/S (R.H.) ...	1	
A15	7203305	Longitudinal member, N/S (L.H.) ...	1	
	7203394	Wheelarch, O/S (R.H.) ...	1	
A16	7203395	Wheelarch, N/S (L.H.) ...	1	
	7203378	Reinforcement panel—Intermediate floor to wheelarch, O/S (R.H.) ...	1	
A17	7203379	Reinforcement panel—Intermediate floor to wheelarch, N/S (L.H.) ...	1	
A18	7203108	Engine compartment side panel, O/S (R.H.) ...	1	
A19	7203109	Engine compartment side panel, N/S (L.H.) ...	1	
A20	7203375	Battery cradle ...	1	
A21	7203103	Engine mounting bracket—Rear (Part of 7096051 rear crossmember) ...	1	See Body Fittings Rear lower crossmember
		<b>BODY SHELL SECTION</b>		
A22	7096137	Grille surround panel c/w air intake box ...	1	
A23	7203101	Air intake box ...	1	
A24	7201101	Mounting bracket—Bonnet stay ...	1	
A25	7205064	Mounting bracket, O/S (R.H.) ...	1	
A26	7205065	Mounting bracket, N/S (L.H.) ...	1	
	7203124	Pivot bracket, O/S (R.H.) ...	1	
A27	7203125	Pivot bracket, N/S (L.H.) ...	1	
		† <b>Note.</b> Up to B401003906 Californian, B721000117 Chamois Coupe.		

BODY PANELS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>				
<b>BODY SHELL—continued</b>				
<b>BODY SHELL SECTION—continued</b>				
A28	7209343	Spare wheel floor panel ... ..	1	
	7205076	Front wing (Fender) panel, O/S (R.H.) ... ..	1	
A29	7205077	Front wing (Fender) panel, N/S (L.H.) ... ..	1	
A30	7096042	Bonnet panel ... ..	1	Not supplied with Body Shell
	7203028	Dash side panel, O/S (R.H.) ... ..	1	
A31	7203029	Dash side panel, N/S (L.H.) ... ..	1	
	7201166	Closing panel, O/S (R.H.) } "A" post to wing ... ..	1	
A32	7201167	Closing panel, N/S (L.H.) } (Fender) front ... ..	1	
	7209104	"A" post upper panel, O/S (R.H.) ... ..	1	
A33	7209105	"A" post upper panel, N/S (L.H.) ... ..	1	
A34	7209356	Windscreen (Windshield) aperture panel c/w header ... ..	1	
	7209316	"A" post panel, lower, O/S (R.H.) ... ..	1	
A35	7209317	"A" post panel, lower, N/S (L.H.) ... ..	1	
	7209100	"A" post finisher panel, O/S (R.H.) ... ..	1	
A36	7209101	"A" post finisher panel, N/S (L.H.) ... ..	1	
	7201064	Sill outer panel, O/S (R.H.) ... ..	1	
A37	7201065	Sill outer panel, N/S (L.H.) ... ..	1	
	7209340	"B" post panel, O/S (R.H.) ... ..	1	
A38	7209341	"B" post panel, N/S (L.H.) ... ..	1	
	7209122	"B" post finisher panel, O/S (R.H.) ... ..	1	
A39	7209123	"B" post finisher panel, N/S (L.H.) ... ..	1	
A40	7203107	Attachment plate—Lower door hinge... ..	2	
A41	7209334	Door c/w hinges, O/S (R.H.) ... ..	1	
A42	7209335	Door c/w hinges, N/S (L.H.) ... ..	1	
A43	7202004	Door hinge ... ..	4	
A44	7096079	Hinge pin ... ..	4	
	7209378	Rear quarter panel, O/S (R.H.) ... ..	1	
A45	7209379	Rear quarter panel, N/S (L.H.) ... ..	1	
	7203380	Panel luggage pocket—Inner, O/S (R.H.) ... ..	1	
A46	7203381	Panel luggage pocket—Inner, N/S (L.H.) ... ..	1	
	7209110	Cantrail panel, O/S (R.H.) } Front ... ..	1	
A47	7209111	Cantrail panel, N/S (L.H.) } ... ..	1	
	7209106	Cantrail panel, O/S (R.H.) } Rear ... ..	1	
A48	7209107	Cantrail panel, N/S (L.H.) } ... ..	1	
	7209108	Cantrail finisher panel, O/S (R.H.) ... ..	1	
A49	7209109	Cantrail finisher panel, N/S (L.H.) ... ..	1	
	7209202	Drip moulding panel, O/S (R.H.) } Side ... ..	1	
A50	7209203	Drip moulding panel, N/S (L.H.) } panel ... ..	1	
A51	7209193	Roof panel ... ..	1	
	7209310	Quarter light finisher, O/S (R.H.) ... ..	1	
A52	7209311	Quarter light finisher, N/S (L.H.) ... ..	1	
A53	7202011	Retainer—Quarter light finisher ... ..	2	
A54	7209154	Rear squab panel, O/S (R.H.) ... ..	1	
	7209155	Rear squab panel, N/S (L.H.) ... ..	1	
A55	7209320	Pivot bracket—Rear squab, O/S (R.H.) ... ..	1	
A56	7209322	Pivot bracket—Rear squab (centre) ... ..	1	
	7209321	Pivot bracket—Rear squab, N/S (L.H.) ... ..	1	
A57	7205052	Engine compartment lid hinge ... ..	2	



**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>BODY SHELL—continued</b>		
		<b>BODY SHELL SECTION—continued</b>		
A58	7205116	<b>ENGINE COMPARTMENT LID</b> ... ..	1	Not supplied with Body Shell
	7201174	Engine compartment lid lock bracket, O/S (R.H.) ... ..	1	
A59	7201175	Engine compartment lid lock bracket, N/S (L.H.) ... ..	1	
A60	7096051	<b>REAR LOWER CROSSMEMBER</b> — Panel and engine mounting bracket ... ..	1	Not supplied with Body Shell
	7210379	Strap—Spare wheel fixing ... ..	1	
	7096080	Stiffener—4 slot fixing ... ..	1	
	39333083	Screw, No. 10 U.N.F. × ½" } Stiffener ... ..	4	
	9661122	Washer, ⅜" spring ... } to body ... ..	4	
		<b>GROMMETS</b>		
	7209272	Grommet—Bonnet locking platform panel ... ..	1	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE</b>				
Note. Items other than those listed are as Super Imp. For the sake of clarity some items that appear in Publication 6601249 are repeated in this Section.				
<b>DOOR FITTINGS</b>				
<b>DOOR HINGE—See Body Panels</b>				
B61	7202008	CHECK LINK	2	
	H.116241	Rivet, No. 5 × 7/16"—Check link fixing	2	
B62	7204056	DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)	1	} R.H.D.
	7204057	DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)	1	
	7205002	DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)	1	} L.H.D.
	7205001	DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)	1	
	7200379	Screw, No. 12 U.N.C. × 3/4" Pan hd.—Lock to door	8	
	7200378	Screw, No. 12 U.N.C. × 3/8" Oval hd.	6	
	9086045	Washer, 1/2" spring	6	} Remote control to door
	9068010	Washer, 1/2" plain	6	
B63	7205172	INSIDE DOOR HANDLE	2	
	7205004	Bush	2	} Inside door handle
	7205005	Foam washer	2	
B64	7204031	Escutcheon	2	
B65	7204127	Cross pin	2	
B66	7204058	Door striker, O/S (R.H.)	1	
	7204059	Door striker, N/S (L.H.)	1	
	39124144	Screw, 1/2" U.N.F. × 3/8" Csk. hd.—Striker to door	6	
B67	7205275	OUTSIDE DOOR HANDLE (Locking)	1	
B68	7080313	Lock cylinder c/w key	1	
B69	5220977	Key—RL series 801-815, 831-845, 861-875, 906-920	A/R	
B70	7080312	Push button	1	
B71	5240667	Spring	1	} Push button
	5240792	Spring clip	1	
B72	7096056	Contact screw	1	
B73	9510031	Locknut	1	
	7210582	Brass washer—Handle	1	
	7205274	OUTSIDE DOOR HANDLE (Non Locking)	1	
	5240669	Push button	1	
	5240667	Spring—Push button	1	
	7096056	Contact screw	1	
	9510031	Locknut	1	
B74	7204018	Seating washer (Front)	2	} Door handles to door
B75	7204019	Seating washer (Rear)	2	
	9510031	Nut, No. 10 U.N.F.	4	} Outside door handles to door
	9663123	Washer, 3/8" shakeproof	4	
<b>DOOR GLASS AND FITTINGS</b>				
<b>DRAUGHTLESS VENTILATOR</b>				
B76	7209218	Inner frame complete with glass, O/S (R.H.)	1	
B77	7209276	Glass	1	
	7209219	Inner frame complete with glass, N/S (L.H.)	1	
	7209277	Glass	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>DOOR FITTINGS—continued</b>		
		<b>DRAUGHTLESS VENTILATOR—continued</b>		
		Inner frame c/w glass—continued		
B78	5240530	Glazing rubber ...	A/R	
B79	H.89382	Locking handle, O/S (R.H.) ...	1	
	H.89383	Locking handle, N/S (L.H.) ...	1	
B80	7204211	Bracket—Locking handle ...	2	
B81	7204212	Pin ...	2	
B82	7204204	Waved washer ...	2	
B83	7209216	Weatherstrip, O/S (R.H.) ...	1	
	7209217	Weatherstrip, N/S (L.H.) ...	1	
B84	7209222	Outer frame and weatherstrip retainer, O/S (R.H.) ...	1	
	7209223	Outer frame and weatherstrip retainer, N/S (L.H.) ...	1	
B85	7209220	Channel, O/S (R.H.) ...	1	
	7209221	Channel, N/S (L.H.) ...	1	
B86	7205090	Spacer ...	2	
B87		Rivet—Spacer and swivel ...		Not supplied
B88	7080377	Catch striker, O/S (R.H.) ...	1	
	7080378	Catch striker, N/S (L.H.) ...	1	
B89	7080379	Upper pivot bracket, O/S (R.H.) ...	1	
	7080380	Upper pivot bracket, N/S (L.H.) ...	1	
B90	7080381	Upper pivot bracket, O/S (R.H.) ...	1	
	7080382	Upper pivot bracket, N/S (L.H.) ...	1	
B91	7096007	Screw, 2 B.A. $\times \frac{3}{16}$ "—Pivot to frame ...	4	
	7200500	Screw, No. 8 $\times \frac{1}{4}$ " Rsd. hd.—Draughtless ventilator to door ...	4	
B92	7209348	LIFTING GLASS, O/S (R.H.) ...	1	
	7209349	LIFTING GLASS, N/S (L.H.) ...	1	
B93	5240377	Glazing rubber ...	A/R	
B94	2211034	Glass channel and camplate ...	2	
B95	7209769	Weatherstrip—Inner ...	2	
B96	7209770	Weatherstrip—Outer ...	2	
B97	7096135	Glass run channel, O/S (R.H.) ...	1	
	7096136	Glass run channel, N/S (L.H.) ...	1	
	19503042	Screw, No. 10 U.N.F. $\times \frac{1}{4}$ " ...	2	
	H.83295	Washer, plain ...	2	
B98	7209352	Glass run channel, O/S (R.H.) ...	1	
	7209353	Glass run channel, N/S (L.H.) ...	1	
	19503042	Screw, No. 10 U.N.F. $\times \frac{1}{4}$ " ...	2	
	9662123	Washer, $\frac{3}{16}$ " shakeproof ...	2	
B99	7209351	Glass channel—Door top ...	2	
B100	2232854	WINDOW REGULATOR, O/S (R.H.) ...	1	
	2232855	WINDOW REGULATOR, N/S (L.H.) ...	1	
	39304081	Screw, $\frac{1}{4}$ " U.N.F. $\times \frac{1}{4}$ " Pan hd. ...	6	
	9086039	Washer, $\frac{1}{4}$ " shakeproof ...	6	
		STOP BRACKET—Door Glass ...		Not supplied
	9772046	Screw, No. 6 $\times \frac{1}{4}$ " cross recess ...	8	
	9663093	Washer, shakeproof ...	8	
B101	7207394	HANDLE WINDOW REGULATOR ...	2	
	7205004	Bush ...	2	
	7205006	Foam washer ...	2	
B102	7204031	Escutcheon—Handle ...	2	
B103	7204127	Cross pin—Handle to door ...	2	
		<b>DOOR POCKETS</b>		
B104	7096000	DOOR POCKET ...	2	
	9773066	Screw, No. 8 $\times \frac{3}{8}$ " Rec. hd.—Pocket to door ...	14	
B105	7204216	Finisher—Door pocket ...	2	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>					
<b>REAR QUARTER GLASS</b>					
C105/1	7209394	Quarter light glass, O/S (R.H.)	1		
	7209395	Quarter light glass, N/S (L.H.)	1		
C105/2	7209396	Weatherstrip, O/S (R.H.)	1		
	7209397	Weatherstrip, N/S (L.H.)	1		
C105/3	7209398	Moulding, O/S (R.H.)	1		
	7209399	Moulding, N/S (L.H.)	1		
<b>WINDSCREEN (WINDSHIELD)</b>					
B106	7209772	GLASS ( $\frac{3}{8}$ " Thick)—Zone toughened	1		
	7209762	GLASS ( $\frac{1}{4}$ " Thick)—Laminated	1		
B107	7209342	Weatherstrip ( $\frac{1}{8}$ " windscreen)	1		
	7209761	Weatherstrip ( $\frac{1}{4}$ " windscreen)	1		
B108	7209392	Moulding, O/S (R.H.)	1	} Windscreen (Windshield)	
B109	7209393	Moulding, N/S (L.H.)	1		
B110	7209390	Clip—Moulding	2		
<b>DRIVING MIRROR (Rear vision)</b>					
B111	7080371	Mirror head	1	Not supplied	
B112	7210086	Clamping nut	1		
B113	7080372	Stem unit	1		
B114	7200295	Buffer	1		
	9763165	Screw, No. 8 U.N.F. × 1" Rsd. hd.	2		
B115	7210577	SUN VISOR (Driver's)	1		
B116	7210575	SUN VISOR (R.H.D.)	1		
	7210574	SUN VISOR (L.H.D.)	1		
	9763125	Screw, No. 8 × $\frac{1}{4}$ "—Visor to header	A/R		
	9020244	Nut, No. 8 spire—Visor and mirror fixing	A/R		
	2117201	Licence holder	1		
<b>BACKLIGHT</b>					
C117	7209384	Glass—Backlight	1		
C118	7209344	Weatherstrip	1		
C119	7209292	Moulding, O/S (R.H.)	1	} Backlight	
C120	7209293	Moulding, N/S (L.H.)	1		
C121	7209390	Clip—Moulding	2		
		Trim pads—Back light		Not supplied	
	2240678	Clip—Upper and lower trim pads	A/R		
<b>REAR VENTILATOR</b>					
C122	7209391	Rubber diaphragm—Rear vent	1		
C123	7209158	Rear vent	1		
	9772066	Screw, No. 6 × $\frac{3}{8}$ " Pan hd. type A	8		
<b>FACIA FITTINGS</b>					
B124	7210587	ASH TRAY	2	} Californian	
B125	7080375	Spring clip—Ash container retaining	2		
	7210588	Support bracket—Ash tray	2		
	9510031	Nut, No. 10 U.N.F. Hex. hd.	2		
	9663123	Washer, No. 10 shakeproof	2		
	9020058	Spire nut	4		
	9068008	Washer, No. 10 plain	4		
	9774063	Screw, No. 10 × $\frac{3}{8}$ "	4		
		Ash tray to bracket			
		Ash tray bracket to ...			
		parcel tray rail			

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>FACIA FITTINGS—continued</b>		
		<b>ASH TRAY</b> ... ..	1	} Singer Chamois Coupe
7096069		Front plate ... ..	1	
7208298		Stubber ... ..	1	
7208295		Support bracket—Ash tray and heater control ... ..	1	
7208292		Screw, No. 8 U.N.F. × ½" Oval hd. ... ..	2	
9673082		Spire nut, No. 8J ... ..	2	
9020040		Screw, No. 8 × ½" Bdg. hd. ... ..	2	
9773089		Spire nut, No. 8 ... ..	2	
9020064		Washer, ⅜" plain ... ..	2	
9067094		Plug button ... ..	1	
7200861		Setscrew, ¼" U.N.F. × ½"—Binnacle to facia ... ..	4	
19504042		<b>INSTRUMENT BINNACLE c/w Bezel</b> ... ..	1	
7200892		Bezel—Binnacle ... ..	2	
7200123		Spire clip ... ..	2	
7200851		Back cover—Instrument binnacle ... ..	1	
7208257		Setscrew, No. 10 cross recess ... ..	2	
39313081		Washer, ⅜" spring ... ..	5	
9661123		Nut, No. 10 Hex. ... ..	5	
9510031		<b>FACIA CRASH ROLL (R.H.D.)</b> ... ..	1	
7208396		<b>FACIA CRASH ROLL (L.H.D.)</b> ... ..	1	
7208397		Washer, ⅜" plain ... ..	2	
9067094		Wing nut ... ..	2	
9023105		Fixing plate ... ..	1	
7200866		<b>FACIA CRASH ROLL END (R.H.D.)</b> ... ..	1	
7208388		<b>FACIA CRASH ROLL END (L.H.D.)</b> ... ..	1	
7208389		Screw, No. 6 × ¾" self-tapping ... ..	2	
9772066		Washer, ⅜" plain ... ..	1	
9067094		Wing nut ... ..	1	
9023105		Facia centre panel (R.H.D.) ... ..	1	
7208275		Facia centre panel (L.H.D.) ... ..	1	
7208276		Screw, No. 6 × ¼" Pan hd. ... ..	A/R	
9772083		Spire nut, No. 6J ... ..	A/R	
9020240		Screw, No. 6 × ¼" Pan hd. ... ..	3	
9772083		Spire nut, No. 6J ... ..	3	
9020036		<b>FACIA END PANEL (R.H.D.)</b> ... ..	1	
7208277		<b>FACIA END PANEL (L.H.D.)</b> ... ..	1	
7208278		Screw, No. 6 × ¼" ... ..	3	
9772083		Spire nut, No. 6J ... ..	3	
9020240		Screw, No. 6 × ¼" Pan hd. ... ..	2	
9772083		Spire nut, No. 6J ... ..	2	
9020036		Washer, plain—Closing panel to outer facia ... ..	2	
7208378		<b>WOOD CAPPING SET (R.H.D.)</b> ... ..	1	
7096067		<b>WOOD CAPPING SET (L.H.D.)</b> ... ..	1	
7096068		<b>WOOD CAPPING SET (R.H.D.)</b> ... ..	1	
7208145		<b>WOOD CAPPING SET (L.H.D.)</b> ... ..	1	
7208146		Moulding—Facia ... ..	1	
7208224		Clip—Moulding retaining ... ..	A/R	
7096040		<b>GLOVE BOX LID</b> ... ..	1	
7208272		Screw, No. 6 × ¼" Pan hd. ... ..	2	
9772083		Spire nut, No. 6J ... ..	2	
9020240		Hinge—Glove box lid ... ..	2	
7208215		Screw, No. 6 U.N.C. × ¾" ... ..	4	
39811061		Washer, ⅜" plain ... ..	8	
9067091		Washer, ⅜" spring ... ..	4	
9661123		Nut, No. 6 U.N.C. ... ..	4	
9550311				

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Vch.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>FACIA FITTINGS—continued</b>		
	7208268	Check strap—Glove box ... ..	2	Singer Chamois Coupe
	7096084	Rivet—Check strap fixing ... ..	4	
	7208263	Closing strip—Glove box ... ..	1	
	9772083	Screw, No. 6 × 1/4" Pan hd.—Self-tapping ... ..	3	
	9020240	Spire nut, No. 6J ... ..	3	
	7208232	Rubber stop—Glove box lid ... ..	1	
	7096142	<b>PUSH BUTTON LOCK c/w Keys</b>	1	
	5220977	Key—RL Series 801-815, 831-845, 861-875, 906-920 ... ..	A/R	
	7208262	Striker—Glove box lock ... ..	1	
	9772083	Screw, No. 6 × 1/4" self-tapping ... ..	2	
	9067204	Washer, plain ... ..	2	
	9067092	Washer, plain ... } Striker fixing ... ..	2	
	9020240	Spire nut, No. 6 ... ..	2	
	7200871	Plaque—Clock aperture ... ..	1	
	7200872	Bezel—Plaque ... ..	1	
	7200876	Retaining plate ... ..	1	
	9023105	Wing nut ... } Plaque to facia ... ..	1	
	9564030	Nut, No. 10 square ... ..	2	
	9067012	Washer, No. 10 plain ... } Support stay ... ..	2	
	9661122	Washer, No. 10 spring ... } to binnacle ... ..	2	
	19503041	Screw, No. 10 U.N.F. ... ..	2	
	7200220	<b>PARCEL TRAY</b> ... ..	1	
	7200704	<b>PARCEL TRAY—Cold climate heater</b> ... ..	1	
	9762085	Screw, No. 6 self-tapping ... } Parcel tray ... ..	2	
	9670623	Washer, Cup No. 6 ... } to dash ... ..	2	
	7207203	Parcel tray rail ... ..	2	
	9020069	Spire nut, No. 8 ... ..	A/R	
	7210240	Tapping screw, No. 8 × 3/8" Pan hd. × Recess ... } Parcel tray rail ... } to body ... ..	A/R	
	7200880	<b>PARCEL TRAY, O/S (R.H.)</b> ... ..	1	
	7200879	<b>PARCEL TRAY, N/S (L.H.)</b> ... } R.H.D. ... ..	1	
	7200922	<b>PARCEL TRAY, O/S (R.H.)</b> ... } L.H.D. ... ..	1	
	7200923	<b>PARCEL TRAY, N/S (L.H.)</b> ... } L.H.D. ... ..	1	
	7200922	<b>PARCEL TRAY, O/S (R.H.)</b> ... } L.H.D. cold ... ..	1	
	7200923	<b>PARCEL TRAY, N/S (L.H.)</b> ... } climate heater ... ..	1	
	7096141	Parcel tray rail ... ..	1	
	39313081	Setscrew, No. 10 cross recess ... } Parcel tray rail ... ..	4	
	9661123	Washer, 3/16" spring ... } to reinforcement ... ..	4	
	9067094	Washer, 3/16" plain ... } and support ... ..	4	
	7200221	Washer—Bonnet release to parcel shelf ... ..	1	
		<b>FRONT SEAT AND FITTINGS</b>		
B126	7209176	<b>SEAT FRAME, O/S (R.H.)</b> ... ..	1	Singer Chamois Coupe
B127	7209177	<b>SEAT FRAME, N/S (L.H.)</b> ... ..	1	
B128	2226789	Knob—Lever ... ..	2	
	9133216	Clip—Knob to lever ... } Squab ... ..	2	
B129	7080369	Return spring, O/S (R.H.) ... } adjuster ... ..	2	
	7080370	Return spring, N/S (L.H.) ... ..	2	
B130	7205177	Spring case (Cushion) ... ..	2	
B131	7209224	Spring case (Squab) ... ..	2	
	2221799	Clip ... } Trim ... ..	A/R	
	9130042	Clip ... } Edge trim ... ..	A/R	
	9130018	Clip—Edge trim ... ..	A/R	
	19504052	Screw, 1/4" U.N.F. × 3/8" ... } Seat to ... ..	8	
	9086039	Washer, 1/4" shakeproof ... } floor ... ..	8	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>				
<b>REAR SEAT FITTINGS</b>				
	7209298	Moulding, O/S (R.H.)	1	}
	7209299	Moulding, N/S (L.H.)	1	
	7209232	Spring case, O/S (R.H.)	1	
	7209233	Spring case, N/S (L.H.)	1	
<b>FRONT GRILLE</b>				
D132	7209413	GRILLE PANEL	1	} Californian
D133	7210306	End capping, O/S (R.H.)	1	
D134	7210307	End capping, N/S (L.H.)	1	
		Spire fastener	6	
D135	7208006	Rubber seal	6	
D136	7208100	Fixing bracket	6	
	9551033	Nut, No. 10 U.N.F. Nyloc	6	} Singer Chamois Coupe
	7209038	GRILLE PANEL	1	
	7208133	End capping, O/S (R.H.)	1	
	7208134	End capping, N/S (L.H.)	1	
	7208100	Fixing bracket	5	
	7208006	Rubber seal	5	
	9572033	Nut	5	
D137	7200138	Cover—Grille support	2	
D138	7200139	Washer—Grille fixing...	2	
D139	7200141	Insulation strip—Grille	1	
	39213081	Screw, No. 10 U.N.F. $\times \frac{1}{2}$ "—Grille panel to body	2	
<b>BONNET (HOOD)</b>				
<b>BONNET (HOOD) PANEL—See Body Panels</b>				
D140	7204126	Seal—Front	1	} Alternatives
	9130066	Clip—Front seal to body	2	
D141	7205264	Seal—Rear	1	
D142	7204117	Retainer—Bonnet stay	1	
D143	7202018	Bonnet stay	1	
	9067106	Washer, $\frac{3}{8}$ " plain	1	
	9086046	Washer, spring	1	
	9772086	Screw, No. 6 $\times \frac{1}{2}$ " cross recess—Retainer to body	2	
D144	7204000	Hinge—Bonnet (Hood)	2	
D145	7205262	Seal—Hinge leaf to body	2	
D146	7204005	Seal—Hinge leaf to bonnet	2	
	9510051	Nut, $\frac{5}{16}$ " U.N.F.	2	
	9068013	Washer, $\frac{1}{16}$ " plain	2	
	9661203	Washer, $\frac{1}{16}$ " spring	2	
	9510041	Nut, $\frac{1}{4}$ " U.N.F.	4	
	9067027	Washer, $\frac{1}{4}$ " plain	4	
	9068010	Washer, $\frac{1}{4}$ " plain	4	
D147	7204114	Safety lock—Bonnet	1	
D148	7204113	Return spring lock	1	
D149	7200426	Clevis pin	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>				
<b>BONNET (HOOD)—continued</b>				
D150	7209270	Bonnet catch	1	
	19504052	Screw, 1/4" U.N.F. x 3/8"	1	
	9510041	Nut, 1/4" U.N.F.	1	
	9068010	Washer, 1/4" plain	1	
	9086039	Washer, 1/4" shakeproof	1	
D151	7204084	<b>STRIKER BONNET LOCK</b>	1	
	19504052	Screw, 1/4" U.N.F. x 3/8"	4	
	9067216	Washer, 1/4" plain	4	
	9086039	Washer, 1/4" shakeproof	4	
D152	7096001	Striker plate—Bonnet catch	1	
D153	7209272	Grommet—Bonnet locking platform panel	1	
D154	7209408	Push button—Lock	1	
D155	5240599	Cylinder lock	1	} Californian
D156	5220977	Key	1	
	7209041	Push button—Lock c/w keys	1	} Singer Chamois Coupe
	5220977	Key—RL series 801-815, 831-845, 861-875, 906-920	A/R	
	7209040	Distance piece—Push button lock	1	
	19503062	Screw, No. 10 U.N.F. x 3/4"	2	
	9572034	Nut, No. 10 U.N.F.	2	
D157	7210128	Lining panel—Luggage compartment (Front)	1	
D158	7200180	Wheelarch cover, O/S (R.H.)	1	
D159	7200181	Wheelarch cover, N/S (L.H.)	1	
	9143308	Nylon rivet—Wheelarch covers	2	
<b>HEADLAMP MOUNTING</b>				
D160	7200761	Seal—Headlamp	1	
D161	7200327	Washer—Seal	6	
	9143308	Nylon rivet trusshead—Seal to front panel	2	
D162	7200016	Spring hinge clip—Headlamp yoke	2	
	9774063	Screw, No. 10 U.N.F. x 3/8" cross recess—Spring clip to yoke	2	
D163	7200014	Yoke—Headlamp mounting, O/S (R.H.)	1	
	7200013	Yoke—Headlamp mounting, N/S (L.H.)	1	
	9143040	Rivet—Yoke to headlamp	8	
	39313081	Screw, No. 10 U.N.F. x 1/4"	4	
	9663122	Washer, No. 10 shakeproof	4	
	5220700	Nut, No. 10 U.N.F.	4	
D164	7200015	Stop bracket—Headlamp mounting	2	
	9663123	Washer, No. 10 shakeproof	4	
	9510031	Nut, No. 10 U.N.F.	4	
<b>ENGINE COMPARTMENT LID</b>				
<b>ENGINE COMPARTMENT LID—See Body Panels</b>				
D165	7204045	Buffer—Engine compartment lid	2	
D166	7204054	Lock assembly, O/S (R.H.)	1	
D167	7204055	Lock assembly, N/S (L.H.)	1	
	39313081	Screw, No. 10 U.N.F. x 1/2" Pan hd.	4	
	9666123	Washer, 3/8" shakeproof	4	
D168	7205033	Handle—Engine compartment lid	2	
D169	7205034	Escutcheon—Handle	2	
	9572044	Nut, 1/2" U.N.F.—Handle fixing	2	



BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>ENGINE COMPARTMENT LID—continued</b>		
	9068010	Washer, 1/4" plain } Engine compartment lid	4	
	9510041	Nut, 1/4" U.N.F. } to hinge	4	
	2216538	Buffer	2	
	7207404	Stay	1	
	19504052	Screw, 1/4" U.N.F. x 3/8"	1	
	9067027	Washer, 1/4" plain } Stay to engine	1	
	9661163	Washer, 1/4" spring } compartment lid	1	
	9510041	Nut, 1/4" U.N.F.	1	
	7200855	Insulation pad	1	
	7200854	Retainer pad	1	
	9772066	Screw, No. 6 x 3/4"	1	
	9067073	Washer, No. 6 plain } Retainer to engine compartment lid	1	
	9067010	Washer, No. 6 plain } Retainer to	1	
	5220700	Nut, No. 10 U.N.F. } rear number plate	1	
		<b>REAR LOWER CROSSMEMBER</b>		
	7096051	REAR LOWER CROSSMEMBER	1	
	7203103	Engine mounting bracket	1	
		<b>SOFT TRIM</b>		
		Note. Soft trim comprises Vynide and Carpet, etc.		
		<b>VYNIDE VT1146 (50" Wide) GRAIN 341</b>		
	5111472	Black	A/R	
	5112941	Bermuda Blue	A/R	
	5112933	New Red (RE192)	A/R	
		Back panel, front seat and squab.		
		<b>VYNIDE V35 (50" Wide) GRAIN 341</b>		
	7065437	Black	A/R	
		Scuttle trim pads, parcel tray rail, rear vent, backlight trim pad, quarterlight finisher.		
		<b>VYNIDE VT1173 (50" Wide) GRAIN 341</b>		
	5113005	Black	A/R	
	5113007	Bermuda Blue	A/R	
	5113006	New Red (RE192)	A/R	
		Front and side panel cushion and squab covers.		
		<b>VYNIDE V328 (50" Wide) GRAIN 341</b>		
	7065430	Black	A/R	
	7065431	Bermuda Blue	A/R	
	7065433	New Red (RE192)	A/R	
		Rear quarter trim pad, rear pocket trim pad.		
		<b>VYNIDE V244 (50" Wide) GRAIN 341</b>		
	7065445	Black	A/R	
	7065446	Bermuda Blue	A/R	
	5112913	New Red (RE192)	A/R	
		Wheelarches, seat pan.		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>SOFT TRIM—continued</b>		
		<b>AMBLA A308 (50" Wide)</b>		
5115005		Black... ..	A/R	
5115007		Bermuda Blue ... ..	A/R	
5115002		New Red (RE192) ... ..	A/R	
		Side and front panel rear cushion, seat borders.		
		<b>VYNAIR No. 6 (50" Wide) GRAIN 400</b>		
5112000		Light Grey ... ..	A/R	
		Backlight upper, backlight side, cantrail, trim board.		
7096088		<b>FELT—Heavy Loom (54" Wide)</b> ... ..	A/R	
		<b>CARPET—Firth 2444, Rubber backed (40" Wide)</b>		
5112251		Black... ..	A/R	
5112254		Bermuda Blue ... ..	A/R	
5113494		Calypso Red ... ..	A/R	
		Dash sides, sill and heel boards.		
		<b>CARPET COMPLETE—(Moulded)—Front Floor</b>		
7065408		Black... ..	1	
7065409		Bermuda Blue } R.H.D. ... ..	1	
7065410		Calypso Red } ... ..	1	
7065422		Black... ..	1	
7065423		Bermuda Blue } L.H.D. ... ..	1	
7065424		Calypso Red } ... ..	1	
		<b>WHEELARCH CARPET—(Moulded)—Front</b>		
7065095		Black... ..	1	
7065499		Bermuda Blue } O/S (R.H.) ... ..	1	
7065503		Calypso Red } ... ..	1	
7065105		Black... ..	1	
7065107		Bermuda Blue } N/S (L.H.) ... ..	1	
7065652		Calypso Red } ... ..	1	
		<b>REAR FLOOR CARPET (Moulded)</b>		
7065066		Black... ..	1	
7065505		Bermuda Blue ... ..	1	
7065658		Calypso Red ... ..	1	
		<b>FRONT SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
7065610		Black ... ..	2	} Californian } Singer Chamois Coupe
7065611		Bermuda Blue ... ..	2	
7065598		Black ... ..	2	
7065599		Bermuda Blue ... ..	2	
7065601		New Red (RE192) ... ..	2	
		<b>SEAT SQUAB</b>		
7065615		Black ... ..	2	} Californian } Singer Chamois Coupe
7065616		Bermuda Blue ... ..	2	
7065594		Black ... ..	2	
7065595		Bermuda Blue ... ..	2	
7065597		New Red (RE192) ... ..	2	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>SOFT TRIM—continued</b>		
		<b>REAR SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
	7065619	Black ... } O/S (R.H.) ...	1	} Californian } Singer Chamois Coupe
	7065620	Bermuda Blue ... }	1	
	7065623	Black ... } N/S (L.H.) ...	1	
	7065624	Bermuda Blue ... }	1	
	7065661	Black ... }	1	
	7065662	Bermuda Blue ... } O/S (R.H.) ...	1	
	7065663	New Red (RE192) ... }	1	
	7065667	Black ... }	1	
	7065668	Bermuda Blue ... } N/S (L.H.) ...	1	
	7065669	New Red (RE192) ... }	1	
		<b>SEAT SQUAB</b>		
	7065626	Black ... } O/S (R.H.) ...	1	} Californian } Singer Chamois Coupe
	7065627	Bermuda Blue ... }	1	
	7065630	Black ... } N/S (L.H.) ...	1	
	7065631	Bermuda Blue ... }	1	
	7065672	Black ... }	1	
	7065673	Bermuda Blue ... } O/S (R.H.) ...	1	
	7065674	New Red (RE192) ... }	1	
	7065676	Black ... }	1	
	7065677	Bermuda Blue ... } N/S (L.H.) ...	1	
	7065678	New Red (RE192) ... }	1	
		<b>DOOR TRIM PADS</b>		
	7065634	Black ... } O/S (R.H.) ...	1	} Californian } Singer Chamois Coupe
	7065635	Bermuda Blue ... }	1	
	7065638	Black ... } N/S (L.H.) ...	1	
	7065639	Bermuda Blue ... }	1	
	7065519	Black ... }	1	
	7065522	Bermuda Blue ... } O/S (R.H.) ...	1	
	7065521	New Red (RE192) ... }	1	
	7065528	Black ... }	1	
	7065531	Bermuda Blue ... } N/S (L.H.) ...	1	
	7065530	New Red (RE192) ... }	1	
		<b>REAR QUARTER TRIM PADS</b>		
	7065643	Black ... } O/S (R.H.) ...	1	} Californian } Singer Chamois Coupe
	7065644	Bermuda Blue ... }	1	
	7065647	Black ... } N/S (L.H.) ...	1	
	7065648	Bermuda Blue ... }	1	
	7065331	Black ... }	1	
	7065744	Bermuda Blue ... } O/S (R.H.) ...	1	
	7065330	New Red (RE192) ... }	1	
	7065337	Black ... }	1	
	7065747	Bermuda Blue ... } N/S (L.H.) ...	1	
	7065336	New Red (RE192) ... }	1	
	7209179	<b>HEADLINING COMPLETE</b> ...	1	
C171	7209337	<b>REAR LUGGAGE FLOOR MAT</b> ...	1	
C172	7209360	Finishing strip—Luggage floor mat...	1	
	9772083	Screw, No. 6 x 1/4" mush. hd. self-tapping—Strip mat to body ...	5	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>SOFT TRIM—continued</b>		
		<b>REAR ARMREST</b>		
	7208040	Armrest, O/S (R.H.)	1	} Singer Chamois Coupe
	7208041	Armrest, N/S (L.H.)	1	
	9023105	Wing nut, No. 10 U.N.F. ...	4	
	9067088	Washer, 3/8" plain	4	
	9067096	Washer, 3/8" plain	4	
		} Black ... .. } Alternatives } Armrest... ..		
		<b>MISCELLANEOUS TRIM</b>		
		<b>ROOF</b>		
		Headlining complete—See Soft Trim		
	7096158	<b>CANTRAIL TRIM PAD</b> ... ..	A/R	Not supplied
		Clip—Cantrail trim pad ... ..		
		<b>TRIM PAD HEADER</b>		
	7096158	<b>TRIM PAD BACKLIGHT REINFORCEMENT</b>	A/R	
		Clip—Backlight reinforcement ... ..		
		<b>DOOR</b>		
		Trim pads—See Soft Trim		
B173	7209711	Door seal complete ... ..	2	
	7209364	Finisher, O/S (R.H.)	1	} Drip
D174	7209365	Finisher, N/S (L.H.)	1	
	7207408	WAIST FINISHER, O/S (R.H.)	1	} Door
B175	7207409	WAIST FINISHER, N/S (L.H.)	1	
	7207285	Clip—Insert ... ..	A/R	} Californian
	7208291	Spire clip ... ..	4	
	9763085	Screw ... ..	8	} Waist finisher to door
	9670634	Cup washer ... ..	8	
	7096122	WAIST FINISHER, O/S (R.H.)	1	} Singer Chamois Coupe
	7096123	WAIST FINISHER, N/S (L.H.)	1	
	7208291	Spire clip ... ..	4	} Waist finisher to door
	9763085	Screw, No. 8 x 1/2" tapping ... ..	4	
	9670634	Washer, No. 6 cup ... ..	4	} Singer Chamois Coupe
	7208034	Moulding—Waist finisher ... ..	2	
	7208036	Clip—Moulding to finisher ... ..	10	
	7208121	Wood capping, O/S (R.H.) ... ..	1	
	7208122	Wood capping, N/S (L.H.) ... ..	1	
	9772046	Screw, No. 6 tapping—Capping to fascia ... ..	14	
		<b>REAR QUARTER</b>		
C176	2223559	<b>ASH TRAY—Rear Quarter Trim Pad</b> ... ..	2	
C177	2223558	Bezel—Ash tray ... ..	2	
	9762125	Screw, No. 6 self-tapping ... ..	4	} Ash tray
	7208007	Spire nut ... ..	4	
	7207410	WAIST FINISHER, O/S (R.H.)	1	} Rear
C178	7207411	WAIST FINISHER, N/S (L.H.)	1	
	7208291	Spire clip (Front)	2	} Waist finisher ... ..
	9132999	Spire clip (Rear)	2	
	7208233	Screw, 1/4" U.N.F. ... ..	2	} Californian
	7208290	Spire nut ... ..	2	
	9661163	Washer, 1/2" shakeproof ... ..	2	
		Waist finisher to panel... ..		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>		
		<b>MISCELLANEOUS TRIM—continued</b>		
		<b>REAR QUARTER—continued</b>		
	7096124	WAIST FINISHER, O/S (R.H.)	1	Singer Chamois Coupe
	7096125	WAIST FINISHER, N/S (L.H.)	1	
	7208291	Spire clip (Front)	2	
	9132999	Spire clip (Rear)	2	
	7208290	Spire nut	2	
	7208233	Screw, 1/4" U.N.F.	2	
	9661163	Washer, 1/4" shakeproof	2	
	9763085	Screw, 1/4" tapping—Waist finisher to 'B' post finisher panel	2	
	7208035	Moulding—Waist finisher	2	
	7208036	Clip—Moulding to finisher	8	
	7208032	Wood capping, O/S (R.H.)	1	
	7208033	Wood capping, N/S (L.H.)	1	
	9772046	Screw, No. 6 tapping—Wood capping to finisher	10	
	7208078	Finisher—Pocket	2	
	7204112	Clip—Finisher to pocket	4	
		<b>FRONT FLOOR</b>		
	7208418	Sill tread plate	2	
		<b>REAR QUARTER POCKET</b>		
	7204105	Hook—Squab stop strap	A/R	
	39213082	Screw, No. 10 U.N.F. x 1/2"—Hook to finisher	A/R	
C179	7219530	ARMREST, O/S (R.H.)	1	
	7219531	ARMREST, N/S (L.H.)	1	
	9130066	Clip—Armrest to pocket	4	
		<b>REAR SQUAB PANEL</b>		
	7096140	Bolt, 1/4" U.N.F.—Special	1	
	7096139	Washer, plain—Special	2	
	7209260	Domed nut—Special	1	
	7204087	Strap—Rear squab stop	2	
	7209261	Screw—Strap to squab	2	
	7209296	Finisher, O/S (R.H.)	1	
	7209297	Finisher, N/S (L.H.)	1	
C180	7209288	Mat squab panel, O/S (R.H.)	1	
C181	7209289	Mat squab panel, N/S (L.H.)	1	
	7209225	Fastener—Squab panel mat	A/R	
		<b>PAINT (1 Pint Tins)</b>		
	5117242	Signal Red (122)	A/R	
	5117244	Ming Blue (123)	A/R	
	5117246	Gold Bronze Metallic (124)	A/R	
	5117252	Lincoln Green Metallic (125)	A/R	
	5115549	Polar White (108)	A/R	
	5115300	Claret Metallic (126)	A/R	
	5115302	Turquoise Blue Metallic (127)	A/R	
		<b>PAINT (4 Pint Tins)</b>		
	5117243	Signal Red (122)	A/R	
	5117245	Ming Blue (123)	A/R	
	5117247	Gold Bronze Metallic (124)	A/R	
	5117253	Lincoln Green Metallic (125)	A/R	
	5115550	Polar White (108)	A/R	
	5115301	Claret Metallic (126)	A/R	
	5115303	Turquoise Blue Metallic (127)	A/R	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>					
<b>EXTERIOR FITTINGS</b>					
<b>BADGES AND FIXINGS</b>					
D182	7209476	<b>GRILLE NAME BADGE</b> ... ..	1	} Californian	
D183	7209273	Sealing washer—Special—Grille name badge ... ..	1		
	9572034	Nut, No. 10 U.N.F.—Grille badge ... ..	3		
D184	7209405	Name badge—Front wing (Fender)... ..	2		
	5221253	Bush—Badge to front wing (Fender) ... ..	2		
D185	7209405	Name badge—Engine compartment lid ... ..	1		
	9132944	Bush—Badge to engine compartment lid ... ..	1		
D186	7204086	Rear name badge ... ..	1		
	7209037	<b>GRILLE NAME BADGE</b> ... ..	1		
	7209036	Packing ring ... } Front badge ... ..	1		
	7209273	Sealing washer... } ... ..	1		
	7209034	Name badge—Front wing (Fender)... ..	2		
	5221253	Bush—Badge to front wing (Fender) ... ..	A/R		
	7209034	Name badge—Engine compartment lid ... ..	1		
	5221253	Bush—Badge to engine compartment lid ... ..	A/R		
	7208027	<b>REAR NAME BADGE—“SINGER”</b> ... ..	1	} Singer Chamois Coupe	
	7200328	Friction bush ... ..	A/R		
<b>FRONT BUMPER</b>					
Note. For Overriders—See Special Accessories Section— Publication No. 6601249					
<b>REAR BUMPER</b>					
Note. For Overriders—See Special Accessories Section— Publication No. 6601249					
	7209271	<b>NAME BADGE—Front grille</b> ... ..	1	} Sunbeam Californian Coupe	
	7209273	Sealing washer—Name badge ... ..	1		
	9572034	Nut, No. 10 U.N.F.—Badge to grille ... ..	1		
<b>NAME LETTERS—BONNET (Hood)</b>					
	2108560	“S” ... ..	1		
	2108561	“U” ... ..	1		
	2108562	“N” ... ..	1		
	2108563	“B” ... ..	1		
	2108564	“E” ... ..	1		
	2108565	“A” ... ..	1		
	2108566	“M” ... ..	1		
	9132936	Clip—Name letters to bonnet (Hood) ... ..	14		
	7209007	<b>NAME BADGE “SUNBEAM”—Rear panel</b> ... ..	1		
	7200328	Friction bush—Name badge to panel ... ..	4		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>CALIFORNIAN AND SINGER CHAMOIS COUPE—cont.</b>				
<b>MOULDINGS</b>				
	7096106	Side moulding, O/S (R.H.)	1	} Californian
	7096107	Side moulding, N/S (L.H.)	1	
	7096108	Side moulding, O/S (R.H.)	1	
	7096109	Side moulding, N/S (L.H.)	1	
	7096110	Side moulding—Door	2	
Finisher—Drip mouldings—See Miscellaneous Section				
	7208015	Moulding, O/S (R.H.)—Upper	1	} Californian
	7208016	Moulding, N/S (L.H.)—Upper	1	
	7208011	Moulding, O/S (R.H.)—Lower	1	
	7208012	Moulding, N/S (L.H.)—Lower	1	
	7096040	Clip	A/R	
	7208008	Stud	2	
	7208009	Sealing bush	2	
	9034097	Thread cutting fastener	2	
	7208024	Mouldings—Door	4	
	7096040	Clip	A/R	
	7208008	Stud	2	
	7208009	Sealing bush	2	
	9034097	Thread cutting fastener	2	
	7208017	Moulding, O/S (R.H.)—Upper	1	} Singer Chamois Coupe
	7208018	Moulding, N/S (L.H.)—Upper	1	
	7208013	Moulding, O/S (R.H.)—Lower	1	
	7208014	Moulding, N/S (L.H.)—Lower	1	
	7096040	Clip	A/R	
	7208008	Stud	2	
	7208009	Sealing bush	2	
	9034097	Thread cutting fastener	2	
	7209364	Drip moulding finisher, O/S (R.H.)...	1	
	7209365	Drip moulding finisher, N/S (L.H.)...	1	
	7208025	Moulding—Upper and lower	2	
	7208019	Moulding, O/S (R.H.)	1	
	7208020	Moulding, N/S (L.H.)	1	
	9205511	Spire nut—Moulding to body	4	
	7096002	Clip	A/R	
	9129560	Clip	A/R	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS



**SECTION QA**

**BODY PANELS  
AND  
BODY FITTINGS**

**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS	
<b>SUNBEAM IMP SPORT AND SINGER CHAMOIS SPORT</b>					
<p>Note. All items in this section other than those listed are as Chamois Mk. II.</p>					
		<b>BODY SHELL</b> ... ..	1	See Data 2G/313 Up to B492002248 Imp Sport B792000942 Chamois Sport Up to 7209343 From See Data 2G/313 Publication 6601249 Not supplied with Body Shell	
	7096066	Doubling panel, O/S (R.H.)	1		
	7201412				
	7203343	Doubling panel, N/S (L.H.)	1		
	7203374	Spare wheel floor panel	1		
	7209343	Spare wheel floor panel	1		
	7096121	Engine compartment lid	1		
<b>GROMMETS</b>					
	9118529	Grommet—Spare wheel floor	1		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SUNBEAM IMP SPORT</b>		
		Note. All items in this section other than those listed are as Chamois Mk. II.		
		<b>FACIA FITTINGS</b>		
	7208396	FACIA CRASH ROLL—R.H.D. ... ..	1	
	7208397	FACIA CRASH ROLL—L.H.D. ... ..	1	
	7208388	FACIA CRASH ROLL END—R.H.D. ... ..	1	
	7208398	FACIA CRASH ROLL END—L.H.D. ... ..	1	
	7207918	CENTRE PANEL (Trimmed)—R.H.D. ... ..	1	
	7207919	CENTRE PANEL (Trimmed)—L.H.D. ... ..	1	
	7207926	END PANEL (Trimmed)—R.H.D. ... ..	1	
	7207927	END PANEL (Trimmed)—L.H.D. ... ..	1	
	7207916	PANEL—Glove Box Lid (Trimmed) ... ..	1	
	7209763	Plaque—Clock aperture ... ..	1	
	7200872	Bezel—Plaque ... ..	1	
	7200876	Retaining plate } Plaque ... ..	1	
	9023105	Wing nut } to facia ... ..	1	
		<b>FRONT SEAT AND FITTINGS</b>		
	7209176	SEAT FRAME, O/S (R.H.) ... ..	1	
	7209177	SEAT FRAME, N/S (L.H.) ... ..	1	
	2226789	Knob—Lever ... ..	2	
	9133216	Clip—Knob to lever ... ..	2	
	7080369	Return spring, O/S (R.H.)... } Squab adjuster ... ..	2	
	7080370	Return spring, N/S (L.H.) } ... ..	2	
	7205177	Spring case (Cushion) ... ..	2	
	7209224	Spring case (Squab) ... ..	2	
		<b>FRONT GRILLE</b>		
*D187	7209274	MOULDING—Grille panel surround, O/S (R.H.) ... ..	1	
*D188	7209275	MOULDING—Grille panel surround, N/S (L.H.) ... ..	1	
	7207282	Clip—Moulding ... ..	4	
		<b>ENGINE COMPARTMENT LID—See Body Panels</b>		
	7200855	Insulation pad ... ..	1	
	7210155	Strap—Insulation retaining ... ..	1	
	9772066	Screw, No. 6 × 3/8" self-tapping } Retainer to engine ... ..	1	
	9067092	Washer, No. 6 plain ... } compartment lid reinforcement ... ..	1	
	39313081	Screw, No. 10 U.N.F. × 1/2" ... } Retainer to ... ..	1	
	9067211	Washer, No. 10 plain ... } engine compartment ... ..	1	
	5220700	Nut, No. 10 U.N.F. ... } panel ... ..	1	
	7096117	COVER—Rear number plate lamp ... ..	1	
	7207059	Bracket—Rear number plate cover ... ..	2	
	7219532	Seal—Rear number plate lamp cover ... ..	1	
	9663163	Washer, 1/4" shakeproof } Rear number plate lamp cover ... ..	4	
	5220700	Nut, No. 10 U.N.F. ... } to engine compartment lid ... ..	4	
	7210218	Rear number plate, lamp mounting bracket ... ..	2	
	7210056	Rear number plate, lamp mounting bracket, O/S (R.H.)... ..	1	N.A.S.
	7210057	Rear number plate, lamp mounting bracket, N/S (L.H.)... ..	1	
	39313061	Screw, No. 10 U.N.F. × 1/4" ... } Number plate ... ..	4	
	9510031	Nut, No. 10 U.N.F. ... } bracket ... ..	4	
		* See Section Q for illustrations		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SUNBEAM IMP SPORT—continued</b>		
		<b>SOFT TRIM</b>		
		<b>VYNIDE VT1146 (50" Wide) GRAIN 341</b>		
	5111472	Black	A/R	
	5112941	Bermuda Blue	A/R	
		<b>VYNIDE V328 (50" Wide) GRAIN 341</b>		
	7065430	Black	A/R	
	7065431	Bermuda Blue	A/R	
		<b>VYNIDE V244 (50" Wide) GRAIN 341</b>		
	7065445	Black	A/R	
	7065446	Bermuda Blue	A/R	
		Note. For Vynide applications see Publication 6601249.		
		<b>CARPET—Firth 2444, Rubber backed (40" Wide)</b>		
	5112251	Black	A/R	
	5112254	Bermuda Blue	A/R	
		<b>CARPET COMPLETE—(Moulded)—Front Floor</b>		
	7065407	Black	1	
	7065495	Bermuda Blue	1	
	7065417	Black	1	
	7065418	Bermuda Blue	1	
		<b>WHEELARCH CARPET (Moulded)—Front</b>		
	7065095	Black	1	
	7065499	Bermuda Blue	1	
	7065105	Black	1	
	7065107	Bermuda Blue	1	
		<b>REAR FLOOR CARPET (Moulded)</b>		
	7065066	Black	1	
	7065505	Bermuda Blue	1	
		<b>FRONT SEAT COVERINGS</b>		
		<b>SEAT CUSHION (Grain 341)</b>		
	7065598	Black	2	
	7065599	Bermuda Blue	2	
		<b>SEAT SQUAB</b>		
	7065594	Black	2	
	7065595	Bermuda Blue	2	
		<b>REAR SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
	7065573	Black	1	
	7065576	Bermuda Blue	1	
		<b>SEAT SQUAB</b>		
	7065454	Black	1	
	7065603	Bermuda Blue	1	
		<b>DOOR TRIM PADS</b>		
	7065519	Trim pad, O/S (R.H.)	1	
	7065528	Trim pad, N/S (L.H.)	1	
	7065522	Trim pad, O/S (R.H.)	1	
	7065531	Trim pad, N/S (L.H.)	1	
		<b>REAR QUARTER TRIM PADS</b>		
	7065331	Trim pad, O/S (R.H.)	1	
	7065337	Trim pad, N/S (L.H.)	1	
	7065332	Trim pad, O/S (R.H.)	1	
	7065608	Trim pad, N/S (L.H.)	1	
	7200282	Headlining complete	1	
	7205253	Headlining complete	1	

Up to 7205253  
From B492001761

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SUNBEAM IMP SPORT—continued</b>		
		<b>MISCELLANEOUS TRIM</b>		
		<b>DOOR</b>		
		Trim pads—See Soft Trim		
	7207424	Door seal	2	
	7209180	WAIST FINISHER, O/S (R.H.)—Grain 465	1	
	7209181	WAIST FINISHER, N/S (L.H.)—Grain 465	1	
		<b>REAR QUARTER</b>		
	7209730	Waist finisher, O/S (R.H.)—Grain 465	1	
	7209731	Waist finisher, N/S (L.H.)—Grain 465	1	
		<b>PAINT (1 Pint Tins)</b>		
	5117242	Signal Red	A/R	
	5117244	Ming Blue	A/R	
	5117246	Gold Bronze metallic	A/R	
	5117252	Lincoln Green metallic	A/R	
	5115549	Polar White	A/R	
		<b>PAINT (4 Pint Tins)</b>		
	5117243	Signal Red	A/R	
	5117245	Ming Blue	A/R	
	5117247	Gold Bronze metallic	A/R	
	5117253	Lincoln Green metallic	A/R	
	5115550	Polar White	A/R	
		<b>EXTERIOR FITTINGS</b>		
		<b>BADGES AND FIXINGS</b>		
		<b>GRILLE NAME BADGE "SUNBEAM"</b>		
	7207902	Plaque—Name badge	1	
	7209763	Seal—Rubber	1	
	7207900	Screw, No. 4 × ¼" cross recess—Badge to grille	1	
	9771046	Plaque, "Imp Sport" ... Front wings	2	
	7210633	Surround ... and	3	
	2225277	Friction bush ... engine compartment lid	3	
	5221253	<b>REAR NAME BADGE "SUNBEAM"</b>	1	
	7209007	Friction bush—Badge to body	3	
	9132915	<b>NAME BADGE "SUNBEAM"</b>	1	
	2236010			
		<b>MOULDINGS</b>		
	7096106	<b>SIDE MOULDING, O/S (R.H.)</b> } Front	1	
	7096107	<b>SIDE MOULDING, N/S (L.H.)</b> }	1	
	7096108	<b>SIDE MOULDING, O/S (R.H.)</b> } Rear	1	
	7096109	<b>SIDE MOULDING, N/S (L.H.)</b> }	1	
	7096110	<b>SIDE MOULDING—Door</b>	2	
	7207282	Clip } Moulding to body	A/R	
	5240464	Rivet } side and door	A/R	
		* See Section Q for illustrations		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SINGER CHAMOIS SPORT</b>		
		Note. All items in this section other than those listed are as Chamois Mk. II.		
		<b>FACIA FITTINGS</b>		
	7208396	FACIA CRASH ROLL—R.H.D. ... ..	1	
	7208397	FACIA CRASH ROLL—L.H.D. ... ..	1	
	7208388	FACIA CRASH ROLL END—R.H.D. ... ..	1	
	7208389	FACIA CRASH ROLL END—L.H.D. ... ..	1	
	7096147	WOOD CAPPING SET—R.H.D. } Centre panel, glove box ...	1	
	7096148	WOOD CAPPING SET—L.H.D. } lid and end capping ...	1	
	7208145	End capping (R.H.D.) ... ..	1	
	7208146	End capping (L.H.D.) ... ..	1	
		<b>FRONT SEAT AND FITTINGS</b>		
	7209176	SEAT FRAME, O/S (R.H.) ... ..	1	
	7209177	SEAT FRAME, N/S (L.H.) ... ..	1	
	2226789	Knob—Lever ... } Squab ... ..	2	
	9133216	Clip—Knob to lever } adjuster ... ..	2	
	7080369	Return spring, O/S (R.H.) } Squab ... ..	2	
	7080370	Return spring, N/S (L.H.) } Squab ... ..	2	
	7205177	Spring case (Cushion) ... ..	2	
	7209224	Spring case (Squab) ... ..	2	
		<b>ENGINE COMPARTMENT LID—See Body Panels</b>		
	7200855	Insulation pad ... ..	1	
	7210155	Strap—Insulation retaining ... ..	1	
	9772066	Screw, No. 6 × 3/8" self-tapping } Retainer to engine ... ..	1	
	9067092	Washer, No. 6 plain ... } compartment lid reinforcement ... ..	1	
	39313081	Screw, No. 10 U.N.F. × 1/2" ... } Retainer to ... ..	1	
	9067211	Washer, No. 10 plain ... } engine compartment ... ..	1	
	5220700	Nut, No. 10 U.N.F. ... } panel ... ..	1	
	7096117	<b>COVER—REAR NUMBER PLATE LAMP</b> ... ..	1	
	7207059	Bracket—Rear number plate cover ... ..	2	
	7219532	Seal—Rear number plate lamp cover ... ..	1	
	9663163	Washer, 1/4" shakeproof } Rear number plate lamp cover ... ..	4	
	5220700	Nut, No. 10 U.N.F. } to engine compartment lid ... ..	4	
	7210056	Rear number plate mounting bracket, O/S (R.H.) ... ..	1	
	7210057	Rear number plate mounting bracket, N/S (L.H.) ... ..	1	
	39313061	Screw, No. 10 U.N.F. × 3/8" ... } Number plate ... ..	4	
	9510031	Nut, No. 10 U.N.F. ... } brackets ... ..	4	
		<b>SOFT TRIM</b>		
		Note. For Vynide applications see Publication 6601249.		
		<b>VYNIDE VT1146 (50" Wide) GRAIN 341</b>		
	5111472	Black ... ..	A/R	
	5112941	Bermuda Blue ... ..	A/R	
	5112945	Ochre ... ..	A/R	
		<b>VYNIDE V328 (50" Wide) GRAIN 341</b>		
	7065430	Black ... ..	A/R	
	7065431	Bermuda Blue ... ..	A/R	
	7065435	Ochre ... ..	A/R	
		<b>VYNIDE V244 (50" Wide) GRAIN 341</b>		
	7065445	Black ... ..	A/R	
	7065446	Bermuda Blue ... ..	A/R	
	7065452	Ochre ... ..	A/R	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SINGER CHAMOIS SPORT—continued</b>		
		<b>CARPET—Firth 2444 Rubber backed (40" Wide)</b>		
5112251		Black	A/R	
5112254		Bermuda Blue	A/R	
5112243		Brown	A/R	
5113490		Burgundy	A/R	
		<b>CARPET COMPLETE (Moulded) Front Floor</b>		
7065407		Black	1	
7065495		Bermuda Blue	1	
7065496		Brown	1	
7065498		Burgundy	1	
7065417		Black	1	
7065418		Bermuda Blue	1	
7065419		Brown	1	
7065421		Burgundy	1	
		<b>WHEELARCH CARPET (Moulded)—Front</b>		
7065095		Black	1	
7065499		Bermuda Blue	1	
7065500		Brown	1	
7065502		Burgundy	1	
7065105		Black	1	
7065107		Bermuda Blue	1	
7065108		Brown	1	
7065509		Burgundy	1	
		<b>REAR FLOOR CARPET (Moulded)</b>		
7065066		Black	1	
7065505		Bermuda Blue	1	
7065506		Brown	1	
7065508		Burgundy	1	
		<b>FRONT SEAT COVERINGS</b>		
		<b>SEAT CUSHION (Grain 341)</b>		
7065598		Black	2	
7065599		Bermuda Blue	2	
7065600		Ochre	2	
		<b>SEAT SQUAB</b>		
7065594		Black	2	
7065595		Bermuda Blue	2	
7065596		Ochre	2	
		<b>REAR SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
7065573		Black	1	
7065576		Bermuda Blue	1	
7065577		Ochre	1	
		<b>SEAT SQUAB</b>		
7065454		Black	1	
7065603		Bermuda Blue	1	
7065604		Ochre	1	
		<b>DOOR TRIM PADS</b>		
7065519		Trim pad, O/S (R.H.)	1	
7065528		Trim pad, N/S (L.H.)	1	
7065522		Trim pad, O/S (R.H.)	1	
7065531		Trim pad, N/S (L.H.)	1	
7065524		Trim pad, O/S (R.H.)	1	
7065533		Trim pad, N/S (L.H.)	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>SINGER CHAMOIS SPORT—continued</b>		
		<b>REAR QUARTER TRIM PADS</b>		
	7065331	Trim pad, O/S (R.H.)	1	
	7065337	Trim pad, N/S (L.H.)	1	
	7065332	Trim pad, O/S (R.H.)	1	
	7065608	Trim pad, N/S (L.H.)	1	
	7065333	Trim pad, O/S (R.H.)	1	
	7065609	Trim pad, N/S (L.H.)	1	
	7200282	Headlining complete	1	
	7205253	Headlining complete	1	Up to 7205253 From B792000758
		<b>MISCELLANEOUS TRIM</b>		
		<b>DOOR</b>		
		Trim pads—See Soft Trim		
	7207424	Door seal	2	
	7096122	WAIST FINISHER, O/S (R.H.)	1	
	7096123	WAIST FINISHER, N/S (L.H.)	1	
		<b>REAR QUARTER</b>		
	7096124	WAIST FINISHER, O/S (R.H.)	1	
	7096125	WAIST FINISHER, N/S (L.H.)	1	
		<b>EXTERIOR FITTINGS</b>		
		<b>BADGES AND FIXINGS</b>		
*D194	7210634	REAR NAME BADGE "SPORT"	1	
*D195	7210634	NAME BADGE—DOOR "SPORT"	2	
		<b>MOULDINGS</b>		
	7207064	Centre moulding—Engine compartment lid, O/S (R.H.)	1	
	7207065	Centre moulding—Engine compartment lid, N/S (L.H.)	1	
	7096040	Clip—Exterior centre moulding	4	
	7207072	Fixing stud	2	
	9034097	Thread cutting fastener	2	
	7207066	End moulding—Engine compartment lid, O/S (R.H.)	1	
	7207067	End moulding—Engine compartment lid, N/S (L.H.)	1	
	7096040	Clip—Exterior end moulding	2	
	7208008	Fixing stud	2	
	9034097	Thread cutting fastener	2	
	7207063	Side moulding—Rear upper, O/S (R.H.)	1	
	7207062	Side moulding—Rear upper, N/S (L.H.)	1	
	7096040	Clip	A/R	
	7208008	Stud	2	
	7208009	Sealing bush	2	
	9034097	Thread cutting fastener	2	
		* See Section Q for illustrations		



BODY FITTINGS

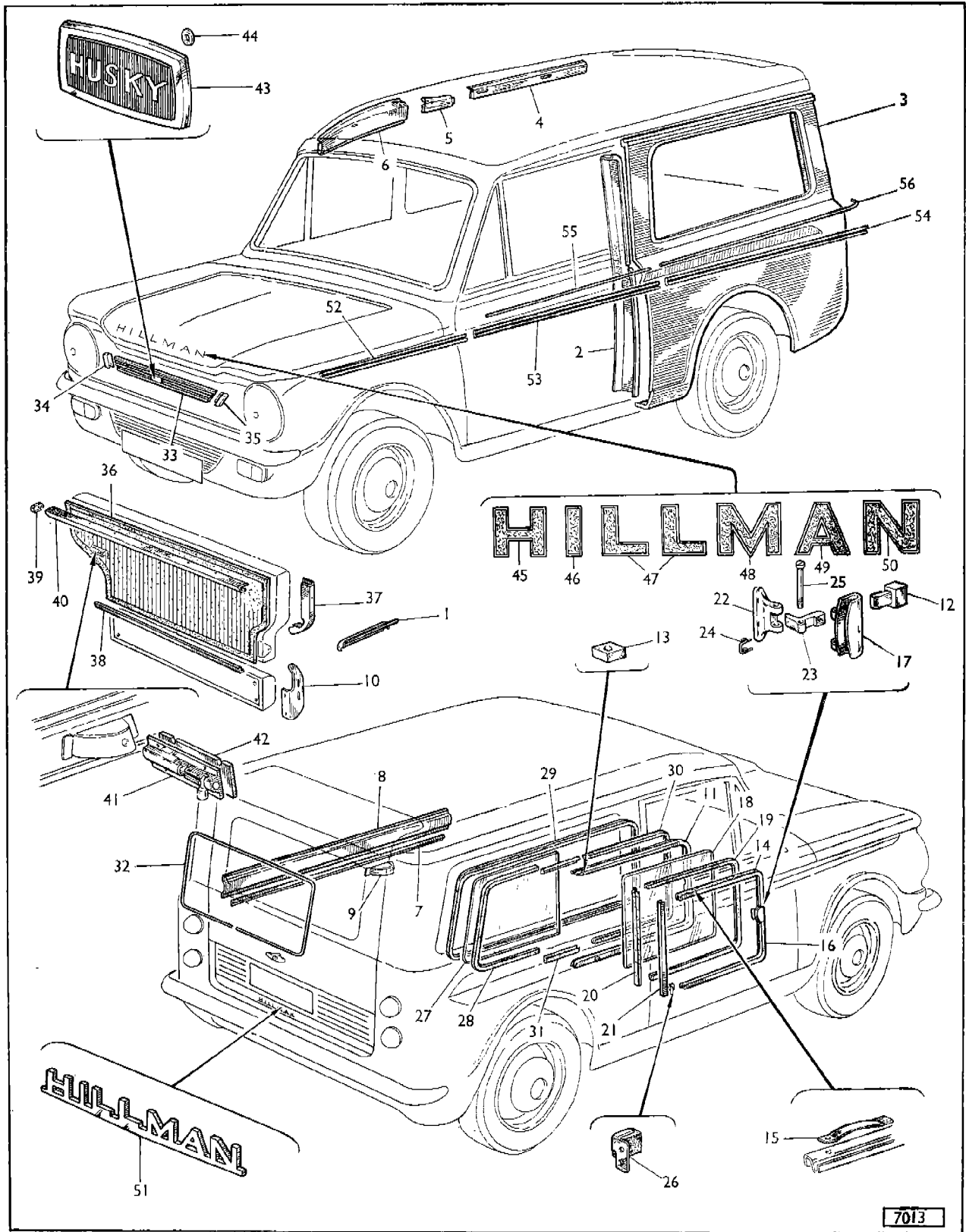
Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION QB**

### **BODY PANELS AND BODY FITTINGS**

BODY PANELS AND FITTINGS



SECTION QB

**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY</b>		
		<b>Note.</b> Items other than those listed are as Van. For the sake of clarity some items that appear in Publication 6601249 are repeated in this section.		
	7096144	<b>BODY SHELL</b> <b>Note.</b> Body Shell supplied less the following: Bonnet, Doors, Rear lower crossmember, Rear squab panel, Rear tailgate, Filler panel, Battery and Engine inspection cover.		
		<b>UNDERFRAME SECTION</b>		
	7205056	Longitudinal member c/w mounting bracket, O/S (R.H.) ...	1	
	7205057	Longitudinal member c/w mounting bracket, N/S (L.H.) ...	1	
	7201392	Wheelarch inner panel, O/S (R.H.) } Front ...	1	
	7201393	Wheelarch inner panel, N/S (L.H.) } ...	1	
	7203370	Petrol tank support bracket, O/S (R.H.) ...	1	
	7203371	Petrol tank support bracket, N/S (L.H.) ...	1	
	7206464	Longitudinal member, O/S (R.H.) ...	1	
	7206411	Longitudinal member, N/S (L.H.) ...	1	
	7206302	Wheelarch, O/S (R.H.) } Rear ...	1	
	7206303	Wheelarch, N/S (L.H.) } ...	1	
1	7208596	Squab support, O/S (R.H.) ...	1	
	7208597	Squab support, N/S (L.H.) ...	1	
	7206224	Reinforcement panel—"B" post to wheelarch, O/S (R.H.)	1	
	7206225	Reinforcement panel—"B" post to wheelarch, N/S (L.H.) ...	1	
		<b>BODY SHELL SECTION</b>		
	7096137	Grille surround panel c/w intake box ...	1	
	7203101	Air intake box ...	1	
	7096042	Bonnet panel ...	1	
	7203028	Dash side panel, O/S (R.H.) ...	1	
	7203029	Dash side panel, N/S (L.H.) ...	1	
	7201166	Closing panel, O/S (R.H.) } "A" post to wing ...	1	
	7201167	Closing panel, N/S (L.H.) } (Fender) front ...	1	
	7206260	"A" post upper panel, O/S (R.H.) ...	1	
	7206261	"A" post upper panel, N/S (L.H.) ...	1	
	7206256	"A" post upper extension panel, O/S (R.H.) ...	1	
	7206257	"A" post upper extension panel, N/S (L.H.) ...	1	
	7206340	Windscreen (Windshield) aperture panel ...	1	
	7203016	"A" post lower panel, O/S (R.H.) ...	1	
	7203017	"A" post lower panel, N/S (L.H.) ...	1	
	7201140	"A" post finisher panel, O/S (R.H.) ...	1	
	7201141	"A" post finisher panel, N/S (L.H.) ...	1	
	7201064	Sill outer panel, O/S (R.H.) ...	1	
	7201065	Sill outer panel, N/S (L.H.) ...	1	
	7206296	"B" post panel, O/S (R.H.) ...	1	
	7206297	"B" post panel, N/S (L.H.) ...	1	
	7203107	Attachment plate—Lower door hinge ...	2	
	7096048	Door c/w hinges, O/S (R.H.) ...	1	
	7096047	Door c/w hinges, N/S (L.H.) ...	1	
	7202004	Door hinge ...	4	
	7096079	Hinge pin ...	4	
	7206220	"B" post finisher panel, O/S (R.H.) ...	1	
2	7206221	"B" post finisher panel, N/S (L.H.) ...	1	
	7208524	"B" post finisher panel, O/S (R.H.) } Upper ...	1	
	7208525	"B" post finisher panel, N/S (L.H.) } ...	1	
	7203380	Panel, luggage pocket—Inner, O/S (R.H.) ...	1	
	7203381	Panel, luggage pocket—Inner, N/S (L.H.) ...	1	
	7201482	Panel, luggage pocket—Outer, O/S (R.H.) ...	1	
	7201483	Panel, luggage pocket—Outer, N/S (L.H.) ...	1	

**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>BODY SHELL—continued</b>		
		<b>BODY SHELL SECTION—continued</b>		
3	7208528	Tonneau side panel, O/S (R.H.)	1	
	7208529	Tonneau side panel, N/S (L.H.)	1	
	7206212	Extension panel, O/S (R.H.)	1	
	7206213	Extension panel, N/S (L.H.)	1	
4	7208526	Cantrail panel, O/S (R.H.)	1	
	7208527	Cantrail panel, N/S (L.H.)	1	
5	7208536	Filler panel, O/S (R.H.)	1	
	7208537	Filler panel, N/S (L.H.)	1	
6	7208610	Cantrail panel, O/S (R.H.)	1	
	7208611	Cantrail panel, N/S (L.H.)	1	
	7206214	Drip moulding, O/S (R.H.)	1	
	7206215	Drip moulding, N/S (L.H.)	1	
	7206222	Drip moulding, O/S (R.H.)	1	
	7206223	Drip moulding, N/S (L.H.)	1	
	7206210	Roof filler, O/S (R.H.)	1	
	7206211	Roof filler, N/S (L.H.)	1	
	7206274	Filler, O/S (R.H.)	1	
	7206275	Filler, N/S (L.H.)	1	
	7206219	Closing plate—Tonneau side	2	
7	7208592	Retainer—Trim pad	2	
	7206238	Finisher, O/S (R.H.)	1	
8	7206239	Finisher, N/S (L.H.)	1	
	7208504	Support bracket, O/S (R.H.)	1	
9	7208505	Support bracket, N/S (L.H.)	1	
	7206201	ROOF PANEL	1	
	7206242	Reinforcement } Roof	1	
	7206450	Reinforcement } panel	1	
	7206452	Support—Roof reinforcement	1	
	7206268	Drain channel (Roof centre)	1	
	7206306	Drain channel, O/S (R.H.)	1	
	7206307	Drain channel, N/S (L.H.)	1	
	7096051	Rear lower crossmember, panel and engine mounting bracket	1	Not supplied with Body Shell
10	7208506	Pivot bracket, O/S (R.H.)	1	
	7208507	Pivot bracket, N/S (L.H.)	1	
	7206460	<b>REAR FLOOR ASSEMBLY</b>	1	
	7206278	Inspection panel—Battery aperture	1	
	7206370	Seal—Inspection panel	1	
	9127019	Dzus fastener	1	
	9127089	Retaining spring—Dzus fastener	1	
	7206494	Inspection cover—Engine	1	
	7206363	Seal—Inspection cover	1	
	9127019	Dzus fastener	2	
	9127089	Retaining spring—Dzus fastener	2	
	7206414	Insulation—Inspection cover	1	
	7206344	Cover—Oil filler and dipstick housing	1	
	7206334	<b>TAILGATE ASSEMBLY</b>	1	
	7206300	Bracket—Support hinge leaf, O/S (R.H.)	1	
	7206301	Bracket—Support hinge leaf, N/S (L.H.)	1	
	7206376	Tailgate hinge, O/S (R.H.)	1	
	7206377	Tailgate hinge, N/S (L.H.)	1	
	7206423	Spindle—Tailgate hinge spring	2	Not supplied with Body Shell

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>SOFT TRIM—continued</b>		
		SEAT SQUAB (Fixed)—See Vynide for Coverings ...		Not supplied
		SEAT SQUAB (Folding)		
	7065695	Bermuda Blue ...	1	
	7065694	Dark Blue ...	1	
	7065691	Mid Green ...	1	
	7065692	Red RE192 ...	1	
	7065693	Black ...	1	
		<b>DOOR TRIM PADS</b>		
	7065699	Trim pad, O/S (R.H.) } Bermuda Blue ...	1	
	7065702	Trim pad, N/S (L.H.) }	1	
	7065371	Trim pad, O/S (R.H.) } Dark Blue ...	1	
	7065379	Trim pad, N/S (L.H.) }	1	
	7065697	Trim pad, O/S (R.H.) } Mid Green ...	1	
	7065700	Trim pad, N/S (L.H.) }	1	
	7065374	Trim pad, O/S (R.H.) } Red RE192 ...	1	
	7065382	Trim pad, N/S (L.H.) }	1	
	7065698	Trim pad, O/S (R.H.) } Black ...	1	
	7065701	Trim pad, N/S (L.H.) }	1	
		<b>"B" POST WHEEL ARCH TRIM PADS—See Vynide for Coverings ...</b>		Not supplied
		<b>REAR QUARTER TRIM PADS</b>		
	7065708	Trim pad, O/S (R.H.) } Bermuda Blue ...	1	
	7065718	Trim pad, N/S (L.H.) }	1	
	7065706	Trim pad, O/S (R.H.) } Dark Blue ...	1	
	7065716	Trim pad, N/S (L.H.) }	1	
	7065705	Trim pad, O/S (R.H.) } Mid Green ...	1	
	7065715	Trim pad, N/S (L.H.) }	1	
	7065709	Trim pad, O/S (R.H.) } Red RE192 ...	1	
	7065719	Trim pad, N/S (L.H.) }	1	
	7065707	Trim pad, O/S (R.H.) } Black ...	1	
	7065717	Trim pad, N/S (L.H.) }	1	
	7208631	<b>HEADLINING COMPLETE (Light Grey)</b> ...	1	
	7208621	Finisher—Headlining ...	2	
36	7208556	<b>REAR SQUAB MAT</b> ...	1	
37	7208548	Side capping channel, O/S (R.H.) } Rear squab mat ...	1	
	7208549	Side capping channel, N/S (L.H.) }	1	
38	7208515	Capping angle—Rear squab mat ...	1	
	7208520	End finishing plate, O/S (R.H.) } Capping angle ...	1	
39	7208521	End finishing plate, N/S (L.H.) }	1	
	7208635	<b>REAR FLOOR MAT c/w INSULATION</b> ...	1	
	7208595	Capping—Rear floor mat ...	1	
		Screw, No. 6 × ¾"—Capping ...	14	
40	7208533	Luggage retaining rail—Rear squab ...	1	
	9771045	Screw, self-tapping, pan rec. hd. ¼" long—Luggage retaining rail	2	
		<b>MISCELLANEOUS TRIM</b>		
		<b>ROOF</b>		
		Headlining complete—See Soft Trim		
	7208582	Listing rail No. 1 (Red) ...	1	
	7208583	Listing rail No. 2 (Blue) ...	1	
	7208584	Listing rail No. 3 and 4 (Yellow) ...	2	
		<b>DOOR</b>		
		Trim pads—See Soft Trim		
	7065052	Door seal c/w piping—Charcoal ...		
	9762085	Screw, No. 6 × ¼" rsd. hd.—Trim pad to door ...	6	
	9670634	Washer, No. 6 cup ...	6	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY</b>		
		Note. Items other than those listed are as Imp Mk. II. For the sake of clarity some items that appear in Publication 6601249 are repeated in this section.		
		<b>DOOR FITTINGS</b>		
7204056		DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)	} R.H.D. 1	
7204057		DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)		
7205002		DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)	} L.H.D. 1	
7205001		DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)		
7200379		Screw, No. 12 U.N.C. × 3/8" pan hd.—Lock to door	8	
7200378		Screw, No. 12 U.N.C. × 3/8" oval hd. } Remote control	6	
9086045		Washer, 1/2" spring ... to	6	
9067112		Washer, 1/2" plain ... door	6	
7205172		INSIDE HANDLE—Door Lock	2	
7205004		Bush ... } Inside	2	
7205005		Foam washer ... } handle	2	
7204031		Escutcheon ... } Handle	2	
7204127		Cross pin ... }	2	
7204058		Door striker, O/S (R.H.)	1	
7204059		Door striker, N/S (L.H.)	1	
39124144		Screw, 1/2" U.N.F. × 3/8" csk. hd.—Striker to door...	6	
7205275		OUTSIDE DOOR HANDLE (Locking)	1	
7080313		Lock cylinder c/w keys	1	
5220977		Key RL. Series 801-815, 831-845, 861-875, 906-920	A/R	
7080312		Push button	1	
5240667		Spring ... } Push	1	
5240792		Spring clip ... } button	1	
7096056		Contact screw	1	
9510031		Locknut	1	
7210582		Brass washer—Door handle retaining	1	
7205274		OUTSIDE DOOR HANDLE (Non Locking)	1	
5240669		Push button	1	
5240667		Spring—Push button	1	
7096056		Contact screw	1	
9510031		Locknut	1	
7204018		Seating washer (Front) } Door handles	2	
7204019		Seating washer (Rear) } to door	2	
9510031		Nut, No. 10 U.N.F. ... } Outside door handles	4	
9663123		Washer, 3/8" shakeproof } to door	4	
		Note. For Door Mouldings—See Mouldings.		
		<b>DOOR GLASS AND FITTINGS</b>		
		draughtless ventilator		Not supplied
7096060		Inner frame c/w glass, O/S (R.H.)	1	
7096059		Glass	1	
7096061		Inner frame c/w glass, N/S (L.H.)	1	
7096059		Glass	1	
5240530		Glazing rubber	A/R	
H.89382		Locking handle, O/S (R.H.)	1	
H.89383		Locking handle, N/S (L.H.)	1	
5240120		Locking handle bracket	2	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>DRAUGHTLESS VENTILATOR—continued</b>		
		<b>INNER FRAME c/w Glass—continued</b>		
K.23792		Grooved pin ... } Handle ... ..	2	
H.88917		Waved washer ... }	2	
7096064		Weatherstrip, O/S (R.H.) ... } Inner frame to	1	
7096065		Weatherstrip, N/S (L.H.) ... } outer frame	1	
7096062		Outer frame, O/S (R.H.) ... } Complete with	1	
7096063		Outer frame, N/S (L.H.) ... } centre channel	1	
7096058		Centre channel ... ..	2	
7205086		Top pivot, O/S (R.H.) ... ..	1	
7205087		Top pivot, N/S (L.H.) ... ..	1	
7096007		Screw, 2 B.A. $\times \frac{3}{8}$ "—Pivot to outer frame ...	4	
7205090		Spacer ... ..	2	
7080234		Pivot pin ... ..	2	
H.101274		Catch striker, O/S (R.H.) ... ..	1	
H.101275		Catch striker, N/S (L.H.) ... ..	1	
7200500		Screw, No. 8 $\times \frac{1}{2}$ " rsd. hd.—Draughtless ventilator to door ...	4	
7204061		<b>LIFTING GLASS</b> ... ..	2	
5240377		Glazing rubber—Camplate ... ..	A/R	
2211034		Glass channel and camplate ... ..	2	
7204072		Seal—Waist outer ... ..	2	
9130041		Clip—Outer seal to door ... ..	12	
7204071		Seal—Waist inner ... ..	2	
9178589		Clip—Inner seal to door ... ..	12	
7204022		Glass run channel, O/S (R.H.) ... } Front ... ..	1	
7204023		Glass run channel, N/S (L.H.) ... }	1	
19503042		Screw, No. 10 U.N.F. $\times \frac{1}{2}$ " ... } Front glass run	2	
H.83295		Washer, plain ... } channel to door	2	
7204024		Glass run channel, O/S (R.H.) ... } Rear ... ..	1	
7204025		Glass run channel, N/S (L.H.) ... }	1	
19503042		Screw, No. 10 U.N.F. $\times \frac{1}{2}$ " ... } Rear glass run	2	
9663123		Washer, $\frac{3}{8}$ " shakeproof ... } channel to door	2	
7204021		Glass run channel—Door top ... ..	2	
7096082		<b>WINDOW REGULATOR, O/S (R.H.)</b> ... ..	1	
7096083		<b>WINDOW REGULATOR, N/S (L.H.)</b> ... ..	1	
39304081		Screw, $\frac{1}{4}$ " U.N.F. $\times \frac{1}{2}$ " pan. hd. ... } Regulator	8	
9086039		Washer, $\frac{1}{4}$ " shakeproof ... }	8	
		<b>STOP BRACKET—Door glass</b> ... ..		Not supplied
9772046		Screw, No. 6 $\times \frac{1}{4}$ " cross recess ... } Stop bracket	8	
9663093		Washer, shakeproof ... } to door ... ..	8	
7207394		<b>HANDLE—WINDOW REGULATOR</b> ... ..	2	
7205004		Bush ... } Handle ... ..	2	
7205006		Foam washer ... }	2	
7204031		Escutcheon—Handle ... ..	2	
7204127		Cross pin—Handle to door ... ..	2	
		<b>DOOR POCKETS</b>		
		<b>DOOR POCKET</b> ... ..	2	
7096000		Screw, No. 8 $\times \frac{3}{8}$ " rec. hd.—Pocket to door ... ..	14	
9773066		Finisher—Door pocket ... ..	2	
7204216				



BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		HUSKY—continued		
		QUARTER LIGHT		
		SLIDING QUARTER LIGHT ASSEMBLY ... ..		} Not supplied
		OUTER FRAME ASSEMBLY ... ..		
11	7080400	Outer frame, O/S (R.H.) ... ..	1	
	7080401	Outer frame, N/S (L.H.) ... ..	1	
12	7080402	Fixed catch ... ..	2	
13	7080403	Sliding glass stop ... ..	2	
	39000041	Screw, 6 B.A. × ¼" csk. hd.—Outer frame ... ..	4	
		INNER FRAME ASSEMBLY ... ..		} Not supplied
14	7080404	Top frame, O/S (R.H.) ... ..	1	
	7080405	Top frame, N/S (L.H.) ... ..	1	
15	7080406	Spring—Top frame ... ..	4	
16	7080407	Bottom frame, O/S (R.H.) ... ..	1	
	7080408	Bottom frame, N/S (L.H.) ... ..	1	
17	7080409	Handle bracket, O/S (R.H.) ... ..	1	
	7080410	Handle bracket, N/S (L.H.) ... ..	1	
	39001034	Screw, 4 B.A. × ⅜"—Frame ... ..	4	
18	7208574	Sliding glass ... ..	2	
19	7080411	Glazing strip ... ..	2	
20	7080412	s/d by 7096151 Draught excluder ... ..	2	
21	7080413	Rear frame ... ..	2	
	39001034	Screw, 4 B.A. × ⅜"—Frame ... ..	4	
22	7080414	Handle ... ..	2	
23	7080415	Handle catch ... ..	2	
24	7080416	Spring—Handle ... ..	2	
25	7080417	Pin—Handle ... ..	2	
26	7080418	Retainer pad—O/S (R.H.) ... ..	1	
	7080419	Retainer pad—N/S (L.H.) ... ..	1	
27	7208571	Fixed glass ... ..	2	
28	7080420	s/d by 7096150 Filler strip ... ..	2	
29	7208572	Surround weatherstrip, O/S (R.H.) ... ..	1	
	7208573	Surround weatherstrip, N/S (L.H.) ... ..	1	
30	7080421	Filler strip ... ..	2	
31	7080422	Glazing strip ... ..	4	
		WINDSCREEN (WINDSHIELD)		
	7204014	GLASS (R.H.D.) } Zone ... ..	1	
	7204013	GLASS (L.H.D.) } toughened ... ..	1	
	7207354	Weatherstrip ... ..	1	
	7205249	Moulding—Insert ... ..	1	
		DRIVING MIRROR (Rear Vision)		
	7080371	Mirror head assembly ... ..	1	
	7210086	Clamping nut ... ..	1	
	7080372	Stem unit ... ..	1	
	7200295	Rubber buffer ... ..	1	
	9763165	Screw, No. 8 U.N.F. × 1"—Mirror and interior lamp to header ... ..	2	
	7210051	SUN VISOR ... ..	2	
	9763125	Screw, No. 8 × ¼"—Visor to header ... ..	A/R	
	9020244	Nut, No. 8 spire—Visor and mirror fixing ... ..	A/R	
	2117201	Licence holder ... ..	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>TAILGATE</b>		
32	7206351	Glass—Tailgate	1	101½" length
	7208557	Moulding—Insert	A/R	
	7206352	Weatherstrip	1	
	7206355	<b>TAILGATE LOCK</b>	1	
	7206276	Cover plate—Tailgate lock	1	
	39303141	Screw, No. 10 U.N.F. × ¾" pan hd.	3	
	9666123	Washer, ⅜" shakeproof	3	
	7206354	<b>HANDLE—TAILGATE LOCK</b>	1	
	7080287	Handle and spindle assembly	1	
	7080288	Escutcheon	1	
	7080289	Locking bolt	1	
	7080290	Handle seating washer	1	
	7080291	Spring ring	1	
	7080292	Locking barrel	1	
	5220397	Key—R.M. Series 810-920	A/R	
	7206445	Seating washer...	1	
	39133101	Screw, No. 10 U.N.F. × ⅜" ...	2	
	39302061	Screw, No. 8 U.N.F. × ⅜" ...	1	
	9067094	Washer, No. 8 plain ...	1	
	7206366	Seal—Tailgate ...	1	
	7206356	Striker block ...	1	
	7206496	Shim ...	2	
	39413121	Screw, No. 10 U.N.F. × ¾" pan hd.	2	
	9666123	Washer, ⅜" shakeproof	2	
	7206357	Sleeve—Striker block	1	
	39333082	Screw, No. 10 U.N.F. × ⅜" ...	2	
	9666123	Washer, ⅜" shakeproof	2	
	9067096	Washer, ⅜" plain	2	
	39313082	Screw, No. 10 U.N.F. × ½" ...	3	
	9663123	Washer, ⅜" shakeproof	3	
	39314141	Screw, ¼" U.N.F.	6	
	9510041	Nut, ¼" U.N.F.	6	
	9661163	Washer, ¼" lock	6	
	9067027	Washer, ¼" plain	12	
	9132947	Blind badge fix	2	
	9132961	Snap clip	2	
	39315121	Screw, ⅜" U.N.F.	4	
	9661203	Washer, ⅜" spring	4	
	9661203	Washer, ⅜" spring	4	
	9510051	Nut, ⅜" U.N.F.	4	
	39315101	Screw, ⅜" U.N.F.	4	
	9661203	Washer, ⅜" spring	4	
		<b>FRONT SEAT AND FITTINGS</b>		
	7205178	<b>SEAT FRAME</b>	2	
	7205177	Spring case—Cushion	2	
	7207249	Spring case—Squab	2	
	2221799	Clip	8	
	9733069	Screw, No. 8 cross recess	8	
	9130042	Clip	44	
	9130018	Clip—Edge trim	12	
	19504052	Screw, ¼" U.N.F. × ⅜"	8	
	9086039	Washer, ¼" shakeproof	8	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued -</b>		
		<b>REAR SEAT FITTINGS</b>		
	7096111	Spring case—Cushion		Not supplied Not supplied
		Folding squab		
		Fixed squab		
		<b>FRONT GRILLE</b>		
		<b>GRILLE PANEL</b>		
33	7210305	GRILLE PANEL	1	
34	7210306	End capping, O/S (R.H.)	1	
35	7210307	End capping, N/S (L.H.)	1	
	9206577	Clip—Grille panel	1	
	9572034	Nut	4	
	7208100	Fixing bracket	4	
	7208006	Rubber seal	4	
		<b>BADGES—See Badges and Fixings</b>		
		<b>BONNET (HOOD)</b>		
	7204126	Seal—Front	1	
	9130066	Seal clip—Front seal to body	2	
	7205264	Seal—Rear	1	
	7204117	Retainer—Bonnet stay	1	
	7202018	Bonnet stay	1	
	9067106	Washer, 3/8" plain	1	
	9086046	Washer, spring (Double coil)	1	
	9772086	Screw, No. 6 x 1/4" cross recess	2	
	7204000	Hinge—Bonnet (Hood)	2	
	7205262	Washer—Hinge leaf to body	2	
	7204005	Washer—Hinge leaf to bonnet	2	
	9510051	Nut, 1/8" U.N.F.	2	
	9067102	Washer, 5/16" plain	2	
	9661203	Washer, 5/16" spring	2	
	9510041	Nut, 1/4" U.N.F.	4	
	9067027	Washer, 1/2" plain	4	
	9068010	Washer, 1/2" plain	4	} Alternatives
	7204114	Safety lock—Bonnet	1	
	7204113	Return spring hook	1	
	7200426	Clevis pin—Hook fixing	1	
	7204082	Slider—Catch	1	
	7204083	Slider—Support	1	
	7204111	Return spring	1	
	7202530	Mounting bracket—Bonnet lock remote control	1	
	19504082	Screw, 1/2" U.N.F. x 1"	2	
	9068010	Washer, 1/2" plain	2	
	9086039	Washer, 1/2" shakeproof	2	
	7204084	<b>STRIKER—Bonnet lock</b>	1	
	19504052	Screw, 1/2" U.N.F. x 3/8"	2	
	9068010	Washer, 1/2" plain	2	
	9086039	Washer, 1/2" shakeproof	2	
	7096001	Striker plate—Bonnet lock	1	
	7205276	<b>CONTROL CABLE c/w HANDLE</b>	1	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>SOFT TRIM</b>		
		<b>Note.</b> Soft trim comprises Vynide and Carpet, etc.		
		<b>VYNIDE—VT 1146 (50" Wide) Grain 341</b>		
	5112941	Bermuda Blue	A/R	
	5111478	Dark Blue	A/R	
	5112938	Mid Green	A/R	
	5112933	New Red	A/R	
	5111472	Black	A/R	
		Top and side seat borders, fixed squab end covers, Front border front seat cushion, Squab border front seat.		
		<b>VYNIDE V35 (50" Wide) Grain 341</b>		
	7065437	Black	A/R	
		Scuttle trim pad, parcel tray rail.		
		<b>VYNIDE VT 1173 (50" Wide) Grain 341</b>		
	5113007	Bermuda Blue	A/R	
	5113011	Dark Blue	A/R	
	5113009	Mid Green	A/R	
	5113006	Red RE192	A/R	
	5113005	Black	A/R	
		Fixed squab cover, Top and end covers and Front panel Front seat cushion, Side panel front and rear cushion, Top panel front seat.		
		<b>VYNIDE V328 (50" Wide) Grain 341</b>		
	7065431	Bermuda Blue	A/R	
	5114150	Dark Blue	A/R	
	7065434	Mid Green	A/R	
	7065433	Red RE192	A/R	
	7065430	Black	A/R	
		Door trim pads, Quarter trim pads, Luggage rail.		
		<b>VYNIDE V244 (50" Wide) Grain 341</b>		
	7065446	Bermuda Blue	A/R	
	7065451	Dark Blue	A/R	Use 5111478
	5112913	Mid Green	A/R	
	7065445	Red RE192	A/R	
		Black	A/R	
		Wheelarches, Squab support, Back panel front seat, Banding.		
		<b>LEATHERCLOTH X17 (50" Wide) Grain 341</b>		
	5112913	Red RE192	A/R	
		Seat sides, Rear door and rear quarter trim pads, Luggage rail.		
		<b>VYNAIR No. 6 (50" Wide) Grain 400</b>		
	5112000	Light Grey	A/R	
		Headlining and backlight hinge cover.		
		<b>CARPET—FIRTH 2444 Rubber Backed (40" Wide)</b>		
	5112254	Bermuda Blue	A/R	
	5112247	Dark Blue	A/R	
	5112244	Ilex Green	A/R	
	5112252	Red RE192	A/R	
	5112251	Black	A/R	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>SOFT TRIM—continued</b>		
		<b>CARPET COMPLETE (Moulded) Front Floor</b>		
7065409		Bermuda Blue ... ..	1	
7065733		Dark Blue ... ..	1	
7065734		Ilex Green ... ..	1	
7065735		Red RE192 ... ..	1	
7065408		Black ... ..	1	
7065423		Bermuda Blue ... ..	1	
7065740		Dark Blue ... ..	1	
7065741		Ilex Green ... ..	1	
7065742		Red RE192 ... ..	1	
7065422		Black ... ..	1	
		<b>WHEEL ARCH CARPET (Moulded) Front</b>		
7065499		Bermuda Blue ... ..	1	
7065091		Dark Blue ... ..	1	
7065501		Ilex Green ... ..	1	
7065094		Red RE192 ... ..	1	
7065095		Black ... ..	1	
7065107		Bermuda Blue ... ..	1	
7065101		Dark Blue ... ..	1	
7065109		Ilex Green ... ..	1	
7065104		Red RE192 ... ..	1	
7065105		Black ... ..	1	
		<b>REAR FLOOR CARPET</b>		
7065505		Bermuda Blue ... ..	1	
7065061		Dark Blue ... ..	1	
7065507		Ilex Green ... ..	1	
7065062		Red RE192 ... ..	1	
7065066		Black ... ..	1	
		<b>FRONT SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
7065482		Bermuda Blue ... ..	2	
7065339		Dark Blue ... ..	2	
7065483		Mid Green ... ..	2	
7065342		Red RE192 ... ..	2	
7065481		Black ... ..	2	
		<b>SEAT SQUAB</b>		
7065489		Bermuda Blue ... ..	2	} Early Cars
7065347		Dark Blue ... ..	2	
7065490		Mid Green ... ..	2	
7065350		Red RE192 ... ..	2	
7065488		Black ... ..	2	
7065582		Bermuda Blue ... ..	2	} Late Cars
7065583		Mid Green ... ..	2	
7065580		Red RE192 ... ..	2	
7065581		Black ... ..	2	
7065585		Dark Blue ... ..	2	
		<b>REAR SEAT COVERINGS</b>		
		<b>SEAT CUSHION</b>		
7065464		Bermuda Blue ... ..	1	
7065469		Dark Blue... ..	1	
7065468		Mid Green ... ..	1	
7065465		Red RE192 ... ..	1	
7065463		Black ... ..	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>SOFT TRIM—continued</b>		
		SEAT SQUAB (Fixed)—See Vynide for Coverings ...		Not supplied
		SEAT SQUAB (Folding)		
	7065695	Bermuda Blue ...	1	
	7065694	Dark Blue ...	1	
	7065691	Mid Green ...	1	
	7065692	Red RE192 ...	1	
	7065693	Black ...	1	
		<b>DOOR TRIM PADS</b>		
	7065699	Trim pad, O/S (R.H.)	1	
	7065702	Trim pad, N/S (L.H.)	1	
	7065371	Trim pad, O/S (R.H.)	1	
	7065379	Trim pad, N/S (L.H.)	1	
	7065697	Trim pad, O/S (R.H.)	1	
	7065700	Trim pad, N/S (L.H.)	1	
	7065374	Trim pad, O/S (R.H.)	1	
	7065382	Trim pad, N/S (L.H.)	1	
	7065698	Trim pad, O/S (R.H.)	1	
	7065701	Trim pad, N/S (L.H.)	1	
		<b>"B" POST WHEEL ARCH TRIM PADS—See Vynide for Coverings ...</b>		Not supplied
		<b>REAR QUARTER TRIM PADS</b>		
	7065708	Trim pad, O/S (R.H.)	1	
	7065718	Trim pad, N/S (L.H.)	1	
	7065706	Trim pad, O/S (R.H.)	1	
	7065716	Trim pad, N/S (L.H.)	1	
	7065705	Trim pad, O/S (R.H.)	1	
	7065715	Trim pad, N/S (L.H.)	1	
	7065709	Trim pad, O/S (R.H.)	1	
	7065719	Trim pad, N/S (L.H.)	1	
	7065707	Trim pad, O/S (R.H.)	1	
	7065717	Trim pad, N/S (L.H.)	1	
	7208631	<b>HEADLINING COMPLETE (Light Grey)</b>	1	
	7208621	Finisher—Headlining	2	
36	7208556	<b>REAR SQUAB MAT</b>	1	
37	7208548	Side capping channel, O/S (R.H.)	1	
	7208549	Side capping channel, N/S (L.H.)	1	
38	7208515	Capping angle—Rear squab mat	1	
	7208520	End finishing plate, O/S (R.H.)	1	
39	7208521	End finishing plate, N/S (L.H.)	1	
	7208635	<b>REAR FLOOR MAT c/w INSULATION</b>	1	
	7208595	Capping—Rear floor mat	1	
		Screw, No. 6 × ¾"—Capping	14	
40	7208533	Luggage retaining rail—Rear squab	1	
	9771045	Screw, self-tapping, pan rec. hd. ¼" long—Luggage retaining rail	2	
		<b>MISCELLANEOUS TRIM</b>		
		<b>ROOF</b>		
		Headlining complete—See Soft Trim		
	7208582	Listing rail No. 1 (Red)	1	
	7208583	Listing rail No. 2 (Blue)	1	
	7208584	Listing rail No. 3 and 4 (Yellow)	2	
		<b>DOOR</b>		
		Trim pads—See Soft Trim		
	7065052	Door seal c/w piping—Charcoal		
	9762085	Screw, No. 6 × ¼" rsd. hd.—Trim pad to door	6	
	9670634	Washer, No. 6 cup	6	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>HUSKY—continued</b>		
		<b>MISCELLANEOUS TRIM—continued</b>		
		<b>REAR QUARTER</b>		
	7207207	<b>ASH TRAY—Rear Quarter</b> ... ..	2	
		Trim pads—See Soft Trim		
	9762085	Screw, No. 6 × ½" rsd. rec. hd. self-tapping	8	} Trim pad to body
	9670634	Washer, No. 6 cup ... ..	8	
		<b>REAR SQUAB</b>		
		Rear squab mat—See Soft Trim		
		Rear squab brackets—See Body Panels		
41	7208566	Retaining bolt—Rear squab ... ..	2	
42	7208519	Packing piece—Bolt ... ..	2	
	7208510	"T" nut—Bracket to squab ... ..	4	
	39113081	Screw, ½" long—Bracket to swivelling squab	4	
	39313101	Screw, ⅝" long—Bracket to fixed squab ... ..	4	
		<b>PAINT (1 Pint Tins)</b>		
	5117242	Signal Red (122) ... ..	A/R	
	5115549	Polar White (108) ... ..	A/R	
	5115567	Willow Green (104) ... ..	A/R	
	5115565	Bermuda Blue (105) ... ..	A/R	
	5115182	Forest Green (86) ... ..	A/R	
		<b>PAINT (4 Pint Tins)</b>		
	5117243	Signal Red (122) ... ..	A/R	
	5115550	Polar White (108) ... ..	A/R	
	5115568	Willow Green (104) ... ..	A/R	
	5115566	Bermuda Blue (105) ... ..	A/R	
	5115183	Forest Green (86) ... ..	A/R	
		<b>EXTERIOR FITTINGS</b>		
		<b>BADGES AND FIXINGS</b>		
43	7208552	<b>FRONT NAME BADGE "HUSKY"</b> ... ..	1	
44	7210311	Sealing washer ... ..	1	} Badge to grille
	9661113	Washer, No. 8 spring ... ..	1	
	9550021	Nut, No. 8 U.N.C. ... ..	1	
		<b>NAME LETTERS</b>		
45	2227626	'H' ... ..	1	
46	2227627	'I' ... ..	1	
47	2227628	'L' ... ..	2	
48	2227629	'M' ... ..	1	
49	2227630	'A' ... ..	1	
50	2227631	'N' ... ..	1	
	9132936	Clip—Name letters fixing ... ..	14	
51	7204086	<b>REAR NAME BADGE "HILLMAN"</b> ... ..	1	
	9132944	Clip—Badge to body ... ..	3	
		<b>REAR BUMPER</b>		
		Note. Rear Bumper and fixings are as Commer Imp Van.		
	7210638	Exterior mirror (R.H.D.)	1	} Front wing (Fender)
	7210683	Exterior mirror (L.H.D.)	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		HUSKY—continued		
		MOULDINGS		
52	7096106	SIDE MOULDING, O/S (R.H.)	1	
	7096107	SIDE MOULDING, N/S (L.H.)	1	
53	7096110	SIDE MOULDING—DOOR	2	
54	7208554	SIDE MOULDING, O/S (R.H.)	1	
	7208555	SIDE MOULDING, N/S (L.H.)	1	
	7207282	Clip } Moulding to body side	A/R	
	5240464	Rivet } and door	A/R	
55	7208600	Upper moulding, O/S (R.H.)	1	
	7208601	Upper moulding, N/S (L.H.)	1	
56	7208602	Upper moulding, O/S (R.H.)	1	
	7208603	Upper moulding, N/S (L.H.)	1	
	7096040	Clip	A/R	
	7208008	Stud	A/R	
	7208009	Sealing bush	A/R	
	9034097	Thread cutting fastener	A/R	



**BODY FITTINGS**

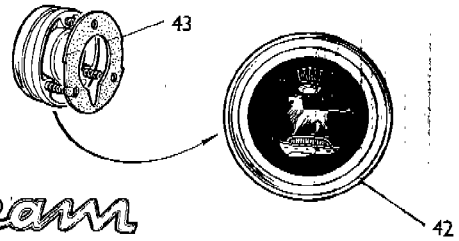
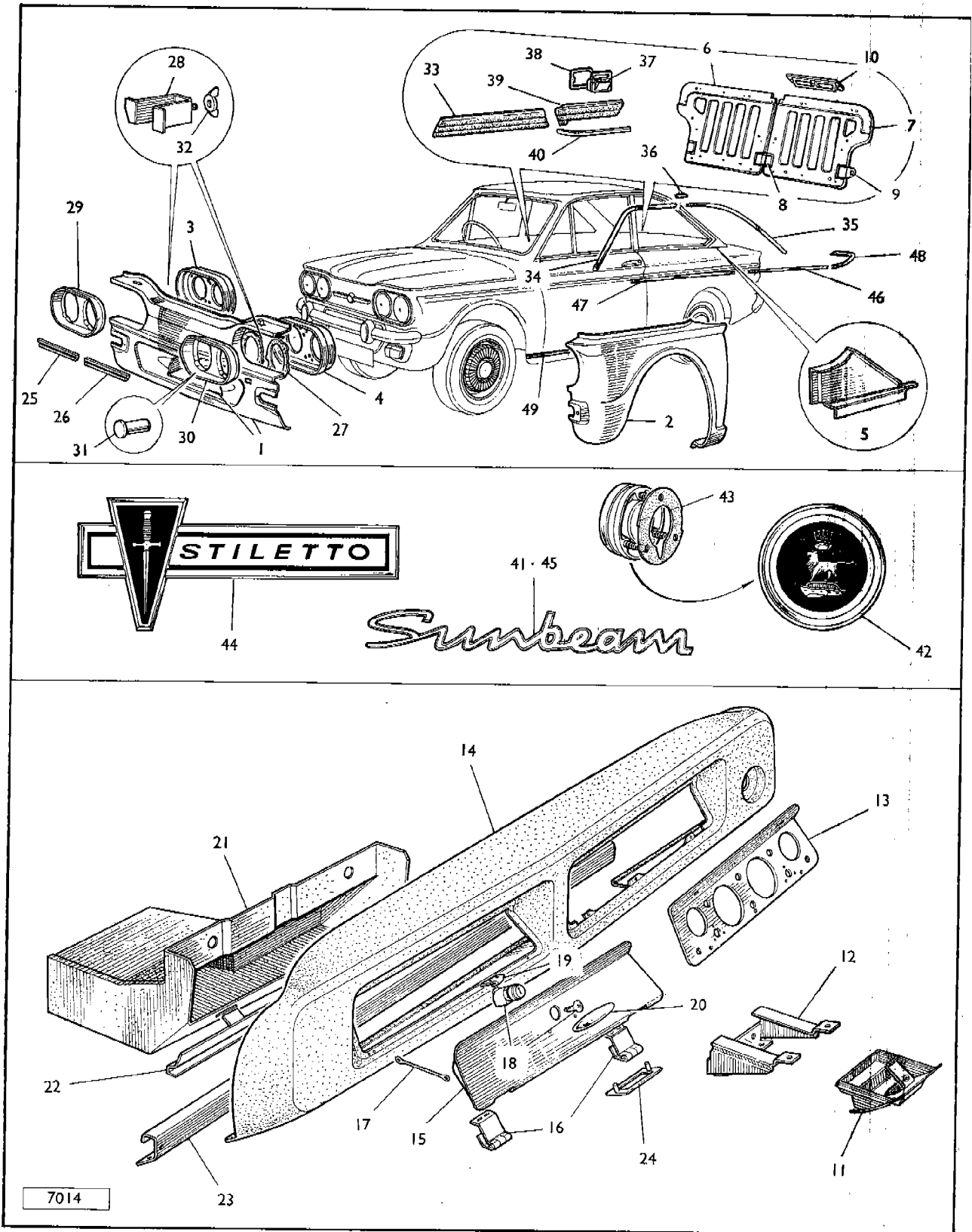
Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION QC**

### **BODY PANELS AND BODY FITTINGS**

### BODY PANELS AND FITTINGS



7014

### SECTION QC

BODY PANELS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO</b>		
		<b>Note.</b> Items other than those listed are as Super Imp. For the sake of clarity some items that appear in Publication 6601249 are repeated in this section.		
	7096126	<b>BODY SHELL</b> ... .. <b>Note.</b> Body Shell supplied less the following:- Bonnet, Doors, Engine compartment lid, Rear lower crossmember and Rear squab panel.	1	
		<b>UNDERFRAME SECTION</b>		
	7205056	Longitudinal member c/w mounting bracket, O/S (R.H.) ...	1	
	7205057	Longitudinal member c/w mounting bracket, N/S (L.H.) ...	1	
	7201390	Wheelarch outer panel, O/S (R.H.) ...	1	
	7201391	Wheelarch outer panel, N/S (L.H.) ...	1	
	7201392	Wheelarch inner panel, O/S (R.H.) ...	1	
	7201393	Wheelarch inner panel, N/S (L.H.) ...	1	
	7201410	Closing panel, O/S (R.H.) } Wheelarch to ...	1	
	7201411	Closing panel, N/S (L.H.) } front fender ...	1	
	7201466	Reinforcement plate—Front suspension ...	2	
	7203320	Front spring reinforcement panel ...	2	
	7203306	Reinforcement channel—Front suspension member ...	1	
	7203370	Petrol tank support bracket, O/S (R.H.) ...	1	
	7203371	Petrol tank support bracket, N/S (L.H.) ...	1	
	7201326	Outer panel, O/S (R.H.) ...	1	
	7201327	Outer panel, N/S (L.H.) ...	1	
	7201412	Doubling panel, O/S (R.H.) ...	1	
	7203343	Doubling panel, N/S (L.H.) ...	1	
	7201484	Sill inner panel, O/S (R.H.) ...	1	
	7201485	Sill inner panel, N/S (L.H.) ...	1	
	7201310	Sill ducting panel, O/S (R.H.) ...	1	
	7201311	Sill ducting panel, N/S (L.H.) ...	1	
	7203304	Longitudinal member, O/S (R.H.) ...	1	
	7203305	Longitudinal member, N/S (L.H.) ...	1	
	7203394	Wheelarch, O/S (R.H.) ...	1	
	7203395	Wheelarch, N/S (L.H.) ...	1	
	7203378	Reinforcement panel—Intermediate floor to wheelarch, N/S (L.H.) ...	1	
	7203379	Reinforcement panel—Intermediate floor to wheelarch, O/S (R.H.) ...	1	
	7203108	Engine compartment side panel, O/S (R.H.) ...	1	
	7203109	Engine compartment side panel, N/S (L.H.) ...	1	
	7203375	Battery cradle ...	1	
	7203103	Engine mounting bracket—Rear ... (Part of 7096051)	1	Rear lower crossmember See Body Fittings
		<b>BODY SHELL SECTION</b>		
1	7096132	Grille surround panel c/w air box ...	1	
	7203101	Air intake box ...	1	
	7201101	Mounting bracket—Bonnet stay ...	1	
	7205064	Mounting bracket, O/S (R.H.) } Front ...	1	
	7205065	Mounting bracket, N/S (L.H.) } bumper ...	1	
	7209343	Spare wheel floor panel ...	1	

**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO</b> —continued		
		<b>BODY SHELL</b> —continued		
		<b>BODY SHELL SECTION</b> —continued		
2	7096133	Front wing (Fender) panel, O/S (R.H.)	1	Not supplied with Body Shell
	7096134	Front wing (Fender) panel, N/S (L.H.)	1	
		Headlamp bezel and bracket—See Body Fittings		
3	7209132	Headlamp mounting panel, O/S (R.H.)	1	Not supplied with Body Shell
4	7209133	Headlamp mounting panel, N/S (L.H.)	1	
	7096042	Bonnet panel	1	
	7203028	Dash side panel, O/S (R.H.)	1	
	7203029	Dash side panel, N/S (L.H.)	1	
	7201166	Closing panel, O/S (R.H.)	1	} 'A' post to wing (Fender)—Front
	7201167	Closing panel, N/S (L.H.)	1	
	7209104	'A' post upper panel, O/S (R.H.)	1	
	7209105	'A' post upper panel, N/S (L.H.)	1	
	7209356	Windscreen (Windshield) aperture panel	1	
	7209316	'A' post panel lower, O/S (R.H.)	1	
	7209317	'A' post panel lower, N/S (L.H.)	1	
	7209100	'A' post finisher panel, O/S (R.H.)	1	
	7209101	'A' post finisher panel, N/S (L.H.)	1	
	7201064	Sill outer panel, O/S (R.H.)	1	
	7201065	Sill outer panel, N/S (L.H.)	1	
	7209340	'B' post panel, O/S (R.H.)	1	
	7209341	'B' post panel, N/S (L.H.)	1	
	7209122	'B' post finisher panel, O/S (R.H.)	1	
	7209123	'B' post finisher panel, N/S (L.H.)	1	
	7203107	Attachment plate—Lower door hinge	2	
	7209334	Door c/w hinges, O/S (R.H.)	1	
	7209335	Door c/w hinges, N/S (L.H.)	1	
	7202004	Door hinge	4	
	7096079	Hinge pin	4	
	7209378	Rear quarter panel, O/S (R.H.)	1	
	7209379	Rear quarter panel, N/S (L.H.)	1	
	7203380	Panel luggage pocket—Inner, O/S (R.H.)	1	
	7203381	Panel luggage pocket—Inner, N/S (L.H.)	1	
	7209110	Cantrail panel, O/S (R.H.)	1	} Front
	7209111	Cantrail panel, N/S (L.H.)	1	
	7209106	Cantrail panel, O/S (R.H.)	1	} Rear
	7209107	Cantrail panel, N/S (L.H.)	1	
	7209108	Cantrail finisher panel, O/S (R.H.)	1	
	7209109	Cantrail finisher panel, N/S (L.H.)	1	
	7209202	Drip moulding panel, O/S (R.H.)	1	} Side panel
	7209203	Drip moulding panel, N/S (L.H.)	1	
	7209193	Roof panel	1	
	7209102	Quarter light filler, O/S (R.H.)	1	
5	7209103	Quarter light filler, N/S (L.H.)	1	
	7209310	Quarter light finisher, O/S (R.H.)	1	
	7209311	Quarter light finisher, N/S (L.H.)	1	
	7202011	Retainer—Quarter light finisher	2	
6	7209154	Rear squab panel, O/S (R.H.)	1	
7	7209155	Rear squab panel, N/S (L.H.)	1	

**BODY PANELS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>BODY SHELL—continued</b>		
		<b>BODY SHELL SECTION—continued</b>		
8	7209320	Pivot bracket, O/S (R.H.)	1	
9	7209322	Pivot bracket (Centre) } Rear squab	1	
	7209321	Pivot bracket, N/S (L.H.) } ...	1	
	7205052	Engine compartment lid hinge	2	
	7096127	<b>ENGINE COMPARTMENT LID</b>	1	Not supplied with Body Shell
	7201174	Engine compartment lid lock bracket, O/S (R.H.)	1	
	7201175	Engine compartment lid lock bracket, N/S (L.H.)	1	
	7096051	<b>REAR LOWER CROSSMEMBER, Panel and Engine Mounting Bracket</b>	1	Not supplied with Body Shell
	7210379	Strap—Spare wheel fixing	1	
	7096080	Stiffener, 4 slot fixing } Mechanical	1	
	7205041	Stiffener, 8 slot fixing } throttle	1	
	39333083	Screw, No. 10 U.N.F. × ½"	A/R	
	9661122	Washer, ⅜" spring } Stiffener to body	A/R	
		<b>GROMMETS</b>		
	7209272	Grommet—Bonnet locking platform panel	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
<b>STILETTO</b>				
<p><b>Note.</b> Items other than those listed are as Super Imp. For the sake of clarity some items that appear in Publication 6601249 are repeated in this section.</p>				
<b>DOOR FITTINGS</b>				
	7202008	<b>CHECK LINK</b> ... ..	2	
	H.116241	Rivet, No. 3 × $\frac{7}{16}$ "—Check link fixing ... ..	2	
	7204056	<b>DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)</b> ... ..	1	} R.H.D.
	7204057	<b>DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)</b> ... ..	1	
	7205002	<b>DOOR LOCK AND REMOTE CONTROL, O/S (R.H.)</b> ... ..	1	
	7205001	<b>DOOR LOCK AND REMOTE CONTROL, N/S (L.H.)</b> ... ..	1	
	7200379	Screw, No. 12 U.N.C. × $\frac{3}{8}$ "—Pan hd.—Lock to door ... ..	8	
	7200378	Screw, No. 12 U.N.C. × $\frac{3}{8}$ " oval hd. ... ..	6	
	9086045	Washer, $\frac{1}{8}$ " spring ... ..	6	
	9068010	Washer, $\frac{1}{4}$ " plain ... ..	6	
	7205172	<b>INSIDE DOOR HANDLE—Door Lock</b> ... ..	2	
	7205004	Bush ... .. } Inside ... ..	2	
	7205005	Foam washer ... .. } handle ... ..	2	
	7204031	Escutcheon ... .. } Handle ... ..	2	
	7204127	Cross pin ... .. } ... ..	2	
	7204058	Door striker, O/S (R.H.) ... ..	1	
	7204059	Door striker, N/S (L.H.) ... ..	1	
	39124144	Screw, $\frac{1}{4}$ " U.N.F. × $\frac{7}{8}$ " Csk. hd.—Striker to door ... ..	6	
	7205275	<b>OUTSIDE DOOR HANDLE (Locking)</b> ... ..	1	
	7080313	Lock cylinder c/w keys ... ..	1	
	5220977	Key—RL series 801-815, 831-845, 861-875, 906-920 ... ..	A/R	
	7080312	Push button ... ..	1	
	5240667	Spring ... .. } Push ... ..	1	
	5240792	Spring clip ... .. } button ... ..	1	
	7096056	Contact screw ... ..	1	
	9510031	Locknut ... ..	1	
	7210582	Brass washer—Lock handle ... ..	1	
	7205274	<b>OUTSIDE DOOR HANDLE (Non-Locking)</b> ... ..	1	
	5240669	Push button ... ..	1	
	5240667	Spring—Push button ... ..	1	
	7096056	Contact screw ... ..	1	
	9510031	Locknut ... ..	1	
	7204018	Seating washer—Front ... .. } Door handles ... ..	2	
	7204019	Seating washer—Rear ... .. } to doors ... ..	2	
	9510031	Nut, No. 10 U.N.F. ... .. } Outside door handles ... ..	4	
	9663123	Washer, $\frac{3}{16}$ " shakeproof ... .. } to door ... ..	4	
<b>DOOR GLASS AND FITTINGS</b>				
<b>DRAUGHTLESS VENTILATOR</b>				
	7209218	Inner frame complete with glass, O/S (R.H.) ... ..	1	
	7209276	Glass ... ..	1	
	7209219	Inner frame complete with glass, N/S (L.H.) ... ..	1	
	7209277	Glass ... ..	1	
	5240649	Glazing rubber ... ..	A/R	
	H.89382	Locking handle, O/S (R.H.) ... ..	1	
	H.89383	Locking handle, N/S (L.H.) ... ..	1	
	7204211	Bracket—Locking handle ... .. } Inner frame ... ..	2	
	7204212	Pin ... .. } ... ..	2	
	7204204	Waved washer ... .. } ... ..	2	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>DOOR FITTINGS—continued</b>		
		<b>DRAUGHTLESS VENTILATOR—continued</b>		
7209216		Weatherstrip, O/S (R.H.) } Outer frame to ... ..	1	
7209217		Weatherstrip, N/S (L.H.) } inner frame ... ..	1	
7209222		Outer frame and weatherstrip retainer, O/S (R.H.) ... ..	1	
7209223		Outer frame and weatherstrip retainer, N/S (L.H.) ... ..	1	
7209220		Channel, O/S (R.H.) } Glass run and draughtless ... ..	1	
7209221		Channel, N/S (L.H.) } ventilator support ... ..	1	
7205090		Spacer ... ..	2	
		Rivet—Spacer and swivel ... ..		Not supplied
7080377		Catch striker, O/S (R.H.) ... ..	1	
7080378		Catch striker, N/S (L.H.) ... ..	1	
7080379		Upper pivot bracket, O/S (R.H.) } Glass run channel and ... ..	1	
7080380		Upper pivot bracket, N/S (L.H.) } ventilator support ... ..	1	
7080381		Upper pivot bracket, O/S (R.H.) } Inner ... ..	1	
7080382		Upper pivot bracket, N/S (L.H.) } frame ... ..	1	
7096007		Screw, 2 B.A. $\times \frac{3}{8}$ "—Pivot to frame ... ..	4	
7200500		Screw, No. 8 $\times \frac{1}{4}$ " Rsd hd.—Draughtless ventilator to door ... ..	4	
7209348		<b>LIFTING GLASS, O/S (R.H.)</b> ... ..	1	
7209349		<b>LIFTING GLASS, N/S (L.H.)</b> ... ..	1	
5240377		Glazing rubber—Camplate ... ..	A/R	
2211034		Glass channel and camplate ... ..	2	
7209769		Weatherstrip—Inner ... ..	2	
7209770		Weatherstrip—Outer ... ..	2	
7096135		Glass run channel, O/S (R.H.) } Front ... ..	1	
7096136		Glass run channel, N/S (L.H.) } ... ..	1	
19503042		Screw, No. 10 U.N.F. $\times \frac{1}{4}$ " ... } Glass run channel to ... ..	2	
H.83295		Washer ... } door (Front) ... ..	2	
7209352		Glass run channel, O/S (R.H.) } Rear ... ..	1	
7209353		Glass run channel, N/S (L.H.) } ... ..	1	
19503042		Screw, No. 10 U.N.F. $\times \frac{1}{4}$ " ... } Glass run channel ... ..	2	
9662123		Washer, $\frac{3}{8}$ " shakeproof ... } to door (Rear) ... ..	2	
7209351		Glass channel—Door top ... ..	2	
7204052		<b>WINDOW REGULATOR, O/S (R.H.)</b> ... ..	1	
7204053		<b>WINDOW REGULATOR, N/S (L.H.)</b> ... ..	1	
39304081		Screw, $\frac{1}{4}$ " U.N.F. $\times \frac{1}{4}$ " Pan hd. ... } Regulator ... ..	6	
9086039		Washer, $\frac{1}{4}$ " shakeproof ... } fixing ... ..	6	
		<b>STOP BRACKET—Door Glass</b> ... ..		Not supplied
9772046		Screw, No. 6 $\times \frac{1}{4}$ " cross recess ... ..	8	
9663093		Washer, shakeproof ... ..	8	
7207394		<b>HANDLE WINDOW REGULATOR</b> ... ..	2	
7205004		Bush ... } Handles ... ..	2	
7205006		Foam washer ... } ... ..	2	
7204031		Escutcheon—Handle ... ..	2	
7204127		Cross pin—Handle to door ... ..	2	



**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>DOOR POCKETS</b>		
	7096000	<b>DOOR POCKET</b> ... ..	2	
	9773066	Screw, No. 8 × $\frac{3}{8}$ " Rec. hd. ... ..	14	
	7204216	Finisher—Door pocket ... ..	2	
		<b>REAR QUARTER GLASS</b>		
	7209394	Quarter light glass, O/S (R.H.) ... ..	1	
	7209395	Quarter light glass, N/S (L.H.) ... ..	1	
	7209396	Weatherstrip, O/S (R.H.) ... ..	1	
	7209397	Weatherstrip, N/S (L.H.) ... ..	1	
	7208704	Moulding, O/S (R.H.) ... ..	1	
	7208705	Moulding, N/S (L.H.) ... ..	1	
		<b>WINDSCREEN (WINDSHIELD)</b>		
	7209772	GLASS ( $\frac{3}{16}$ " Thick) Zebra Zone ... ..	1	
	7209762	GLASS ( $\frac{1}{4}$ " Thick) Laminated ... ..	1	
	7209342	Weatherstrip, ( $\frac{3}{16}$ " thick windscreen) ... ..	1	
	7209761	Weatherstrip, ( $\frac{1}{4}$ " thick windscreen) ... ..	1	
	7209392	Moulding, O/S (R.H.) } Windscreen ... ..	1	
	7209393	Moulding, N/S (L.H.) } (Windshield) ... ..	1	
	7209390	Clip—Moulding ... ..	2	
		<b>DRIVING MIRROR (Rear Vision)</b>		
	7080371	Mirror head ... ..	1	Not supplied
	7210086	Clamping nut ... ..	1	
	7080372	Stem unit ... ..	1	
	7200295	Buffer ... ..	1	
	9763165	Screw, No. 8 U.N.F. × 1" Rsd. hd. ... ..	2	
	7210577	<b>SUN VISOR (Driver's)</b> ... ..	1	
	7210575	<b>SUN VISOR (R.H.D.)</b> } Passenger's ... ..	1	
	7210574	<b>SUN VISOR (L.H.D.)</b> } ... ..	1	
	9763125	Screw, No. 8 × $\frac{1}{4}$ "—Visor to header ... ..	A/R	
	9020244	Nut, No. 8 spire—Visor and mirror fixing... ..	A/R	
	2117201	Licence holder ... ..	1	
		<b>BACKLIGHT</b>		
	7209384	Glass—Backlight ... ..	1	
	7209344	Weatherstrip ... ..	1	
	7209292	Moulding, O/S (R.H.) ... ..	1	
	7209293	Moulding, N/S (L.H.) ... ..	1	
	7209390	Clip—Moulding ... ..	2	
		<b>REAR VENTILATOR</b>		
	7209391	Rubber diaphragm—Rear vent ... ..	1	
10	7209158	Rear vent ... ..	1	
	9772066	Screw, No. 6 × $\frac{3}{8}$ " Pan hd. ... ..	8	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>FACIA FITTINGS</b>		
11	7209211	ASH TRAY ...	1	
	7209279	Stubber—Ash tray ...	1	
12	7209247	Support bracket—Ash tray and heater control ...	1	
	9774066	Screw, No. 8 × 3/8" ...	2	
	9020040	Spire nut 'U' type ...	2	
13	7209706	INSTRUMENT PANEL ...	1	
	9056064	Screw, No. 6 × 7/8" self-tapping ...	5	
	9670005	Cup washer, No. 6 ...	5	
	9020192	Spire nut, No. 6 ...	5	
14	7209244	FACIA CRASH ROLL (R.H.D.) ...	1	
	7209245	FACIA CRASH ROLL (L.H.D.) ...	1	
15	7209703	GLOVE BOX LID ...	1	
16	7209791	Hinge—Glove box lid ...	2	
	9772083	Screw, self-tapping No. 6 × 1/2" ...	8	
	9020240	Spire nut, No. 6 type 'O' ...	4	
	9020248	Spire nut, No. 6 type 'U' ...	4	
17	7209710	Check strap—Glove box lid ...	2	
	7096084	Rivet—Check strap ...	4	
18	7096142	PUSH BUTTON LOCK—c/w keys	1	
	5220977	Key—RL series 801-815, 831-845, 861-875, 906-920 ...	A/R	
19	7209707	Striker—Glove box lock ...	1	
	9772083	Screw, No. 6 type 'J' self-tapping ...	2	
	9020240	Spire nut ...	2	
20	H.92680	Finger pull—Glove box lid ...	1	
	9772066	Screw, No. 6 × 3/4" self-tapping ...	2	
21	7209748	Glove box tray (R.H.D.) ...	1	
	7209749	Glove box tray (L.H.D.) ...	1	
22	7209751	Bracket—Glove box and parcel rail ...	1	
	9762065	Screw, No. 6 × 3/4" Csk. ...	2	
	9670611	Cup washer ...	2	
	9101035	Blanking plug ...	2	
23	7096143	PARCEL TRAY RAIL ...	1	
	9793088	Screw, No. 8 × 1/2" self-tapping—Parcel tray rail ...	2	
24	7209719	Mounting plate—Blower switch ...	1	
		<b>FRONT SEAT AND FITTINGS</b>		
	7209176	SEAT FRAME, O/S (R.H.) ...	1	
	7209177	SEAT FRAME, N/S (L.H.) ...	1	
	2226789	Knob—Lever ...	2	
	9133216	Clip—Knob to lever ...	2	
	7080369	Return spring, O/S (R.H.) ...	2	
	7080370	Return spring, N/S (L.H.) ...	2	
	7209800	Spring case (Cushion) ...	2	
	7209224	Spring case (Squab) ...	2	
	2221799	Clip } Trim ...	A/R	
	9130042	Clip } ...	A/R	
	9130018	Clip—Edge trim ...	A/R	
	19504052	Screw, 1/4" U.N.F. × 1/2" ...	8	
	9086039	Washer, 1/4" shakeproof ...	8	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>REAR SEAT FITTINGS</b>		
	7209298	Moulding, O/S (R.H.)	1	
	7209299	Moulding, N/S (L.H.)	1	
	7209232	Spring case, O/S (R.H.)	1	
	7209233	Spring case, N/S (L.H.)	1	
		<b>FRONT GRILLE</b>		
25	7209274	MOULDING—Grille panel surround, O/S (R.H.)	1	
26	7209275	MOULDING—Grille panel surround, N/S (L.H.)	1	
	7207282	Clip	4	
	5240464	Rivet } Moulding	4	
		<b>BONNET (HOOD)</b>		
		<b>BONNET (HOOD) PANEL—See Body Panels</b>		
	7204126	Seal—Front	1	
	9130066	Clip—Front seal to body	2	
	7205264	Seal—Rear	1	
	2216538	Buffer—Bonnet side	2	
	7204117	Retainer—Bonnet stay	1	
	7202018	Bonnet stay	1	
	9086046	Washer, spring (Double coil)	1	
	9067106	Washer, 1/8" plain	1	
	9772086	Screw, No. 6 x 1/2" cross recess	2	
	7204000	Hinge bonnet (Hood)	2	
	7205262	Seal—Hinge leaf to body	2	
	7204005	Seal—Hinge leaf to bonnet (Hood)	2	
	9510051	Nut, 1/8" U.N.F.	2	
	9068013	Washer, 1/8" plain	2	
	9661203	Washer, 1/8" spring	2	
	9510041	Nut, 1/4" U.N.F.	4	
	9067027	Washer, 1/4" plain	4	
	9068010	Washer, 1/4" plain	4	
	7204114	Safety lock—Bonnet (Hood)	1	} Alternatives
	7204113	Return spring—Safety lock	1	
	7200426	Clevis pin	1	
	7209270	Bonnet catch	1	
	19504052	Screw, 1/4" U.N.F. x 3/8"	1	
	9510041	Nut, 1/4" U.N.F.	1	
	9068010	Washer, 1/4" plain	1	
	9086039	Washer, 1/4" shakeproof	1	
	7204084	<b>STRIKER BONNET LOCK</b>	1	
	19504052	Screw, 1/4" U.N.F. x 3/8"	4	
	9067216	Washer, 1/4" plain	4	
	9086039	Washer, 1/4" shakeproof	4	
	7096001	Striker plate—Bonnet (Hood) catch	1	
	7209272	Grommet—Bonnet (Hood) locking platform panel	1	
	7209408	Push button lock	1	
	5240599	Cylinder lock	1	
	5220977	Key	1	
	7208653	Sealing washer—Bonnet (Hood) lock	1	
	19503062	Screw, No. 10 U.N.F. x 1/2"	2	
	9572034	Nut, No. 10 U.N.F.	2	
	7210128	Lining panel—Luggage compartment (Front)	1	
	7200180	Wheelarch cover, O/S (R.H.)	1	
	7200181	Wheelarch cover, N/S (L.H.)	1	
	9143308	Nylon rivet	2	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>HEADLAMP MOUNTING</b>		
		<b>HEADLAMP MOUNTING PANEL—See Body Panels</b>		
27	5038852	Seal—Headlamp	4	
	9143079	Rivet—Headlamps to body	16	
28	7209330	Bracket—Headlamp bezel	4	
29	7209136	Bezel, O/S (R.H.)	1	
30	7209137	Bezel, N/S (L.H.)	1	
31	7209759	Retainer—Bezel	4	
32	9023105	Wing nut—Bezel retaining	8	
	7209760	Blind badge fix, $\frac{3}{16}$ "	4	
		<b>ENGINE COMPARTMENT LID</b>		
		<b>ENGINE COMPARTMENT LID—See Body Panels</b>		
	7204045	Buffer—Engine compartment lid	2	
	7204054	Lock assembly, O/S (R.H.)	1	
	7204055	Lock assembly, N/S (L.H.)	1	
	39313081	Screw, No. 10 U.N.F. $\times$ $\frac{1}{2}$ " pan hd.	4	} Lock to engine compartment lid
	9666123	Washer, $\frac{3}{16}$ " shakeproof	4	
	7205033	Handle—Engine compartment lid	2	
	7205034	Escutcheon—Handle	2	
	9572044	Nut, $\frac{1}{4}$ " U.N.F.—Handle fixing	2	
	9068010	Washer, $\frac{1}{4}$ " plain	4	} Engine compartment lid to hinge
	9510041	Nut, $\frac{1}{4}$ " U.N.F.	4	
	2216538	Buffer	2	
	7207404	Stay	1	
	19504052	Screw, $\frac{1}{4}$ " U.N.F. $\times$ $\frac{5}{8}$ "	1	} Stay to engine compartment lid
	9067027	Washer, $\frac{1}{4}$ " plain	1	
	9661163	Washer, $\frac{1}{4}$ " spring	1	
	9510041	Nut, $\frac{1}{4}$ " U.N.F.	1	
	7200855	Insulation pad—Engine compartment lid	1	
	7210155	Strap—Retaining insulation	1	
	9772066	Tapping screw	1	} Retainer to engine compartment lid reinforcement
	9067092	Washer, plain	1	
	39313081	Screw, No. 10 $\times$ $\frac{1}{4}$ "	1	} Retainer to engine compartment lid panel
	9067211	Washer, plain	1	
	5220700	Nut, No. 10 U.N.F.	1	
	7210056	Rear number plate lamp, mounting bracket, O/S (R.H.)	1	
	7210057	Rear number plate lamp, mounting bracket, N/S (L.H.)	1	
	39313061	Screw, No. 10 U.N.F. $\times$ $\frac{3}{8}$ "	4	} Number plate bracket
	9510031	Nut, No. 10 U.N.F.	4	
		<b>REAR LOWER CROSSMEMBER</b>		
	7096051	<b>REAR LOWER CROSSMEMBER</b>	1	
	7203103	Engine mounting bracket	1	

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>SOFT TRIM</b>		
		Note. Soft trim comprises Vynide and Carpet, etc.		
		<b>VYNIDE VT1146—50" Wide, Grain 341</b>		
	5111472	Black	A/R	
	5112941	Bermuda Blue	A/R	
	5112933	New Red (RE192)	A/R	
		Back Panel, Front Seat Squab, and Seat and Squab Borders.		
		<b>VYNIDE V35—50" Wide, Grain 341</b>		
	7065437	Black	A/R	
		Scuttle, Rear Vent, Back Light Trim Pad.		
		<b>VYNIDE V328—50" Wide, Grain 341</b>		
	7065430	Black	A/R	
	7065431	Bermuda Blue	A/R	
	7065433	New Red (RE192)	A/R	
		Rear Quarter Trim Pad, Rear Pocket Trim Pad.		
		<b>VYNIDE V244—50" Wide</b>		
	7065445	Black	A/R	
	7065446	Bermuda Blue	A/R	
	5112913	New Red (RE192)	A/R	
		Wheelarches, Seat Pan, Finishing Piece Front Seat Frame, Seat and Squab Borders.		
		<b>VYNIDE—AMBLA, Grain 341, 50" Wide</b>		
	5115005	Black	A/R	
	5115007	Bermuda Blue	A/R	
	5115002	New Red (RE192)	A/R	
		Seat Borders and Panels.		
		<b>VYNAIR No. 6—50" Wide, Grain 400</b>		
	5112000	Light Grey	A/R	
		Back Light Upper Reinforcement Trim Pad, Cantrail Trim Pad, Back Light, Header Board.		
	7096088	FELT—Heavy loom	A/R	
		<b>CARPET—FIRTH 2444, Rubber Backed, 40" Wide</b>		
	5112251	Black	A/R	
	5112254	Bermuda Blue	A/R	
	5113494	Calypso Red	A/R	
		Dash Sides, Sill and Heel Board.		
		<b>CARPET COMPLETE (MOULDED)—Front Floor</b>		
	7065408	Black	1	
	7065409	Bermuda Blue	1	
	7065410	Calypso Red	1	
	7065422	Black	1	
	7065423	Bermuda Blue	1	
	7065424	Calypso Red	1	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		STILETTO—continued		
		SOFT TRIM—continued		
		WHEELARCH CARPET (MOULDED)—Front		
7065095		Black	1	
7065499		Bermuda Blue	1	
7065503		Calypso Red...	1	
7065105		Black	1	
7065107		Bermuda Blue	1	
7065652		Calypso Red...	1	
		} O/S (R.H.)		
		} N/S (L.H.)		
		REAR FLOOR CARPET (MOULDED)		
7065066		Black	1	
7065505		Bermuda Blue	1	
7065658		Calypso Red...	1	
		FRONT SEAT COVERINGS		
		Seat Cushion		
7065823		Black	2	
7065824		Bermuda Blue	2	
7065825		Red (RE192)	2	
		Seat Squab		
7065830		Black	2	
7065831		Bermuda Blue	2	
7065832		Red (RE192)	2	
		REAR SEAT COVERINGS		
		Seat Cushion		
7065841		Black	1	
7065842		Bermuda Blue	1	
7065843		Red (RE192)	1	
7065844		Black	1	
7065845		Bermuda Blue	1	
7065846		Red (RE192)	1	
		} O/S (R.H.)		
		} N/S (L.H.)		
		Seat Squab		
7065850		Black	1	
7065851		Bermuda Blue	1	
7065852		Red (RE192)	1	
7065853		Black	1	
7065854		Bermuda Blue	1	
7065855		Red (RE192)	1	
		} O/S (R.H.)		
		} N/S (L.H.)		
		DOOR TRIM PADS		
7065634		Black	1	
7065635		Bermuda Blue	1	
7065636		Red (RE192)	1	
7065638		Black	1	
7065639		Bermuda Blue	1	
7065640		Red (RE192)	1	
		} O/S (R.H.)		
		} N/S (L.H.)		

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>SOFT TRIM—continued</b>		
		<b>REAR QUARTER TRIM PADS</b>		
	7065331	Black	1	
	7065332	Bermuda Blue } O/S (R.H.)	1	
	7065330	Red (RE192)	1	
	7065337	Black	1	
	7065608	Bermuda Blue } N/S (L.H.)	1	
	7065336	Red (RE192)	1	
	7209179	<b>HEADLINING COMPLETE (Light Grey)</b>	1	
	7209337	<b>REAR LUGGAGE FLOOR MAT</b>	1	
	7209360	Finishing strip—Mat	1	
	9772083	Screw, No. 6 × ½" Mush. hd., self-tapping—Strip and mat to body	5	
	7208040	Armrest, O/S (R.H.) Rear } Black	1	
	7208041	Armrest, N/S (L.H.) Rear	1	
	9023105	Wing nut, No. 10 U.N.F.	4	
	9067088	Washer, ⅜" plain	4	
		<b>MISCELLANEOUS TRIM</b>		
		<b>ROOF</b>		
		Headlining complete—See Soft Trim.		
	7208706	Roof cover (Vinyl)	1	Not supplied
		<b>CANTRAIL TRIM PAD</b>		
	7096158	Clip—Cantrail trim pad	10	Not supplied
		<b>TRIM PAD—HEADER</b>		
		Trim pad—Backlight upper reinforcement		} Not supplied
		Trim pad—Backlight lower reinforcement		
	7096158	Clip—Backlight upper and lower reinforcement	14	
		<b>DOOR</b>		
		Trim pads—See Soft Trim.		
	9131180	Clip—Trim pad to door	6	
	7209711	Door seal	2	
33	7209180	<b>WAIST FINISHER, O/S (R.H.)</b>	1	
	7209181	<b>WAIST FINISHER, N/S (L.H.)</b>	1	
	7208291	Spire clip	A/R	
	9132999	Spire clip	A/R	
	9763085	Screw, No. 8 × ½" self-tapping	4	
	9670634	Washer, No. 6 cup	4	
		<b>PANEL DRIP MOULDING</b>		
	7208700	Finisher, O/S (R.H.)	1	
34	7208701	Finisher, N/S (L.H.)	1	
	7208707	Finisher, O/S (R.H.)	1	
35	7208708	Finisher, N/S (L.H.)	1	
36	7208709	Jointing clip—Finisher	2	

BODY FITTINGS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>MISCELLANEOUS TRIM—continued</b>		
		<b>REAR QUARTER</b>		
37	2223559	ASH TRAY ... ..	2	
38	2223558	Bezel—Ash tray ... ..	2	
	9762125	Screw, No. 6 self-tapping ... ..	4	} Ash tray
	7028007	Spire nut ... ..	4	
39	7209730	Waist finisher, O/S (R.H.) ... ..	1	} Rear quarter
	7209731	Waist finisher, N/S (L.H.) ... ..	1	
	7208291	Spire clip (Front) } Waist finisher ... ..	2	} to body
	9132999	Spire clip (Rear) } ... ..	2	
	7208290	Spire nut ... ..	2	} Waist finisher
	7208233	Screw, 1/4" U.N.F. ... ..	2	
	9661163	Washer, 1/4" shakeproof } finisher panel ... ..	2	
	9763085	Screw, 1/4" tapping—Waist finisher to 'B' post finisher panel ... ..	2	
		<b>REAR QUARTER POCKET</b>		
40	7208078	Finisher pocket ... ..	2	
	9130066	Clip—Finisher to pocket ... ..	4	
		<b>REAR QUARTER FINISHER</b>		
	7204105	Hook—Squab stop strap ... ..	2	
	39213082	Screw, No. 10 U.N.F. x 1/2" Rec. hd. ... ..	2	
		<b>REAR SQUAB PANEL</b>		
	7209288	Mat—Squab panel, O/S (R.H.) ... ..	1	
	7209289	Mat—Squab panel, N/S (L.H.) ... ..	1	
	7209225	Fastener—Squab panel mat ... ..	A/R	
	39124081	Screw, 1/4" U.N.F. x 1/2" Cone pt.—Rear squab to wheelarch ... ..	4	
	7204087	Strap—Rear squab stop ... ..	2	
	7209261	Screw—Strap to squab ... ..	2	
	7209296	Finisher—Rear squab top, O/S (R.H.) ... ..	1	
	7209297	Finisher—Rear squab top, N/S (L.H.) ... ..	1	
	9752066	Screw, self-tapping, No. 6 x 3/8" Csk. hd.—Finisher to rear squab ... ..	10	
		<b>FRONT FLOOR</b>		
	7200466	Sill tread plate ... ..	2	} 6 hole fixing
	7208418	Sill tread plate ... ..	2	
	9761065	Screw, No. 4 x 3/8" self-tapping—Tread plate to sill ... ..	12	} Alternative fixings
	9143012	Pop rivet—Tread plate to sill ... ..	6	
		Pivot brackets—Rear squab—See Body Panels.		
	7096140	Bolt, 1/4" Special ... ..	1	} Pivot brackets
	7096139	Washer, plain, Special ... ..	2	
	7209260	Domed nut, Special ... ..	1	
	7208692	Sill moulding ... ..	2	See also Mouldings
		<b>PAINT (1 Pint Tins)</b>		
	5115549	Polar White (108) ... ..	A/R	
	5117252	Lincoln Green Metallic (125) ... ..	A/R	
	5117246	Gold Bronze Metallic (124) ... ..	A/R	
	5115300	Claret Metallic (126) ... ..	A/R	
	5115302	Turquoise Metallic (127) ... ..	A/R	



**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO—continued</b>		
		<b>PAINT (4 Pint Tins)</b>		
	5115550	Polar White (108) ... ..	A/R	
	5117253	Lincoln Green Metallic (125) ... ..	A/R	
	5117247	Gold Bronze Metallic (124) ... ..	A/R	
	5115301	Claret Metallic (126) ... ..	A/R	
	5115303	Turquoise Metallic (127) ... ..	A/R	
		Note. The numbers in brackets shown against the paint name represent colour code stamped on chassis identification plate.		
		<b>LINE PAINT (<math>\frac{1}{8}</math> Pint Tins)</b>		
	5118237	Red ... .. (4031889)	A/R	
		White ... ..	A/R	
	5240952	Retarder thinners ... .. ( $\frac{1}{8}$ Pint Tin)	A/R	
	7096156	Paint line masking tape ... .. (Roll of 9 yards)	A/R	
		<b>EXTERIOR FIXINGS</b>		
		<b>BADGES AND FIXINGS</b>		
41	2236010	NAME BADGE "SUNBEAM"—Grille ... ..	1	
	7200328	Friction bush—Name badge to grille ... ..	4	
42	7209271	NAME BADGE—Front grille ... ..	1	
43	7209273	Sealing washer—Grille name badge ... ..	1	
	9572034	Nut, No. 10 U.N.F.—Badge to grille ... ..	3	
	7208653	Sealing washer—Front compartment lock ... ..	1	
44	7209167	Badge—Body side ... ..	2	
	7200328	Friction bush—Badge to body side ... ..	4	
45	2236010	NAME BADGE "SUNBEAM"—Rear panel ... ..	1	
	7200328	Friction bush—Name badge to rear panel ... ..	4	
		<b>REAR BUMPER</b>		
	7210564	REAR BUMPER ... ..	1	
	7200005	Back bar ... ..	2	
	7200006	Bolt, Special ... ..	4	
	5200482	Washer, $\frac{1}{8}$ " plain ... ..	4	} Bumper to back bar
	9510051	Nut, $\frac{1}{8}$ " U.N.F. ... ..	4	
	19505081	Screw, $\frac{1}{8}$ " U.N.F. $\times$ 1" ... ..	2	} Back bar to body
	9067027	Washer, $\frac{1}{8}$ " plain ... ..	2	
	7210566	REAR BUMPER ... ..	1	
	7200816	Back bar ... ..	2	
	7200837	Bolt, Special ... ..	4	
	5200482	Washer, $\frac{1}{8}$ " plain ... ..	4	} Bumper to back bar
	9510051	Nut, $\frac{1}{8}$ " U.N.F. ... ..	4	
	19505081	Screw, $\frac{1}{8}$ " U.N.F. $\times$ 1" ... ..	2	} Back bar to body
	9067027	Washer, $\frac{1}{8}$ " plain ... ..	2	
				} W. Germany

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<b>STILETTO</b> —continued		
		<b>MOULDINGS</b>		
	7208694	<b>SIDE MOULDING, O/S (R.H.)</b> ... ..	1	
46	7208695	<b>SIDE MOULDING, N/S (L.H.)</b> ... ..	1	
47	7208693	<b>SIDE MOULDING--DOOR</b> ... ..	2	
	7208696	"D" post moulding, O/S (R.H.) ... ..	1	
48	7208697	"D" post moulding, N/S (L.H.) ... ..	1	
49	7208692	Sill moulding ... ..	2	
	7207298	Clip } Mouldings ... ..	A/R	
	5240464	Rivet } Mouldings ... ..	A/R	
		Finisher—Drip moulding—See Miscellaneous Trim		

**BODY FITTINGS**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION R**

### **SPECIAL ACCESSORIES**

**SPECIAL ACCESSORIES**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<p>Note. All items other than those listed in this section are as Imp and Chamois Mk. II.</p>		
		<p>MISCELLANEOUS</p>		
	2225303	<p>ANTI-CONDENSATION PANEL (Backlight 35" × 13½") ...</p>	1	Sport
		<p>PAINT (Brush on tins)</p>		
	5115606	Signal Red ... ..	A/R	
	5115607	Ming Blue ... ..	A/R	
	5115608	Gold Bronze Metallic ... ..	A/R	
	5115609	Lincoln Green Metallic ... ..	A/R	
	5115599	Polar White ... ..	A/R	
	5115614	Turquoise Blue Metallic ... ..	A/R	
	5115613	Claret Metallic ... ..	A/R	
	5110966	Willow Green ... ..	A/R	
	5110965	Bermuda Blue ... ..	A/R	
	5110946	Forest Green ... ..	A/R	

**SPECIAL ACCESSORIES**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

# SECTION S

# TOOLS

TOOLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<p>Note. All items other than those listed in this section are as Imp and Chamois Mk. II.</p>		
	7103171 .....	Lifting jack ... ..	1	Up to 7103409 From † Note
	7103409 .....	Lifting jack ... ..	1	
		<p>†Note. From Cal. B401004884, B401004887 - B401004900, B401004905 onwards; Coupe B721000718 - B721000733, B721000739 - B721000742, B721000749 - B721000753, B721000763 - B721000768, B721000774 - B721000782, B721000785 onwards; Husky B481000366 - B481000369, B481000380 - B481000395, B481000402 - B481000426, B481000428 - B481000457; Imp Sport B492002500; Chamois Sport B792001132 - B792001152, B792001154 onwards; 1st Production Stiletto.</p>		



TOOLS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION T**

# **REPLACEMENT SERVICE UNITS**

REPLACEMENT SERVICE UNITS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
		<p>Note. All items in this section other than those listed are as Imp and Chamois Mk. II.</p>		
		<p><b>SECTION H—BRAKES AND CONTROLS</b></p>		
	7080357	Brake shoe c/w lining (pair)—Front ... ..		
	7080383	Brake shoe c/w lining (pair)—Front ... ..		
	7080392	Brake shoe c/w lining (pair)—Front ... ..		
	7080358	Brake shoe c/w lining (pair)—Rear ... ..		
	7080384	Brake shoe c/w lining (pair)—Rear ... ..		
	7080393	Brake shoe c/w lining (pair)—Rear... ..		
	7102177	Master cylinder ... ..		
	1228657	Servo unit ... ..		
		<p><b>SECTION J—STEERING AND CONTROLS</b></p>		
	7103132	Rack and pinion unit (R.H.D.) ... ..		
		<p><b>SECTION Q—BODY FITTINGS</b></p>		
	7210564	Rear bumper ... ..		

REPLACEMENT SERVICE UNITS

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION U**

**PARTS AND SERVICE LITERATURE**

PARTS AND SERVICE LITERATURE

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS
	6601455	Parts list supplement—Hillman Californian, Sunbeam Californian, Singer Chamois Coupe, Hillman Husky, Sunbeam Imp Sport, Singer Chamois Sport, Sunbeam Stiletto		
	6601337	Owners Handbook Supplement (English)	IB445	
	6601395	Owners Handbook Supplement (French)	Hillman IB458FR	
	6601396	Owners Handbook Supplement (German)	Californian IB458G	
	6601397	Owners Handbook Supplement (Spanish)	IB458SP	
	6601299	Owners Handbook Supplement (English)	IB421/1	
	6601385	Owners Handbook Supplement (French)	Sunbeam Imp Sport IB421/3/FR	
	6601386	Owners Handbook Supplement (German)	Singer Chamois Sport IB421/3/G	
	6601384	Owners Handbook Supplement (Spanish)	IB421/3/SP	
	6601440	Owners Handbook Supplement (Danish)—Sport and Californian	IB461...	
	6601398	Owners Handbook Supplement (French)	Singer Chamois Coupe IB459/FR	
	6601399	Owners Handbook Supplement (German)	IB459/G	
	6601400	Owners Handbook Supplement (Spanish)	IB459/SP	
	6601405	Owners Handbook Supplement (English)—Hillman Husky	IB460	

**PARTS AND SERVICE LITERATURE**

Plate Ref.	Part Number	DESCRIPTION	No. per Veh.	REMARKS

**Publication No. 6601455**

## **SECTION W**

## **NUMERICAL INDEX**



NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
<b>7-FIGURE SECTION</b>		2216538	Q11	5038807	P4	5043229	C2
1044930	P6		QC8	5038852	P1	5043230	C2
1045489	P6		QC9		P2	5043231	C2
1046630	P4	2221799	Q8		QC9	5043232	C2
1046741	P2		QB7	5038875	G1	5043236	C2
1205479	P4	2223558	Q14	5038876	G1	5043239	C2
1205501	P4		QC13	5038920	P4	5043243	C2
1205508	P1	2223559	Q14	5038928	P1	5043245	C2
1216238	L1		QC13		P2	5043246	C2
1217376	L1	2225277	QA4	5039058	H1	5043247	C2
1217377	L1	2225303	R1	5039061	H1	5043248	C1
1218538	A8	2226789	Q8	5039250	P4	5043249	C1
1223840	P1		QA2	5039329	H2	5043254	C2
1223841	P1		QA5	5039330	H2	5043477	H1
1223842	P1		QC7	5039332	H2	5043889	C1
1228004	A6	2227626	QB12	5039335	H2	5044134	P4
	A7	2227627	QB12	5039336	H2	5044241	C1
1228388	P1	2227628	QB12	5039344	H2	5044244	C1
1228657	H2	2227629	QB12	5039385	H2	5044253	C2
	T1	2227630	QB12	5039388	H2	5044260	C2
1235108	A6	2227631	QB12	5039515	P6	5044271	C2
	A7	2232854	Q5	5040241	P4	5044273	C2
1235818	P4	2232855	Q5	5040256	P1	5044277	C2
1800113	P1	2236010	QA4		P2	5044281	C2
	P2		QC14	5040279	H2	5044282	C2
1800147	P2	2240678	Q6	5040288	H2	5044637	P5
1800176	P4	5030669	H1	5040540	A2	5044639	A7
1800381	P4	5030670	H1	5040609	P5	5044641	A7
1800439	P3	5030671	H1	5040634	P6	5044643	C1
1800481	P1	5030672	H1	5040911	P2	5044646	C2
1800482	P1	5030686	H2		P3	5044647	C2
1800510	P1	5030688	H1	5041113	H2	5044734	H3
	P2	5030868	P4	5041115	H2	5057814	C1
1800511	P1	5037061	P1	5041116	H2	5057815	C2
1800539	H3	5037063	P1	5041117	H2	5058240	P2
1801093	H3	5037429	P6	5041121	P5		P3
1801114	P6	5037524	P5	5041204	H2	5058241	P2
1801128	P1	5037543	P4	5042415	P3		P3
1801130	P1	5037544	P4	5042421	H2	5058442	P1
1801188	P5	5037550	H1	5042423	H2		P2
1801192	H3	5037599	P2	5042424	H2	5058605	P2
1801197	P1		P3	5042613	P6		P3
1801294	P5	5037758	H2	5042945	P5	5058606	P2
1801314	H3	5037760	H2	5042970	H2	5058607	P3
2108560	Q16	5037985	P5	5042971	H2	5058885	C1
2108561	Q16	5038202	P6	5042972	H2	5058886	C1
2108562	Q16	5038272	P1	5042973	H2	5059107	P1
2108563	Q16		P2	5043198	C1		P2
2108564	Q16	5038281	P1	5043199	C1	5110946	R1
2108565	Q16		P2	5043206	C1	5110965	R1
2108566	Q16	5038283	P1	5043207	C1	5110966	R1
2117201	Q6		P2	5043222	C2	5111472	Q11
	QB6	5038424	H1	5043224	C2		QA3
2211034	Q5	5038500	H1	5043226	C2		QA5
	QB5	5038548	C1	5043228	C2		QB9

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
5111472	QC10	5115301	QC14	5200487	A8	5240377	Q5
5111478	QB9	5115302	Q15		H3		QB5
5112000	Q12		QC13		N1		QC5
	QB9	5115303	Q15	5220069	P1	5240380	P4
	QC10		QC14	5220167	H2	5240464	QA4
5112243	QA6	5115549	Q15	5220189	P6		QB13
5112244	QB9		QA4	5220397	QB7		QC8
5112247	QB9		QB12	5220482	A7		QC15
5112251	Q12		QC13	5220487	N1	5240530	Q5
	QA3	5115550	Q15	5220683	G1		QB4
	QA6		QA4	5220684	G1	5240599	Q10
	QB9		QB12		L2		QC8
	QC10		QC14	5220686	H3	5240649	QC4
	QB9	5115565	QB12	5220690	A7	5240667	Q4
5112254	Q12	5115566	QB12		L2		QB4
	QA3	5115567	QB12		P5		QC4
	QA6	5115568	QB12	5220692	A6	5240669	Q4
	QB9	5115599	R1		A9		QB4
	QC10	5115606	R1		F1		QC4
5112913	Q11	5115607	R1	5220693	H3	5240792	Q4
	QB9	5115608	R1	5220697	D1		QB4
	QC10	5115609	R1	5220700	A2		QC4
5112933	Q11	5115613	R1		D1	5240952	QC14
	QB9	5115614	R1		Q10	6601299	U1
	QC10	5117242	Q15		Q11	6601337	U1
5112938	QB9		QA4		QA2	6601384	U1
5112941	Q11	5117243	QB12		QA5	6601385	U1
	QA3		Q15	5220701	QC9	6601386	U1
	QA5		QA4		A5	6601395	U1
	QB9		QB12		A6	6601396	U1
	QC10	5117244	Q15		A7	6601397	U1
5112945	QA5		QA4		A8	6601398	U1
5113005	Q11	5117245	Q15		K1	6601399	U1
	QB9		QA4		N1	6601400	U1
5113006	Q11	5117246	Q15	5220703	A6	6601405	U1
	QB9		QA4		G1	6601440	U1
5113007	Q11		QC13		H3	6601455	U1
	QB9	5117247	Q15	5220709	A5	7028007	QC13
5113009	QB9		QA4	5220711	L2	7050000	A1
5113011	QB9		QC14	5220721	A5	7050004	A4
5113490	QA6	5117252	Q15	5220722	D1	7050018	F1
5113494	Q12		QA4		D2	7050078	L1
	QC10		QC13	5220723	H3	7050081	A1
5114150	QB9	5117253	Q15		H4	7050097	D1
5115002	Q12		QA4	5220977	P4	7050099	J1
	QC10		QC14		Q4	7050109	A5
5115005	Q12	5118237	QC14		Q8	7050111	A1
	QC10	5200482	A4		Q10	7050112	A3
5115007	Q12		A5		QB4	7050113	A4
	QC10		A7		QC4	7050119	A3
5115182	QB12		N1		QC7	7050124	A5
5115183	QB12		QC14		QC8	7050126	L1
5115300	Q15	5200485	K1	5221253	Q16	7050137	A1
	QC13		L2		QA4	7050142	L1
5115301	Q15	5200487	A7	5240120	QB4	7050143	L1

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7050151	A4	7054188	N1	7065379	QB11	7065454	QA3
7050153	A8	7054189	A5	7065382	QB11		QA6
7050154	A9	7054190	A8	7065407	QA3	7065463	QB10
7050156	L1	7054193	A1		QA6	7065464	QB10
7050157	L1	7065052	QB11	7065408	Q12	7065465	QB10
7050164	L1	7065061	QB10		QB10	7065468	QB10
7050165	D1	7065062	QB10		QC10	7065469	QB10
7050166	J1	7065066	Q12	7065409	Q12	7065481	QB10
7050167	F1		QA3		QB10	7065482	QB10
7050168	A1		QA6		QC10	7065483	QB10
7050169	D1		QB10	7065410	Q12	7065488	QB10
7050170	G1		QC11		QC10	7065489	QB10
7054030	A1	7065091	QB10	7065417	QA3	7065490	QB10
7054031	A1	7065094	QB10		QA6	7065495	QA3
7054032	A1	7065095	Q12	7065418	QA3		QA6
7054033	A1		QA3		QA6	7065496	QA6
7054034	A1		QA6	7065419	QA6	7065498	QA6
7054035	A1		QB10	7065421	QA6	7065499	Q12
7054040	A1		QC11	7065422	Q12		QA3
7054090	A3	7065101	QB10		QB10		QA6
7054091	A3	7065104	QB10		QC10		QB10
7054092	A3	7065105	Q12	7065423	Q12		QC11
7054093	A3		QA3		QB10	7065500	QA6
7054094	A3		QA6	7065424	Q12	7065501	QB10
7054095	A3		QB10		QC10	7065502	QA6
7054112	A3		QC11	7065430	Q11	7065503	Q12
7054113	A3	7065107	Q12		QA3		QC11
7054120	A1		QA3		QA5	7065505	Q12
7054121	A1		QA6		QB9		QA3
7054122	A1		QB10		QC10		QA6
7054124	A1		QC11	7065431	Q11		QB10
7054125	A1	7065108	QA6		QA3		QC11
7054128	A1	7065109	QB10		QA5	7065506	QA6
7054129	A1	7065330	Q13		QB9	7065507	QB10
7054130	A1		QC12		QC10	7065508	QA6
7054136	A1	7065331	Q13	7065433	Q11	7065509	QA6
7054137	A1		QA3		QB9	7065519	Q13
7054138	A1		QA7		QC10		QA3
7054140	A1		QC12	7065434	QB9		QA6
7054143	A3	7065332	QA3	7065435	QA5	7065521	Q13
7054144	A3		QA7	7065437	Q11	7065522	Q13
7054145	A3		QC12		QB9		QA3
7054147	A3	7065333	QA7		QC10		QA6
7054148	A3	7065336	Q13	7065445	Q11	7065524	QA6
7054149	A3		QC12		QA3	7065528	Q13
7054151	A3	7065337	Q13		QA5		QA3
7054152	A3		QA3		QB9		QA6
7054153	A3		QA7		QC10	7065530	Q13
7054156	A1		QC12	7065446	Q11	7065531	Q13
7054157	A1	7065339	QB10		QA3		QA3
7054158	A1	7065342	QB10		QA5		QA6
7054159	A1	7065347	QB10		QB9	7065533	QA6
7054160	A1	7065350	QB10		QC10	7065573	QA3
7054161	A1	7065371	QB11	7065451	QB9		QA6
7054187	N1	7065374	QB11	7065452	QA5	7065576	QA3

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7065576	QA6	7065648	Q13	7065844	QC11	7080234	QB5
7065577	QA6	7065652	Q12	7065845	QC11	7080240	J1
7065580	QB10		QC11	7065846	QC11	7080249	A2
7065581	QB10	7065658	Q12	7065850	QC11	7080250	A2
7065582	QB10		QC11	7065851	QC11	7080251	A2
7065583	QB10	7065661	Q13	7065852	QC11	7080270	C1
7065585	QB10	7065662	Q13	7065853	QC11	7080286	H1
7065594	Q12	7065663	Q13	7065854	QC11	7080287	QB7
	QA3	7065667	Q13	7065855	QC11	7080288	QB7
	QA6	7065668	Q13	7080006	J1	7080289	QB7
7065595	Q12	7065669	Q13	7080007	J1	7080290	QB7
	QA3	7065672	Q13	7080018	H1	7080291	QB7
	QA6	7065673	Q13	7080019	H1	7080292	QB7
7065596	QA6	7065674	Q13	7080020	H1	7080298	J1
7065597	Q12	7065676	Q13	7080022	H1	7080299	J1
7065598	Q12	7065677	Q13	7080032	H1	7080301	P5
	QA3	7065678	Q13	7080036	A6	7080303	P5
	QA6	7065691	QB11	7080037	A6	7080304	J1
7065599	Q12	7065692	QB11	7080041	P1	7080305	J1
	QA3	7065693	QB11	7080047	P2	7080306	J1
	QA6	7065694	QB11	7080048	P2	7080307	J1
7065600	QA6	7065695	QB11	7080049	P2	7080312	Q4
7065601	Q12	7065697	QB11		P3		QB4
7065603	QA3	7065698	QB11	7080050	P2		QC4
	QA6	7065699	QB11		P3	7080313	Q4
7065604	QA6	7065700	QB11	7080051	P3		QB4
7065608	QA3	7065701	QB11	7080052	P5		QC4
	QA7	7065702	QB11	7080053	P2	7080320	P1
	QC12	7065705	QB11	7080054	P2	7080321	P1
7065609	QA7	7065706	QB11	7080056	P3	7080323	C1
7065610	Q12	7065707	QB11	7080057	P3	7080324	C1
7065611	Q12	7065708	QB11	7080058	P3	7080325	C1
7065615	Q12	7065709	QB11	7080062	P5	7080326	C2
7065616	Q12	7065715	QB11	7080064	P6	7080327	C1
7065619	Q13	7065716	QB11	7080065	P6	7080328	C1
7065620	Q13	7065717	QB11	7080067	P5	7080329	C1
7065623	Q13	7065718	QB11	7080068	J1	7080330	C1
7065624	Q13	7065719	QB11	7080092	P1	7080331	C1
7065626	Q13	7065733	QB10	7080123	H3	7080332	C1
7065627	Q13	7065734	QB10	7080136	P4	7080333	C1
7065630	Q13	7065735	QB10	7080139	A2	7080334	C1
7065631	Q13	7065740	QB10	7080140	A2	7080335	C1
7065634	Q13	7065741	QB10	7080141	A2	7080336	C1
	QC11	7065742	QB10	7080142	A2	7080337	C1
7065635	Q13	7065744	Q13	7080143	A2	7080338	C1
	QC11	7065747	Q13	7080144	A2	7080339	C1
7065636	QC11	7065823	QC11	7080161	P6	7080340	C2
7065638	Q13	7065824	QC11	7080169	H1	7080341	C2
	QC11	7065825	QC11	7080170	J1	7080342	C2
7065639	Q13	7065830	QC11	7080171	J1	7080343	C2
	QC11	7065831	QC11	7080191	H1	7080344	C2
7065640	QC11	7065832	QC11	7080196	P3	7080345	C2
7065643	Q13	7065841	QC11	7080197	P3	7080346	C2
7065644	Q13	7065842	QC11	7080198	P3	7080347	C1
7065647	Q13	7065843	QC11	7080199	P3	7080349	P1

NUMERICAL INDEX

Part No.	Page Ref.	Part No.	Page Ref.	Part No.	Page Ref.	Part No.	Page Ref.
7080350	J1	7080402	QB6	7096060	QB4	7096134	QC2
7080352	J1	7080403	QB6	7096061	QB4	7096135	Q5
7080357	H1	7080404	QB6	7096062	QB5		QC5
	T1	7080405	QB6	7096063	QB5	7096136	Q5
7080358	H1	7080406	QB6	7096064	QB5		QC5
	T1	7080407	QB6	7096065	QB5	7096137	Q1
7080359	H1	7080408	QB6	7096066	QA1		QB1
7080360	P1	7080409	QB6	7096067	Q7	7096139	Q15
7080361	P6	7080410	QB6	7096068	Q7		QC13
7080362	P6	7080411	QB6	7096069	Q7	7096140	Q15
7080363	P6	7080412	QB6	7096079	Q2		QC13
7080364	P5	7080413	QB6		QB1	7096141	Q8
7080365	P5	7080414	QB6		QC2	7096142	Q8
7080366	P5	7080415	QB6	7096080	Q3		QC7
7080367	P5	7080416	QB6		QC3	7096143	QC7
7080368	P6	7080417	QB6	7096082	QB5	7096144	QB1
7080369	Q8	7080418	QB6	7096083	QB5	7096147	QA5
	QA2	7080419	QB6	7096084	Q8	7096148	QA5
	QA5	7080420	QB6		QC7	7096156	QC14
	QC7	7080421	QB6	7096088	Q12	7096158	QC12
7080370	Q8	7080422	QB6		QC10	7100022	QA5
	QA2	7080425	J1	7096097	D1	7100037	A1
	QA5	7080426	A7	7096098	D1	7100042	A3
	QC7	7080427	C1	7096099	D2	7100047	A3
7080371	Q6	7095018	A1	7096100	D2	7100049	A3
	QB6	7095021	A1	7096106	Q17	7100051	A3
	QC6	7096000	Q5		QA4		QA4
7080372	Q6		QB5	7096106	QB13	7100092	QA2
	QB6		QC6	7096107	Q17	7100102	QA1
	QC6	7096001	Q10		QA4	7100116	QA1
7080375	Q6		QB8		QB13	7100118	QA5
7080377	Q5		QC8	7096108	Q17	7100121	QA8
	QC5	7096002	Q17		QA4	7100127	QA9
7080378	Q5	7096007	Q5	7096109	Q17	7100136	QA8
	QC5		QB5		QA4	7100163	QA8
7080379	Q5		QC5	7096110	Q17		QA9
	QC5	7096040	Q7		QA4	7100164	QA1
7080380	Q5		Q17		QB13	7100179	QA8
	QC5		QA7	7096111	QB8	7100218	QA8
7080381	Q5		QB13	7096117	QA2	7100239	QA6
	QC5	7096042	Q2		QA5	7100266	QA1
7080382	Q5		QB1	7096120	Q1	7100298	QA8
	QC5		QC2	7096121	QA1	7100308	QA3
7080383	H1	7096047	QB1	7096122	Q14	7100312	QA5
	T1	7096048	QB1		QA7	7100313	QA5
7080384	H1	7096051	Q3	7096123	Q14	7100318	QA3
	T1		Q11		QA7	7100324	QA3
7080385	H1		QB2	7096124	Q15		QA4
7080392	H1		QC3		QA7	7100325	QA3
	T1		QC9	7096125	Q15	7100329	QA1
7080393	H1	7096056	Q4		QA7	7100331	QA3
	T1		QB4	7096126	QC1	7100340	QA8
7080394	H1		QC4	7096127	QC3	7100357	QA1
7080400	QB6	7096058	QB5	7096132	QC1		QA2
7080401	QB6	7096059	QB4	7096133	QC2	7100411	QA4

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7100423	A4	7100645	A3	7102487	P4	7103091	D2
7100431	A2	7100653	A6	7102489	K1	7103093	D2
7100444	A2	7100661	A6	7102492	L1	7103094	D2
7100448	A4	7100663	A2	7102493	G1	7103111	G1
7100449	A3	7100665	A2	7102502	K1	7103120	L1
7100452	A4	7100669	A1	7102511	L2	7103121	L1
7100453	A5	7100671	A4		N1	7103132	J1
7100454	A8	7100672	A7	7102517	K1		T1
7100457	A3	7100678	A5	7102553	K1	7103133	J1
7100458	A3	7100679	N1	7102561	D1	7103159	D2
7100465	A3	7100681	A1	7102564	D1	7103160	C1
7100471	A5	7100704	A2	7102565	D1	7103164	D2
7100479	A7	7100719	N1	7102575	D1	7103169	K1
7100487	P5	7100720	A6	7102606	F1	7103171	S1
7100492	A5	7100743	A9	7102719	D1	7103230	L2
7100493	A5	7100750	A8	7102723	D1	7103235	L2
7100494	A5	7100754	A8	7102726	D1	7103239	L1
7100497	N1	7100755	A8	7102729	J1	7103241	L1
7100503	A5	7100774	P5	7102816	L2	7103242	L1
	H3	7100775	P5	7102817	L2	7103258	K1
7100508	A8	7100776	P5	7102819	L1	7103259	K1
	A9	7100777	P5	7102820	L1	7103286	L1
7100509	A8	7100778	N1	7102844	L1	7103287	L1
7100525	A8	7100816	P5	7102850	L1	7103329	G1
7100544	C2	7100817	P5	7102851	L1	7103330	G1
7100552	A2	7100820	C2	7102856	L2	7103331	G1
7100558	A2	7100825	A8		N1	7103347	J1
7100563	C1	7100826	A8	7102858	H3	7103354	J1
7100564	C1	7100828	A8	7102885	G1	7103374	K1
7100567	A8	7100829	A8	7102887	G1	7103375	K1
7100569	A7	7100830	A8	7102897	K1	7103378	L1
7100573	A7	7100854	A4	7102977	L1	7103381	L1
7100574	A7	7100859	A9	7102990	L1	7103383	L1
7100575	A7	7100860	A1	7102995	L2	7103384	L1
7100576	A7	7100861	A8	7102997	L2	7103385	L1
7100578	A7	7100878	C2	7102998	L2	7103386	L1
7100579	A7	7100929	A7	7102999	L2	7103402	F1
7100581	A7	7100930	A7	7103002	L2	7103407	D1
7100582	A7	7100931	A8	7103004	L2	7103408	D1
7100588	A6	7102001	K1	7103010	K1	7103409	S1
7100591	A6	7102059	G1	7103011	K1	7103435	D1
7100592	A6	7102066	G1	7103013	K1	7103436	H3
7100598	A4	7102067	G1	7103021	K1	7103448	K1
7100599	A4	7102068	G1	7103022	K1	7103449	K1
7100602	A6	7102108	P1	7103040	J1	7103456	K1
7100603	A6	7102177	H1	7103041	J1	7103457	K1
7100608	D2		T1	7103043	J1	7103464	K1
7100612	D2	7102178	H1	7103080	L1	7103465	K1
7100614	A4	7102184	J1	7103084	D1	7103494	G1
7100619	A8	7102219	L2		D2	7103495	G1
7100623	A7	7102232	M1	7103085	D1	7103496	G1
7100627	A2	7102236	L2		D2	7103497	G1
7100628	A3	7102253	E1	7103090	D1	7103499	E1
7100643	A3		H4		D2		H4
7100644	A3	7102285	L1	7103091	D1	7103543	G1

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7103544	A7	7105328	P1	7200855	QA5	7201411	QC1
7103565	K1	7105329	P1		QC9	7201412	Q1
7103613	M1	7105330	P1	7200861	Q7		QA1
7103614	M1	7105331	P1	7200866	Q7		QC1
7103618	N1	7105332	P1	7200871	Q8	7201466	Q1
7103619	N1	7105344	P6	7200872	Q8		QC1
7103622	J1	7105347	P6		QA2	7201482	QB1
7103623	J1	7105348	P6	7200876	Q8	7201483	QB1
7103626	J1	7105357	P4		QA2	7201484	Q1
7103700	G1	7105358	P4	7200879	Q8		QC1
7103712	A5	7200005	QC14	7200880	Q8	7201485	Q1
7104361	F1	7200006	QC14	7200892	Q7		QC1
7104364	F1	7200013	Q10	7200922	Q8	7202004	Q2
7105005	P6	7200014	Q10	7200923	Q8		QB1
7105006	P6	7200015	Q10	7201064	Q2		QC2
7105007	P6	7200016	Q10		QB1	7202008	Q4
7105022	P2	7200123	Q7		QC2		QC4
7105023	P2	7200138	Q9	7201065	Q2	7202011	Q2
7105026	P6	7200139	Q9		QB1		QC2
7105033	P5	7200141	Q9		QC2	7202018	Q9
7105034	P5	7200180	Q10	7201101	Q1		QB8
7105042	P7		QC8		QC1		QC8
7105076	P3	7200181	Q10	7201140	QB1	7202511	P6
7105077	P3		QC8	7201141	QB1	7202530	QB8
7105128	P3	7200220	Q8	7201166	Q2	7203016	QB1
7105143	P7	7200221	Q8		QB1	7203017	QB1
7105152	P7	7200282	QA3		QC2	7203028	Q2
7105153	P7		QA7	7201167	Q2		QB1
7105155	P7	7200295	Q6		QB1		QC2
7105159	P7		QB6		QC2	7203029	Q2
7105174	P7		QC6	7201174	Q3		QB1
7105198	P1	7200327	Q10		QC3		QC2
7105199	P2	7200328	Q16	7201175	Q3	7203101	Q1
7105200	P2		QC14		QC3		QB1
7105203	P3	7200378	Q4	7201310	Q1		QC1
7105204	P3		QB4		QC1	7203103	Q1
7105216	P6		QC4	7201311	Q1		Q11
7105217	P6	7200379	Q4		QC1		QC1
7105223	P7		QB4	7201326	Q1		QC9
7105226	P6		QC4		QC1	7203107	Q2
7105227	P6	7200426	Q9	7201327	Q1		QB1
7105235	P4		QB8		QC1		QC2
7105236	P4		QC8	7201390	Q1	7203108	Q1
7105237	P6	7200466	QC13		QC1		QC1
7105244	P4	7200500	Q5	7201391	Q1	7203109	Q1
7105245	P4		QB5		QC1		QC1
7105254	P3		QC5	7201392	Q1	7203124	Q1
7105258	P6	7200704	Q8		QB1	7203125	Q1
7105259	P6	7200761	Q10		QC1	7203304	Q1
7105264	P6	7200816	QC14	7201393	Q1		QC1
7105265	P6	7200837	QC14		QB1	7203305	Q1
7105266	P6	7200851	Q7		QC1		QC1
7105267	P6	7200854	Q11	7201410	Q1	7203306	Q1
7105268	P6	7200855	Q11		QC1		QC1
7105271	P6		QA2	7201411	Q1	7203320	Q1

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7203320	QC1	7204053	QC5	7204212	Q5	7205177	QB7
7203343	Q1	7204054	Q10		QC4	7205178	QB7
	QA1		QC9	7204216	Q5	7205249	QB6
	QC1	7204055	Q10		QB5	7205253	QA3
7203370	Q1		QC9		QC6		QA7
	QB1	7204056	Q4	7205001	Q4	7205262	Q9
	QC1		QB4		QB4		QB8
7203371	Q1		QC4		QC4		QC8
	QB1	7204057	Q4	7205002	Q4	7205264	Q9
	QC1		QB4		QB4		QB8
7203374	QA1		QC4		QC4		QC8
7203375	Q1	7204058	Q4	7205004	Q4	7205271	QB3
	QC1		QB4		Q5	7205274	Q4
7203378	Q1		QC4		QB4		QB4
	QC1	7204059	Q4		QB5		QC4
7203379	Q1		QB4		QC4	7205275	Q4
	QC1		QC4		QC5		QB4
7203380	Q2	7204061	QB5	7205005	Q4		QC4
	QB1	7204071	QB5		QB4	7205276	QB8
	QC2	7204072	QB5		QC4	7206201	QB2
7203381	Q2	7204082	QB8	7205006	Q5	7206210	QB2
	QB1	7204083	QB8		QB5	7206211	QB2
	QC2	7204084	Q10		QC5	7206212	QB2
7203394	Q1		QB8	7205033	Q10	7206213	QB2
	QC1		QC8		QC9	7206214	QB2
7203395	Q1	7204086	Q16	7205034	Q10	7206215	QB2
	QC1		QB12		QC9	7206219	QB2
7204000	Q9	7204087	Q15	7205041	QC3	7206220	QB1
	QB8		QC13	7205052	Q2	7206221	QB1
	QC8	7204105	Q15		QC3	7206222	QB2
7204005	Q9		QC13	7205056	Q1	7206223	QB2
	QB8	7204111	QB8		QB1	7206224	QB1
	QC8	7204112	Q15		QC1	7206225	QB1
7204013	QB6	7204113	Q9	7205057	Q1	7206238	QB2
7204014	QB6		QB8		QB1	7206239	QB2
7204018	Q4		QC8		QC1	7206242	QB2
	QB4	7204114	Q9	7205064	Q1	7206246	QB3
	QC4		QB8		QC1	7206247	QB3
7204019	Q4		QC8	7205065	Q1	7206252	QB3
	QB4	7204117	Q9		QC1	7206253	QB3
	QC4		QB8	7205076	Q2	7206256	QB1
7204021	QB5		QC8	7205077	Q2	7206257	QB1
7204022	QB5	7204126	Q9	7205086	QB5	7206260	QB1
7204023	QB5		QB8	7205087	QB5	7206261	QB1
7204024	QB5		QC8	7205090	Q5	7206268	QB2
7204025	QB5	7204127	Q4		QB5	7206274	QB2
7204031	Q4		Q5		QC5	7206275	QB2
	Q5		QB4	7205116	Q3	7206276	QB7
	QB4		QB5	7205172	Q4	7206278	QB2
	QB5		QC4		QB4	7206296	QB1
	QC4		QC5		QC4	7206297	QB1
	QC5	7204204	Q5	7205177	Q8	7206300	QB2
7204045	Q10		QC4		QA2	7206301	QB2
	QC9	7204211	Q5		QA5	7206302	QB1
7204052	QC5		QC4			7206303	QB1



NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7206306	QB2	7207409	Q14	7208146	QA5	7208529	QB2
7206307	QB2	7207410	Q14	7208215	Q7	7208533	QB11
7206334	QB2	7207411	Q14	7208224	Q7	7208536	QB2
7206340	QB1	7207424	QA4	7208232	Q8	7208537	QB2
7206344	QB2		QA7	7208233	Q14	7208548	QB11
7206347	QB3	7207900	QA4		Q15	7208549	QB11
7206351	QB7	7207902	QA4		QC13	7208552	QB12
7206352	QB7	7207916	QA2	7208257	Q7	7208554	QB13
7206354	QB7	7207918	QA2	7208262	Q8	7208555	QB13
7206355	QB7	7207919	QA2	7208263	Q8	7208556	QB11
7206356	QB7	7207926	QA2	7208268	Q8	7208557	QB7
7206357	QB7	7207927	QA2	7208272	Q7	7208566	QB12
7206363	QB2	7208006	Q9	7208275	Q7	7208571	QB6
7206366	QB7		QB8	7208276	Q7	7208572	QB6
7206370	QB2	7208007	Q14	7208277	Q7	7208573	QB6
7206376	QB2	7208008	Q17	7208278	Q7	7208574	QB6
7206377	QB2		QA7	7208290	Q14	7208582	QB11
7206380	QB3		QB13		Q15	7208583	QB11
7206381	QB3	7208009	Q17		QC13	7208584	QB11
7206409	QB3		QA7	7208291	Q14	7208592	QB2
7206411	QB1		QB13		Q15	7208595	QB11
7206414	QB2	7208011	Q17		QC12	7208596	QB1
7206423	QB2	7208012	Q17		QC13	7208597	QB1
7206445	QB7	7208013	Q17	7208292	Q7	7208600	QB13
7206450	QB2	7208014	Q17	7208295	Q7	7208601	QB13
7206452	QB2	7208015	Q17	7208298	Q7	7208602	QB13
7206460	QB2	7208016	Q17	7208378	Q7	7208603	QB13
7206464	QB1	7208017	Q17	7208388	Q7	7208610	QB2
7206494	QB2	7208018	Q17		QA2	7208611	QB2
7206496	QB7	7208019	Q17		QA5	7208621	QB11
7207059	QA2	7208020	Q17	7208389	Q7	7208631	QB11
	QA5	7208024	Q17		QA5	7208635	QB11
7207062	QA7	7208025	Q17	7208396	Q7	7208653	QC8
7207063	QA7	7208027	Q16		QA2		QC14
7207064	QA7	7208032	Q15		QA5	7208692	QC13
7207065	QA7	7208033	Q15	7208397	Q7		QC15
7207066	QA7	7208034	Q14		QA2	7208693	QC15
7207067	QA7	7208035	Q15		QA5	7208694	QC15
7207072	QA7	7208036	Q14	7208398	QA2	7208695	QC15
7207203	Q8		Q15	7208418	Q15	7208696	QC15
7207207	QB12	7208040	Q14		QC13	7208697	QC15
7207249	QB7		QC12	7208504	QB2	7208700	QC12
7207282	QA2	7208041	Q14	7208505	QB2	7208701	QC12
	QA4		QC12	7208506	QB2	7208704	QC6
	QB13	7208078	Q15	7208507	QB2	7208705	QC6
	QC8		QC13	7208510	QB12	7208706	QC12
7207285	Q14	7208100	Q9	7208515	QB11	7208707	QC12
7207298	QC15		QB8	7208519	QB12	7208708	QC12
7207354	QB6	7208121	Q14	7208520	QB11	7208709	QC12
7207394	Q5	7208122	Q14	7208521	QB11	7209007	Q16
	QB5	7208133	Q9	7208524	QB1		QA4
	QC5	7208134	Q9	7208525	QB1	7209034	Q16
7207404	Q11	7208145	Q7	7208526	QB2	7209036	Q16
	QC9		QA5	7208527	QB2	7209037	Q16
7207408	Q14	7208146	Q7	7208528	QB2	7209038	Q9

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7209040	Q10	7209202	Q2	7209277	QC4	7209351	QC5
7209041	Q10		QC2	7209279	QC7	7209352	Q5
7209100	Q2	7209203	Q2	7209288	Q15		QC5
	QC2		QC2		QC13	7209353	Q5
7209101	Q2	7209211	QC7	7209289	Q15		QC5
	QC2	7209216	Q5		QC13	7209356	QC2
7209102	QC2		QC5	7209292	Q6	7209359	Q2
7209103	QC2	7209217	Q5		QC6	7209360	Q13
7209104	Q2		QC5	7209293	Q6		QC12
	QC2	7209218	Q4		QC6	7209364	Q14
7209105	Q2		QC4	7209296	Q15		Q17
	QC2	7209219	Q4		QC13	7209365	Q14
7209106	Q2		QC4	7209297	Q15		Q17
	QC2	7209220	Q5		QC13	7209378	Q2
7209107	Q2		QC5	7209298	Q9		QC2
	QC2	7209221	Q5		QC8	7209379	Q2
7209108	Q2		QC5	7209299	Q9		QC2
	QC2	7209222	Q5		QC8	7209384	Q6
7209109	Q2		QC5	7209310	Q2		QC6
	QC2	7209223	Q5		QC2	7209390	Q6
7209110	Q2		QC5	7209311	Q2		QC6
	QC2	7209224	Q8		QC2	7209391	Q6
7209111	Q2		QA2	7209316	Q2		QC6
	QC2		QA5		QC2	7209392	Q6
7209122	Q2		QC7	7209317	Q2		QC6
	QC2	7209225	Q15		QC2	7209393	Q6
7209123	Q2		QC13	7209320	Q2		QC6
	QC2	7209232	Q9		QC3	7209394	Q6
7209132	QC2		QC8	7209321	Q2		QC6
7209133	QC2	7209233	Q9		QC3	7209395	Q6
7209136	QC9		QC8	7209322	Q2		QC6
7209137	QC9	7209244	QC7		QC3	7209396	Q6
7209154	Q2	7209245	QC7	7209330	QC9		QC6
	QC2	7209247	QC7	7209334	Q2	7209397	Q6
7209155	Q2	7209260	Q15		QC2		QC6
	QC2		QC13	7209335	Q2	7209398	Q6
7209158	Q6	7209261	Q15		QC2	7209399	Q6
	QC6		QC13	7209337	Q13	7209405	Q16
7209167	QC14	7209270	Q10		QC12	7209408	Q10
7209176	Q8		QC8	7209340	Q2		QC8
	QA2	7209271	Q16		QC2	7209413	Q9
	QA5		QC14	7209341	Q2	7209476	Q16
	QC7	7209272	Q3		QC2	7209703	QC7
7209177	Q8		Q10	7209342	Q6	7209706	QC7
	QA2		QC3		QC6	7209707	QC7
	QA5		QC8	7209343	Q2	7209710	QC7
	QC7	7209273	Q16		QA1	7209711	Q14
7209179	Q13		QC14		QC1		QC12
	QC12	7209274	QA2	7209344	Q6	7209719	QC7
7209180	QA4		QC8		QC6	7209730	QA4
	QC12	7209275	QA2	7209348	Q5		QC13
7209181	QA4		QC8		QC5	7209731	QA4
	QC12	7209276	Q4	7209349	Q5		QC13
7209193	Q2		QC4		QC5	7209748	QC7
	QC2	7209277	Q4	7209351	Q5	7209749	QC7

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
7209751	QC7	7210582	Q4	9067018	P5	9068010	QB8
7209759	QC9		QB4	9067023	A1		QC4
7209760	QC9		QC4		G1		QC8
7209761	Q6	7210587	Q6		N1		QC9
	QC6	7210588	Q6	9067026	L2	9068013	D1
7209762	Q6	7210633	QA4	9067027	A8		Q9
	QC6	7210634	QA7		L2		QC8
7209763	QA2	7210638	QB12		Q9	9075016	A8
	QA4	7210683	QB12		Q11	9075017	D1
7209769	Q5	7219530	Q15		QB7	9075130	H1
	QC5	7219531	Q15		QB8	9077015	H2
7209770	Q5	7219532	QA2		QC8	9077039	A3
	QC5		QA5		QC9	9077040	H3
7209772	Q6	9003016	C1		QC14	9077070	H2
	QC6	9003041	A6	9067029	L2	9077071	C1
7209791	QC7		P3	9067036	H3	9077074	A3
7209800	QC7	9020036	P1	9067039	A8	9077102	A3
7210051	QB6		Q7	9067073	Q11	9077674	A3
7210056	QA2	9020040	Q7	9067088	D1	9077675	A3
	QA5		QC7		Q14	9078077	A6
	QC9	9020041	D1		QC12	9079100	H2
7210057	QA2		D2	9067091	C2	9086039	Q5
	QA5	9020047	L2		Q7		Q8
	QC9	9020048	L2	9067092	Q8		Q10
7210086	Q6	9020058	Q6		QA2		QB5
	QB6	9020064	Q7		QA5		QB7
	QC6	9020069	Q8		QC9		QB8
7210124	J1	9020192	QC7	9067094	Q7		QC5
7210128	Q10	9020240	Q7		Q8		QC7
	QC8		Q8		QB7		QC8
7210155	QA2		QC7	9067095	D2	9086045	Q4
	QA5	9020244	Q6	9067096	Q14		QB4
	QC9		QB6		QB7		QC4
7210218	QA2		QC6	9067102	QB8	9086046	Q9
7210235	A2	9020248	QC7	9067106	Q9		QB8
7210240	Q8	9023007	A6		QB8		QC8
7210246	A2	9023105	Q7		QC8	9087087	A8
7210305	QB8		Q8	9067112	QB4	9088046	A9
7210306	Q9		Q14	9067204	Q8	9088050	F1
	QB8		QA2	9067211	QA2	9096073	L2
7210307	Q9		QC9		QA5	9096077	H3
	QB8		QC12		QC9	9101035	QC7
7210311	QB12	9029005	C1	9067216	D1	9101822	A3
7210379	Q3	9029135	N1		Q10	9101824	A3
	QC3	9034042	A8		QC8	9102030	F1
7210539	J1		J1	9067236	D1	9102031	F1
7210564	T1	9034044	K1	9068003	A2	9109007	H2
	QC14	9034097	Q17	9068008	Q6	9116000	QB3
7210566	QC14		QA7	9068010	A1	9116134	P7
7210574	Q6		QB13		D1	9116144	P4
	QC6	9056064	QC7		D2		P7
7210575	Q6	9067010	A1		Q4	9117521	P1
	QC6		Q11		Q9	9117544	P7
7210577	Q6	9067012	Q8		Q10	9118502	H3
	QC6	9067015	A5		Q11	9118529	QA1

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
9119530	H2	9163308	H4	9510031	Q6	9600541	C2
9122009	P2	9163309	H3		Q7	9660113	C2
	P3		H4		Q10	9660122	L2
9122127	A2	9163312	H4		QA2		P4
9122188	D1	9163313	H4		QA5	9661113	QB12
	D2	9163314	H3		QB4	9661122	Q3
9122204	L1	9163366	H4		QC4		Q8
9122226	H2	9163367	H3		QC9		QC3
9127019	QB2		H4	9510040	A5	9661123	P4
9127089	QB2	9163368	H4		D1		Q7
9129560	Q17	9163387	H3		D2		Q8
9130018	Q8	9163388	H3		P6	9661163	A2
	QB7	9163403	H3	9510041	A2		A6
	QC7	9163446	H4		A6		A7
9130041	QB5	9163447	H4		Q9		Q11
9130042	Q8	9163448	H4		Q10		Q14
	QB7	9163449	H4		Q11		Q15
	QC7	9163452	E1		QB7		QB7
9130066	Q9	9163453	H3		QB8		QC9
	Q15	9163454	E1		QC8		QC13
	QB8	9166009	M1		QC9	9661181	C1
	QC8	9166011	H3	9510043	H3	9661202	A6
	QC13	9166035	H3		H4	9661203	A4
9131180	QC12	9166239	H3	9510051	L2		Q9
9132538	P4	9166248	H3		Q9		QB7
9132915	QA4	9166275	A6		QB7		QB8
9132936	Q16		A7		QB8		QC8
	QB12	9168601	H4		QC8	9661242	H3
9132944	Q16	9168612	H4		QC14	9662123	Q5
	QB12	9169030	A3	9520040	D1		QC5
9132947	QB7		A5		D2	9663093	Q5
9132961	QB7	9176034	H3	9520050	D2		QB5
9132999	Q14	9176039	L2	9520060	G1		QC5
	Q15	9178138	A5		H3	9663122	A2
	QC12	9178539	P4		H4		D2
	QC13		P7	9550021	QB12		Q10
9133216	Q8	9178589	QB5	9550311	Q7	9663123	D1
	QA2	9178666	P4	9551033	Q9		H2
	QA5	9179275	P2	9552043	D1		Q4
	QC7	9188002	P4	9557337	A6		Q6
9143012	QC13	9198018	A8		A7		Q10
9143040	Q10	9200034	P4	9564030	Q8		QB4
9143079	QC9	9204021	A8	9564031	H2		QB5
9143308	Q10	9205511	Q17	9572033	Q9		QB7
	QC8	9206014	H2	9572034	Q10		QC4
9144086	D1	9206577	QB8		Q16	9663163	QA2
	D2	9207019	A3		QB8		QA5
9152302	H4	9207112	D1		QC8	9664162	L2
9155016	H4		D2		QC14	9664163	D2
9155022	H3	9207208	H1	9572043	A1		P6
9155023	H3	9213004	P4	9572044	Q10	9664203	G1
9156522	M1	9214001	L1		QC9		J1
9157106	M1	9510031	L2	9572063	A8		L2
9159540	H3		P4	9572064	G1	9664242	H3
9163308	H3		Q4	9572074	K1		H4

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
9666123	Q10	9773066	Q5	19503042	QB5	39313061	QC9
	QB7		QB5		QC5	39313081	A6
	QC9		QC6	19503051	D1		A7
9670005	QC7	9773083	D2		D2		L2
9670611	QC7	9773089	Q7	19503062	Q10		Q7
9670623	Q8	9774063	Q6		QC8		Q8
9670634	Q14		Q10	19504041	G1		Q10
	QB11	9774066	QC7		P6		QA2
	QB12	9774083	L2	19504042	Q7		QA5
	QC12	9774106	L2	19504052	Q8		QC9
9673082	Q7	9782281	A4		Q10	39313082	QB7
9733069	QB7	9782321	A6		Q11	39313101	QB12
9752066	QC13	9784073	C2		QB7	39313121	A6
9753086	P4	9784093	H3		QB8	39313181	P4
9761065	QC13	9784261	J1		QC7	39314141	QB7
9762065	QC7	9784311	J1		QC8	39315101	QB7
9762085	Q8	9785061	L2		QC9	39315121	QB7
	QB11	9786331	A7	19504082	QB8	39333082	QB7
	QB12	9787103	H3	19505051	F1	39333083	Q3
9762125	Q14	9787141	A5	19505052	L2		QC3
	QC13	9787283	A9	19505062	A9	39413061	H2
9763085	Q14	9788091	A2		H3	39413121	QB7
	Q15	9788121	A6	19505081	QC14	39811061	Q7
	QC12		A7	19506071	H3	39813081	D2
	QC13	9793088	QC7	19605071	A4	49313082	L2
9763125	Q6	9801640	A3	19703041	D1	49351062	A5
	QB6	9803167	A5	19805061	A7	49505162	A9
	QC6	9804033	A3	29604131	A5		
9763165	Q6	9804410	A3	29605163	A2		
	QB6			29605223	A1		
	QC6			29605343	A2		
9771045	QB11			29804083	A5	H 83295	Q5
9771046	QA4			29805113	A5		QB5
	Q5				A7		QC5
	Q14			39000041	QB6	H 88917	QB5
	Q15	19105183	N1	39001034	QB6	H 89382	Q5
	QB5	19105202	A8	39113081	QB12		QB4
	QC5	19105221	N1		QC13		QC4
9772066	P1	19105251	A8	39124144	Q4	H 89383	Q5
	Q6	19105252	A8		QB4		QB4
	Q7	19106191	G1		QC4		QC4
	Q11	19106223	G1	39133101	QB7	H 92680	QC7
	QA2	19107223	K1	39213081	A4	H 101274	QB5
	QA5	19107233	K1		Q9	H 101275	QB5
	QC6	19107243	K1	39213082	Q15	H 116241	Q4
	QC7	19405091	F1		QC13		QC4
	QC9	19405101	F1	39302061	QB7		
9772083	Q7	19405171	F1	39303141	QB7		
	Q8	19405181	F1	39303180	P4		
	Q13	19503031	D1	39304081	Q5		
	QC7	19503041	A2		QB5	K 21836	H1
	QC12		P4		QC5	K 22438	P5
9772086	Q9		Q8	39313041	P4	K 23792	QB5
	QB8	19503042	L2	39313061	QA2	K 24062	P5
9773063	D1		Q5		QA5	K 24608	C1

8-FIGURE SECTION

"H" SECTION

"K" SECTION

NUMERICAL INDEX

<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>	<i>Part No.</i>	<i>Page Ref.</i>
K 24988	P5	K 26068	P3	K 26780	P2	K 28714	H1
K 25506	P5	K 26169	P3		P3		
K 25676	G1	K 26170	P3	K 26784	P3		
K 25986	P5	K 26171	P2	K 26796	P2		
K 25987	P5		P3		P3		
K 26066	P3	K 26381	C2	K 28491	P5		
K 26068	P2	K 26644	P1				
						<b>"P" SECTION</b>	
						P 45645	P6